



A Scoring System on Reparability to support Ecodesign in a Circular Economy

Joint Research Centre

Directorate B - Growth and Innovation - Circular Economy & Industrial Leadership

Seville, June 26th, 2018



Agenda

Agenda	
Schedule	Topic
09:00 - 09:15	Registration and welcome, round table and objectives of the meeting
09:15 - 10:15	Part I: Policy context
	Repair and Ecodesign for a Circular Economy
	Presentation of preliminary results of EU behavioural study 'Consumers' engagement in the Circular Economy'
10:15 - 11:15	Part II: Towards a Scoring System on Reparability: Key aspects for a generic
	scoring system
	Overview of the technical approach, state-of-the-art tools & studies, key parameters
11:15 - 11:30	Coffee break
11:30 - 12:00	Identification of priority parts of products
12:00 - 13:15	Key elements of the scoring framework: classification, rating, assessment and verification of parameters
13:15 - 14:00	Lunch break
14:00 - 15:00	Key elements of the scoring framework: : classification, rating, assessment and verification of parameters – cont.
15:00 - 15:45	Key elements of the scoring framework – aggregation and reporting options
15:45 - 16:00	Coffee break
16:00 - 16:45	Part III: Towards a Scoring System on Reparability: Product-specific aspects

16:45 – 17:30 AOB, wrap-up, next steps and conclusion

Overview on product-specific issues for laptops, vacuum cleaners, washing machines

The JRC: Research in support to policy making

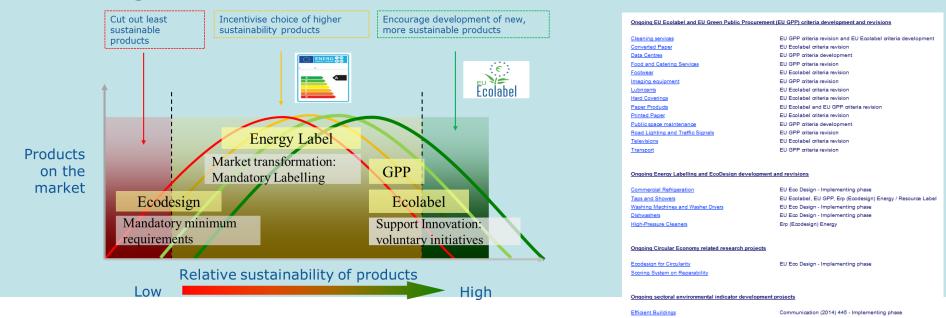


- **B. Growth & Innovation**
- B.5 Circular Economy & Industrial Leadership (Seville)
 - Product Bureau
- C. Energy, Transport & Climate
- D. Sustainable Resources
- E. Space, Security & Migration
- F. Health, Consumers & Reference Materials
- G. Nuclear Safety & Security



The Product Bureau's activities

- Development and implementation of product policies and circular economy strategies at EU level
- Techno-economic and environmental research, as well as operational management of interaction with stakeholders





Objectives of the meeting

Development of a scoring system on reparability:

- 1. Explain the context
- 2. General aspects
- 3. Product-specific preliminary guidance



Process

- Apr 2018:
 - Official launch of the study and webpage creation
 - TWG of experts created (above 130 people on June 2018)
- Apr-May 2018: questionnaire (25+2 replies)
- Jun 2018:
 - 1st report (public consultation <u>until Jul 2018</u>)
 - 1st meeting in Seville (general approach)
- Autumn 2018: 2nd draft report
- Nov 2018: 2nd meeting in Brussels (specific PGs)
- End of the year: final report

http://susproc.jrc.ec.europa.eu/ScoringSystemOnReparability/index.html



Outline of the presentation

- Part I: Policy context
- Part II: Towards a Scoring System on Reparability: key aspects for a generic scoring system
 - Approach, tools & studies, key parameters
 - Priority parts of products
 - Classification, rating, assessment and verification
 - Aggregation and reporting options
- Part III: Towards a Scoring System on Reparability: Product-specific aspects (laptops, vacuum cleaners, washing machines)



Part I: Policy context

Presentations from ENV and JUST

- 1. Repair and Ecodesign for a Circular Economy (ENV)
- 2. Presentation of preliminary results of EU behavioural study 'Consumers engagement in the Circular Economy' (JUST)



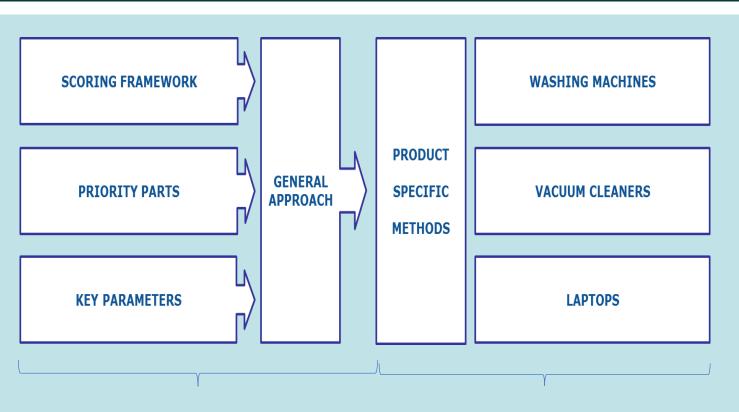
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Approach, tools & studies, key parameters



Approach



Phase 2: ENV's followup study to explore development of an information tool

Phase 1A

Phase 1B











Gütezeichen für langlebige, reparaturfreundlich konstruierte elektrische und elektronische Geräte

ONR 192102: 2014 10 01

Zusammenfassung:

Mit dieser ONR werden Kriterien für ein Gütezeichen für langlebige, reparaturfreundlich kons und Elektronik-Geräte (Weiß- und Braunware) festgelegt.

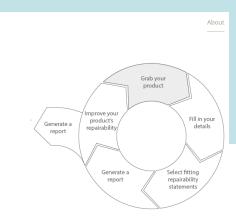


Design For Repairability

A Tool for Product Designers

A simple way to extend product life is to improve its repairability. How well are consumers able to fix your product themselves?

* this tool is designed to assess Brown Goods.









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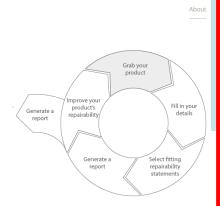
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Reference	prEN 45554
Title	General methods for the assessment of the ability to repair, reuse and upgrade energy related products
Work Item Number	65685
Abstract/Scope	This standard will fulfil requirements in Standardisation request M/543 by defining parameters and methods relevant for assessing the ability to repair and reuse products; the ability to upgrade products, excluding remanufacturing; the ability to access or remove certain components, consumables or assemblies from products to facilitate repair, reuse or upgrade and lastly by defining reusability indexes or criteria.

Study for a method to assess the ease of disassembly of electrical and electronic equipment

Method development and application in a flat panel display case study

> Paul Vanegas, Jef R. Peeters, Dirk Catt Joost R. Duflou (KU Leuven) Paolo Tecchio, Fabrice Mathieux, Fulvio Ardente (JRC)







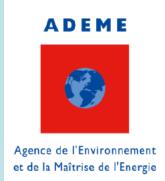
Gütezeichen für langlebige, reparaturfreundlich konstruierte elektrische und elektronische Geräte

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Zusammenfassung:

Mit dieser ONR werden Kriterien für ein Gütezeichen für langlebige, reparaturfreundlich kons und Elektronik-Geräte (Weiß- und Braunware) festgelegt.

And more...





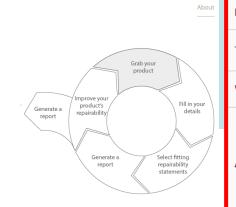




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- Range of scoring approaches, pass/fail labels, and parameters
- Background information for developing a scoring system
- prEN 45554 as reference
- Key aspects for stakeholders:
 - Objectivity and reproducibility of A&V methods
 - Ease of understanding of information
 - Representativeness of requirements at EU level
 - Applicability to a broad scope of repairers (DIY, independent professionals, authorised professionals, OEM)

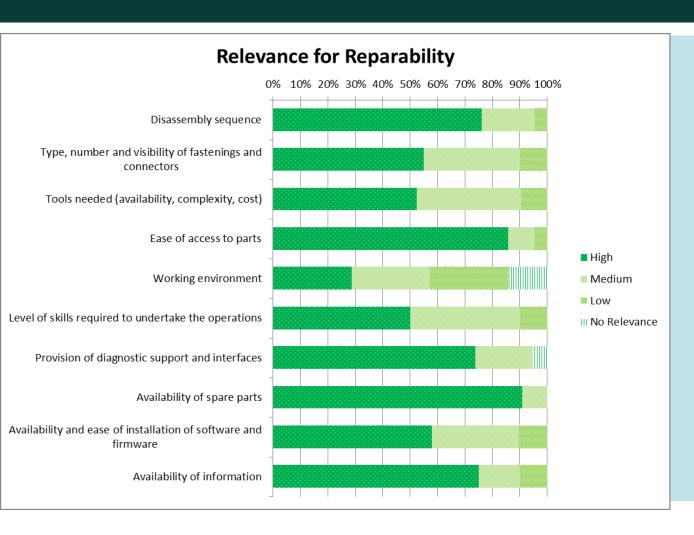


Key parameters for repair and upgrade

- First pillar of the scoring system
- Experienced selection of general parameters based on existing literature
- Further evaluated and integrated based on comments from stakeholders
- To be taylored to specific product group(s) and related priority part(s) and not biased towards particular repair business models
- Measurable and enforceable:
 - -Limited presence of value choices or judgements
 - -Avoid open interpretations and trade-offs

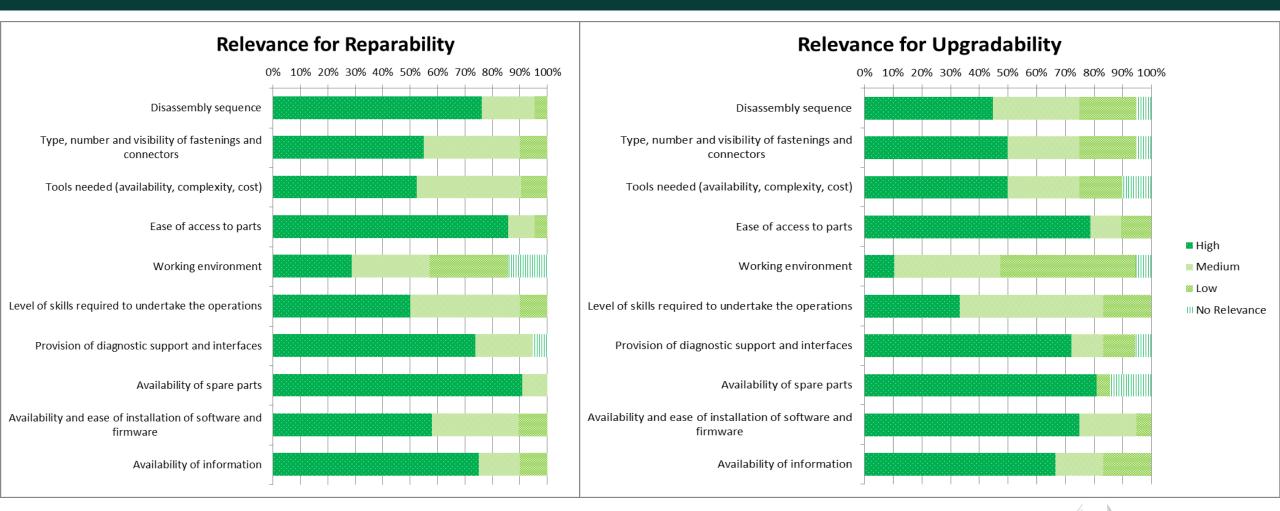


From 10 initial parameters...





From 10 initial parameters...



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Reparability		Upgradeability	
Availability of spare parts	2.9	2.7	Availability and ease of installation of software and firmware
Ease of access to parts	2.8	2.7	Ease of access to parts
Disassembly sequence	2.7	2.5	Provision of diagnostic support and interfaces
Availability of information	2.7	2.5	Availability of information
Provision of diagnostic support and interfaces	2.6	2.5	Availability of spare parts
Availability and ease of installation of software and firmware	2.5	2.2	Type, number and visibility of fastenings and connectors
Type, number and visibility of fastenings and connectors	2.5	2.2	Level of skills required to undertake the operations
Tools needed (availability, complexity, cost)	2.4	2.2	Disassembly sequence
Level of skills required to undertake the operations	2.4	2.2	Tools needed (availability, complexity, cost)
Working environment	1.6	1.5	Working environment



Reparability		Upgradeability	
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Working environment	1.6	1.5	Working environment

Additional parameters of potential interest:

- 1. Guarantee issues
- 2. Return of models
- 3. Data transfer and deletion
- 4. Safety issues
- 5. Availability of OEM qualified service engineers
- 6. Ease of restoring product to working condition after repair



... to 10 + 6 - 4 = 12?

Repara	bility			Upgradeability
	Availability of spare parts	2.9	2.7	Availability and ease of installation of software and firmware
Complex A&V,	Ease of access to parts	2.8	2.7	Ease of access to parts
related to other aspects	Disassembly sequence	2.7	2.5	Provision of diagnostic support and interfaces
	Availability of information	2.7	2.5	Availability of information
Provision of diagn	ostic support and interfaces	2.6	2.5	Availability of spare parts
Availability and ease of installation	on of software and firmware	2.5	2.2	Type, number and visibility of fastenings and connectors
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Level of skills required to undertake the operations 2.4		2.4	2.2	Tools needed (availability, complexity, cost)
Not relevant, no influence —> Working environment 1.6		1.6	1.5	Working environment

Additional parameters of potential interest:

- 1. Guarantee issues
- 2. Return of models
- 3. Data transfer and deletion
- **Difficult A&V** \longrightarrow 4. Safety issues
 - 5. Availability of OEM qualified service engineers
 - **&V** \longrightarrow 6. Ease of restoring product to working condition after repair



Discussion points

- 1. Which **parameters** should be explicitly **excluded** from the scoring framework?
- 2. Which parameters should be necessarily **included** in the scoring framework?
- 3. What should be the **relative importance** of each of the parameters?



Priority parts of products



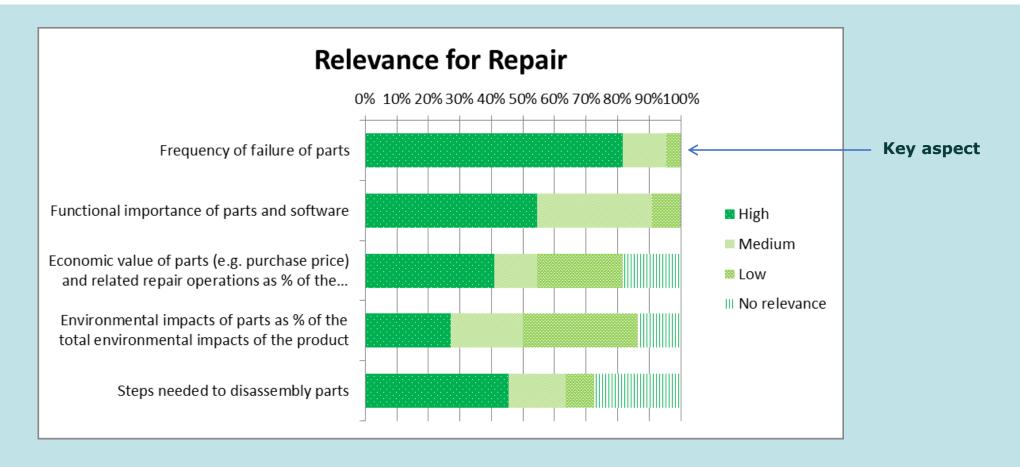
Priority parts

- Priority parts are those components, assemblies, or any other hardware or software constituents with a higher need/importance/frequency to be repaired and/or upgraded
 - * To reduce the complexity of the assessment
 - To focus on parts more prone to be repaired / upgraded



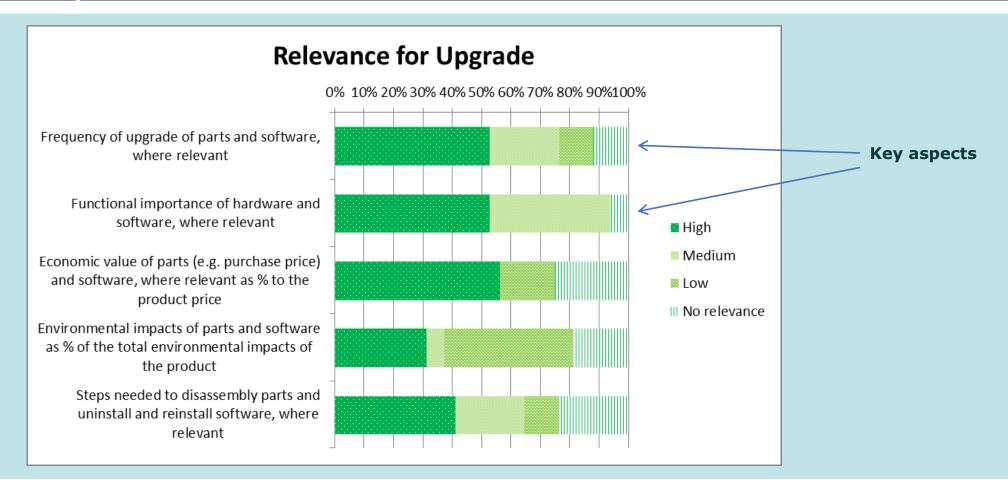


Relevance for Repair - Indications from the initial questionnaire





Relevance for Upgrade - Indications from the initial questionnaire





Key findings

- Priority for Repair: Focus on parts subject to higher of failure rate
- Priority for Upgrade: Focus on parts subject to rapid technology changes or changes in use profiles over life time of the product.
- Relevant information needed, including input from experts
- Failed parts potentially to be replaced with enhanced functionality or capacity
- Attention to be given to the software and firmware upgradability



Discussion points

 Do you agree with the strategy proposed to identify priority parts or do you have any recommendations?

 How to balance simplification of the assessment with the need to differentiate among products (within a specific product group)?



Classification, rating, assessment and verification



List of parameters

9. Availability and ease of installation of software 1. Disassembly sequence and firmware 10. Availability of information (e.g. repair and/or 2. Type, number and visibility of fastenings and ungrade manuals exploded diagrams) connectors 3. Tools needed (availability, complexity, cost) 11. Guarantee issues 4. Ease of access to parts 12. Return models 5. Working environment (e.g. home, professional 13. Data transfer and deletion repair site, manufacturing plant) 6. Level of skills required to undertake the 14. Safety issues operations 15. Availability of OEM qualified service engineers 7. Provision of diagnostic support and interfaces 16. Ease of restoring to full working condition after 8. Availability of spare parts

repair

1. Disassembly sequence

Classification	Assessment and verification
I. Less than X steps	Based on documentation of disassembly steps
II. Between X and Y steps	Information to be provided in instruction
III. More than Y steps	manuals and/or other on-line information systems
X < Y	
Focused on priority parts	



2. Type, number and visibility of fastenings and connectors

I. Reusable fasteners are used: can be	
reused for the new part or the fastener is supplied with the part II. Removable fasteners are used: they are	Based on information provided by the manufacturer (e.g. with illustrated disassembly instructions) Information could be provided in manuals
· ·	and/or other on-line platforms



3. Tools needed

	Classification	Assessment and verification
I.	Common tools: RU feasible without any tools, tools that are supplied with the product, or common tools	The manufacturer should document the type of tools needed to RU the product
II.	Product-specific tools (<u>if needed</u>): RU feasible either with no specific tools, or a finite list of specific tools	Information could be provided in manuals and/or other on-line platforms
	Other commercially available tools (if needed): RU feasible without the use of proprietary tools	
	Proprietary tools: RU feasible only with tools which are not available to general public Not feasible: RU operation is	
	unfeasible with existing normally- available tools	

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4. Ease of access to parts

This parameter is considered a combination of previous parameters like:

- disassembly steps
- type fastenings and connectors
- tools needed

Time for disassembly (e.g. eDiM) could be used as overall indicator

This could add complexity, possibly also in terms of assessment and verification



Discussion

1. Disassembly sequence	9. Availability and ease of installation of software and firmware
2. Type, number and visibility of fastenings and connectors	10. Availability of information (e.g. repair and/or upgrade manuals, exploded diagrams)
3. Tools needed (availability, complexity, cost)	11. Guarantee issues
4. Ease of access to parts	12. Return models
5. Working environment (e.g. home, professional repair site, manufacturing plant)	13. Data transfer and deletion
6. Level of skills required to undertake the operations	14. Safety issues
7. Provision of diagnostic support and interfaces	15. Availability of OEM qualified service engineers
8. Availability of spare parts	16. Ease of restoring to full working condition after repair

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11. Guarantee issues

Classification	Considerations
I. More than 6 years of commercial guarantee offered as included in the price of the product.	Proxy for reparability, durability and quality of product
II. 5 years of commercial guarantee offered as included in the price of the product	Commitment to repair by the manufacturer Product not to be replaced by a new one
III. 4 years of commercial guarantee offered as included in the price of the product	under the warranty, unless no repair is possible
IV. 3 years of commercial guarantee offered as included in the price of the product	Evaluation referred to entire product or specific parts?
V. No commercial guarantee available	



12. Return models

Classification

- I. Lease, product as a service: The customer does not own the product, for RU process it is sent back to a location designated by the manufacturer
- II. Advanced replacement scheme:
 there is a service contract between
 customer and manufacturer in which
 an advanced replacement scheme is
 applied
- III. Mail-back program: the user posts the product to a location designated by the manufacturer for RU process
- IV. User delivers product: the user drops product off at local repair facility or at a collection point
- V. No return model

Assessment and verification

Based on documentation provided by manufacturer and audit to check the method

Information to be provided in instruction manuals and/or other on-line information systems



13. Data transfer and deletion

Classification	Assessment and verification
I. Built in: built-in secure data transfer and deletion functionality is available to support the deletion of all data contained in data storage parts	Based on documentation provided by manufacturer and tests/audit to check the method
II. On request: secure data transfer and deletion is available under requestIII. Not available: secure data transfer and deletion is not available	Information to be provided in instruction manuals and/or other on-line information systems



Discussion

1. Disassembly sequence	9. Availability and ease of installation of software and firmware
2. Type, number and visibility of fastenings and	10. Availability of information (e.g. repair and/or
connectors	upgrade manuals, exploded diagrams)
3. Tools needed (availability, complexity, cost)	11. Guarantee issues
4. Ease of access to parts	12. Return models
5. Working environment (e.g. home, professional repair site, manufacturing plant)	13. Data transfer and deletion
6. Level of skills required to undertake the operations	14. Safety issues
7. Provision of diagnostic support and interfaces	15. Availability of OEM qualified service engineers
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Classification

- I. Visually intuitive interface: RU process can be carried out by a visual interface that can be understood without the need for supporting documentation
- II. Coded interface with public reference table: RU process can only be carried out with supporting documentation or software, and through reading and/or entering codes which are available in a publicly available table
- IV. Publicly available hardware / software interface: RU process can only be carried out through the use of hardware and software which is publicly available
- V. Proprietary interface: RU process that can only be carried out using proprietary tools for diagnosis, change of settings or transfer of software, which are not included with the product
- VI. Not possible with any type of interface: RU process that cannot be carried out with any type of interface

Assessment and verification

Information to be provided by the manufacturer, e.g. troubleshooting, manual or portals for authorised repairers

Information could be provided in manuals and/or other on-line platforms



8. Availability of spare parts

Classification I (audience)	Classification II (time availability)	Assessment and verification
 I. Spare parts are publicly available to all interested parties II. Spare parts are available at least to independent repair service 	 I. Spare parts are available after the time of sale for a duration that reflects the expected maximum useful life of the product II. Spare parts are available for a 	Information by the manufacturer about the target group and/or duration of availability of spare parts provision is provided
providers III. Spare parts are available at least to manufacturer-authorised repair services	II. Spare parts are available for a duration of time that reflects the expected average useful life of the product	Cost of spare parts and delivery time to be considered as well?
IV. Spare parts are available to the manufacturer onlyV. No spare parts are available	III. Spare parts are available for 2 years after the time of sale of the product IV. Spare parts are available at the time of sale, but the duration of availability cannot be determined	



9. Availability software and firmware installations

To be aligned with spare parts



10. Availability of information

	Classification I (type)	
Ī.	Complete information available: all	I.
	relevant information is available	
II.	Comprehensive information	II.
	available: not all relevant information	
	is available as, but reasonably	
	comprehensive information is	III.
	available	
III.	Basic information available: complete	
	or comprehensive information is not	IV.
	available as described above	
IV.	No information available: no relevant	
	information is available	

Classification II (audience)

- I. Publicly available
- II. Available to independent repair service providers
- III. Available to manufacturer-authorised repair service providers
- IV. Available to the manufacturer only

Assessment and verification

Assessment and verification based on the public information supplied by the manufacturer (e.g. manuals, on-line platforms, manufacturer website),

Complemented by audits for assessing the availability of restricted information

Related to information to be provided in other parameters



Discussion

1. Disassembly sequence2. Type, number and visibility of fastenings and connectors	9. Availability and ease of installation of software and firmware 10. Availability of information (e.g. repair and/or upgrade manuals exploded diagrams)
3. Tools needed (availability, complexity, cost)	11. Guarantee issues
4. Ease of access to parts	12. Return models
5. Working environment (e.g. home, professional repair site, manufacturing plant)	13. Data transfer and deletion
6. Level of skills required to undertake the operations	14. Safety issues
7. Provision of diagnostic support and interfaces	15. Availability of OEM qualified service engineers
8. Availability of spare parts	16. Ease of restoring to full working condition after repair

5. Working environment

	Classification	Assessment and verification
I.	General environment: RU can be performed where the product is in use without special conditions Workshop environment: RU cannot be	The manufacturer should document the working environment needed to RU the product
11	performed in the environment where the product is in use but does not require a production site environment	Information could be provided in manuals and/or other on-line platforms
II	I. Production site environment: RU can only be carried out in an environment that is comparable with the environment in which the product was manufactured	Considered difficult to assess and verify





Classification

- I. The RU process can be carried out by a person without any specific experience or related qualifications (layman)
- II. The RU process can be carried out by a person with a general knowledge of basic RU techniques and safety precautions (generalist)
- III. The RU process has to be carried out by a person with specific training and/or experience related to the product category concerned (independent expert)

- IV. The RU process has to be carried out by a person who is directly trained and audited by the manufacturer (authorised expert)
- V. The RU process has to be carried out by the manufacturer
- VI. The RU process is not feasible with any existing skill

Assessment and verification

Based on documentation provided by the manufacturer indicating which operations can be performed by the users

Information could be provided in manuals and/or other on-line platforms



14. Safety issues

Classification	Considerations
I. There are no injury risks involved in	To keep alone or merge with other
the repair of the product II. There is some risk of injury during the	parameters (working environment)
repair process, so that the repair cannot be undertaken by the consumer	Difficult to assess and verify
III. There is a high risk of injury during	
the repair process, so that the repair cannot be undertaken by non-	
authorised repairers	



15. Availability of OEM qualified service engineers

	Classification	Considerations
I	The manufacturer provides support of OEM qualified service engineers at any time	To keep separated or integrated in other parameters (level of skills)
	I. The manufacturer provides support of OEM qualified service engineers during the warranty period	
Ι	II. The manufacturer does not provide support of OEM qualified service engineers	



16. Ease of restoring to full working condition after repair

	Classification	Considerations
I.	The product functions as before, with no or minimal loss of quality and aesthetics	Guarantee from the manufacturer that the product will function as before after any type of RU operation is performed
II.	The product functions as before, however there is some loss of quality and/or aesthetics	Difficult to assess and verify
III.	The product does not function as before	



Discussion

	1. Disassembly sequence	9. Availability and ease of installation of software and firmware
	2. Type, number and visibility of fastenings and	10. Availability of information (e.g. repair and/or
	connectors	upgrade manuals, exploded diagrams)
	3. Tools needed (availability, complexity, cost)	11. Guarantee issues
	4. Ease of access to parts	12. Return models
I	5. Working environment (e.g. home, professional repair site, manufacturing plant)	13. Data transfer and deletion
ı	6. Level of skills required to undertake the operations	14. Safety issues
	7. Provision of diagnostic support and interfaces	15. Availability of OEM qualified service engineers
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Rating of the parameters

Classes → Score (and/or pass/fail)

Normalised Score = P_i / P_{max}

- \bullet P_{max} is the score corresponding to the best classification achievable for the product group
- P_i is the score corresponding to the class of the analysed product

Discussion



Aggregation and reporting options



Aggregation and reporting

Aggregation options:

- 1. Separate reporting of key parameters
- 2. Aggregation in **1 index** for product design and/or **1 index** for service support
- 3. Aggregation in 2 indices
- 4. Aggregation in **1 overall index**

Issues: transparency, understandability, interpretation and coverage, weighting, value choices/judging, trade-offs

→ Hybrid: minimum requirements + rated parameters



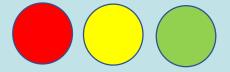
Aggregation and reporting

Reporting options:

1. Binary (pass/fail)



2. Traffic lights



3. 0-5 stars (or spanners, wrenches, ...)



- 4. Alphabetic (A-to-X)
- 5. Number (e.g. 1-to-10)



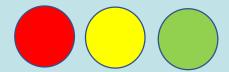
Aggregation and reporting

Reporting options:

1. Binary (pass/fail)



2. Traffic lights



3. 0-5 stars (or spanners, wrenches, ...)



- 4. Alphabetic (A-to-X)
- 5. Number (e.g. 1-to-10)



Discussion points

- 1. Which of the following **options** is technically preferable?
 - **Binary system** based on a selection of pass/fail requirements, indicating if the product is reparable or not
 - **Scoring framework** based on a selection of scoring requirements, indicating how much a product is reparable and allowing trade-offs between requirements
 - Hybrid system composed of both minimum and scoring requirements
- 2. Which parameters should be considered as **minimum requirements** and which ones should be **rated/weighted**?



- Part I: Policy context
- Part II: Towards a Scoring System on Reparability: key aspects for a generic scoring system
 - Approach, tools & studies, key parameters
 - Priority parts of products
 - Classification, rating, assessment and verification
 - Aggregation and reporting options
- Part III: Towards a Scoring System on Reparability: Productspecific aspects (laptops, vacuum cleaners, washing machines)



Initial analysis of products

General Approach

To be tailored at product specific level

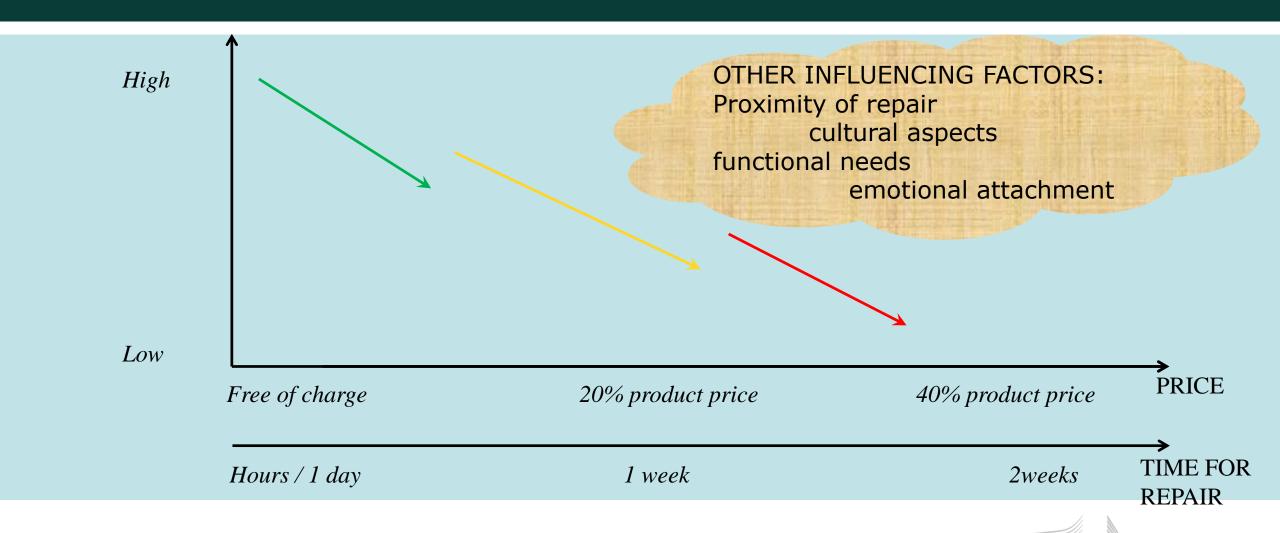


***Vacuum cleaners**

*Washing machines

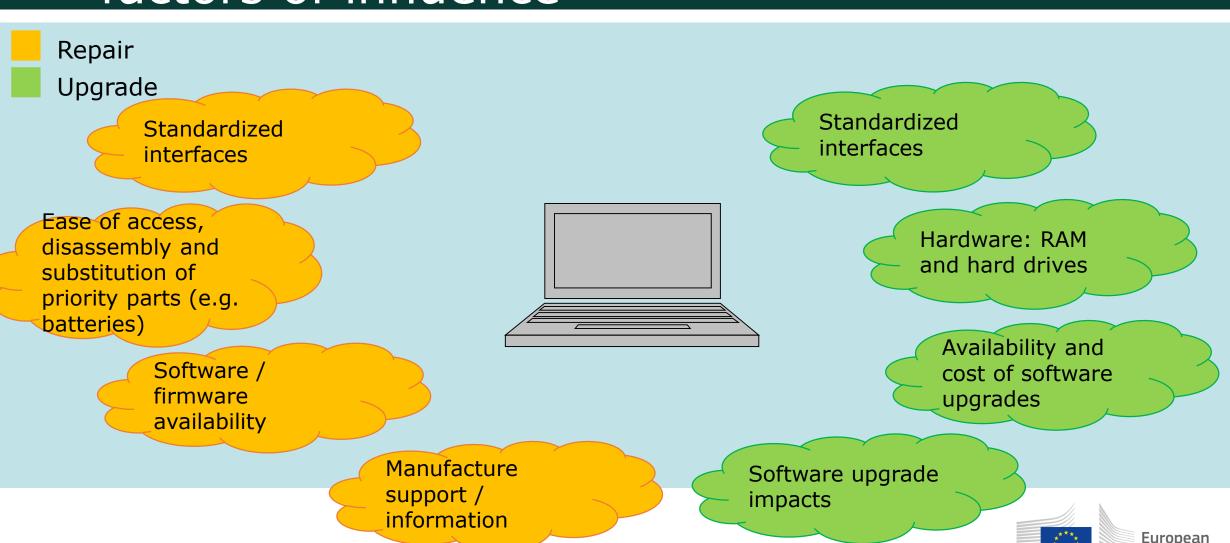


WILLINGNESS TO REPAIR



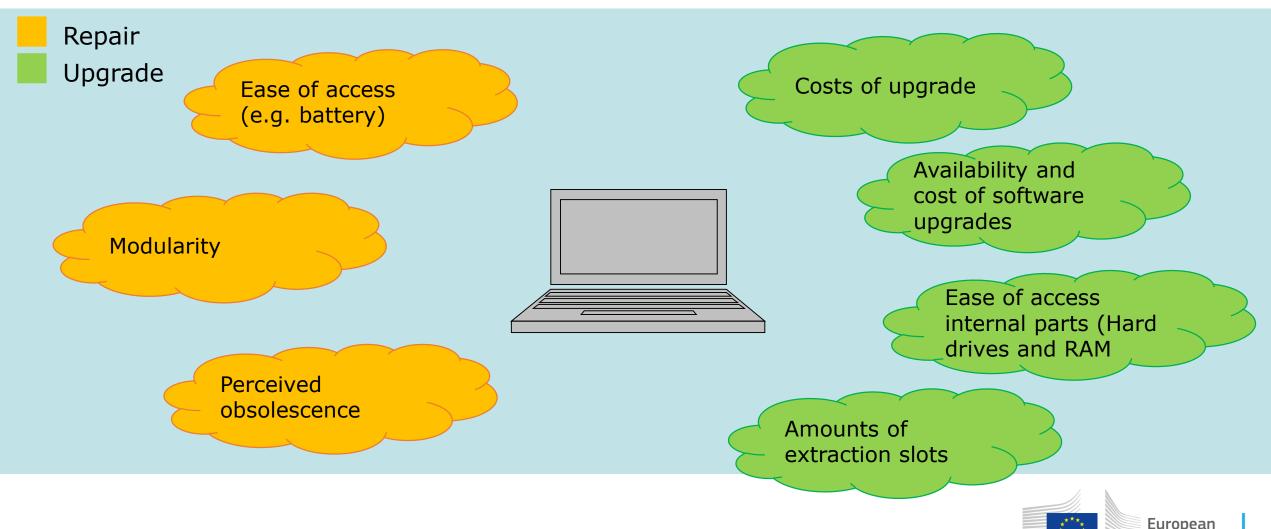
European Commission

Reparability and upgradability of laptops: factors of influence



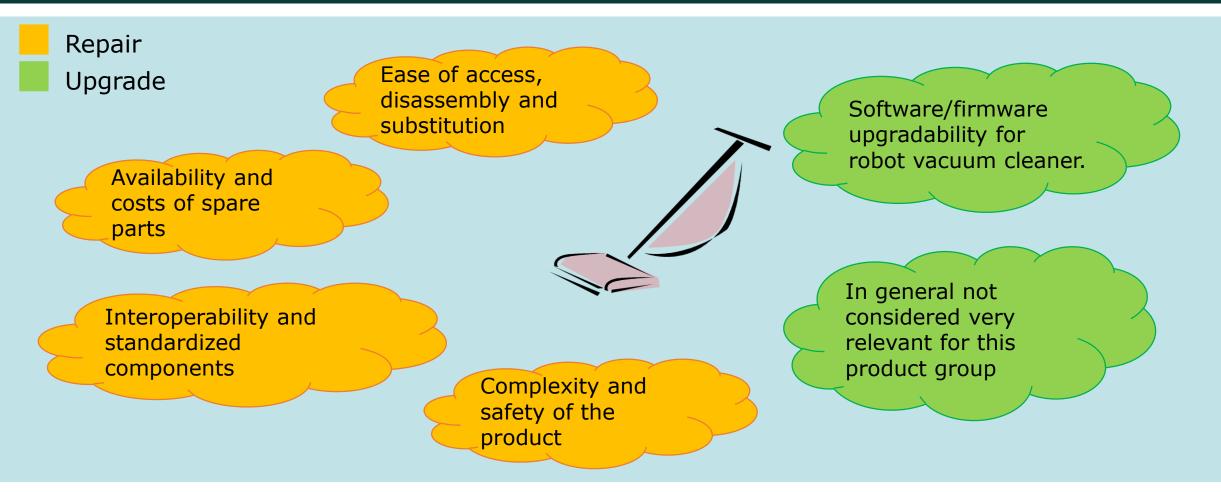
Commission

Specific needs to include in the system to assess reparability / upgradability



Commission

Reparability and upgradability of vacuum cleaners: factors of influence





Specific needs to include in the system to assess reparability / upgradability



Ease of access of parts / tools needed

Availability and price of spare parts

Priority parts: at least motor and hose

Software/firmware upgradability for robot vacuum cleaner.

In general not considered very relevant for this product group

For robot vacuums, priority parts include software/firmware.



Reparability and upgradability of washing machines: factors of influence

Repair
Upgrade

Priority parts (e.g. drum, control panel)

Diagnostic tools / availability of information

Cost and time of repair

Ease of access of parts / tools needed



Modularity / standardisation of interface

In general not considered very relevant for this product group

Standardized components



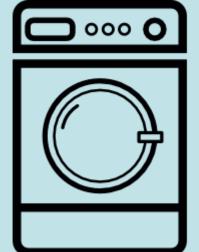
Specific needs to include in the system to assess reparability / upgradability

Repair
Upgrade

Priority parts (e.g. drum, control panel)

Availability and costs of spare parts

Ease of access, disassembly and substitution (brushes, bearings)

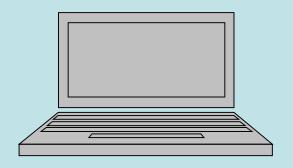


In general not considered very relevant for this product group



Discussion

- Preliminary indications gathered. Further input wanted to shape the general approach at product specific level
- Oral or written feedback welcome!









Thanks for your attention

Functional Mail Box:

JRC-B5-REPAIRSCORE@ec.europa.eu

Study website:

http://susproc.jrc.ec.europa.eu/ScoringSystemOnReparability/contactus.cfm

