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Institute for Prospective Technological Studies



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Road construction

2nd Ad Hoc Working Group Meeting for the revision of the Green Public Procurement criteria

28th January 2015

GPP criteria process description







•<u>IE – Petten, The Netherlands</u> • *Institute for Energy*



•IRMM – Geel, Belgium • Institute for Reference Materials and Measurements



•<u>ITU – Karlsruhe, Germany</u> Institute for Transuranium Elements

IES/ IHCP/ IPSC – Ispra, Italy Institute for Environment and Sustainability



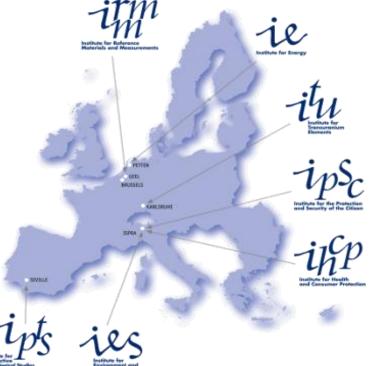
Institute for Health and Consumer Protection

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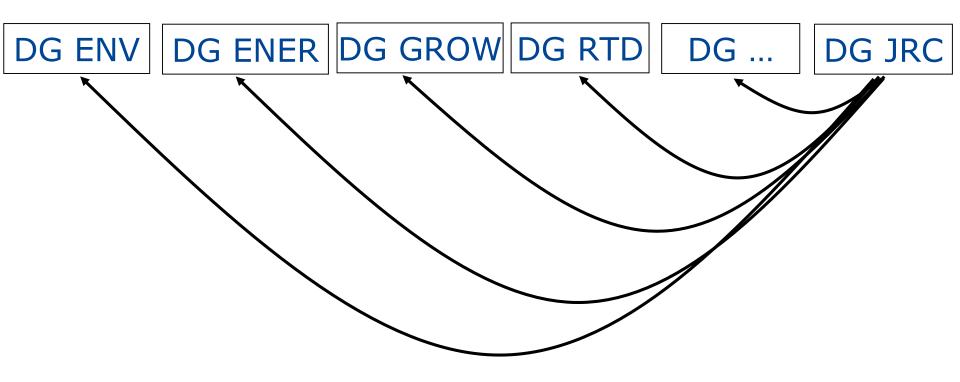
•<u>IPTS – Sevilla, Spain</u>

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Provide support to EU policy making process by developing **science based responses to policy challenges** that have both a socio-economic and a technological dimension.





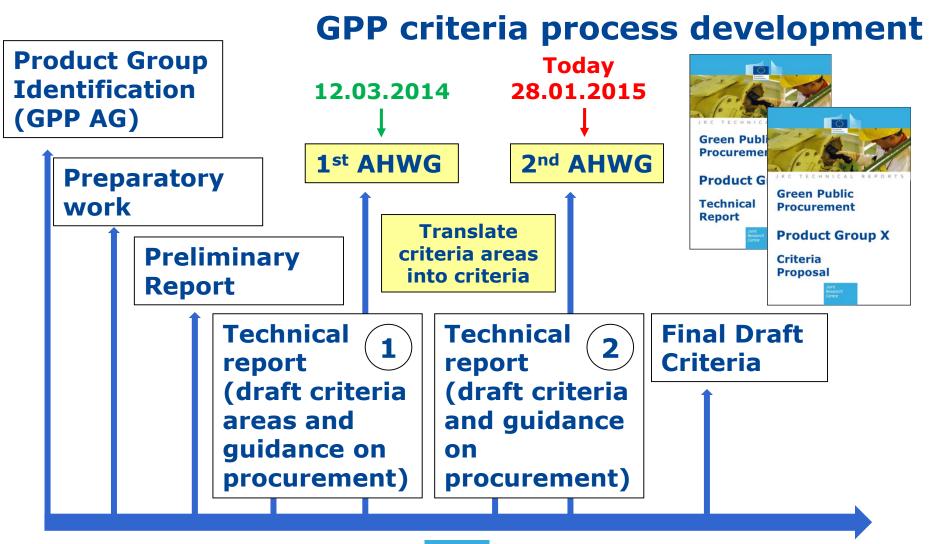
Activities in support of Product Policy

IPTS supports the development and implementation of environmental product policies, amongst them the EU Ecolabel Regulation, the **Green Public Procurement** Communication, the Energy Related Products Directive and the Energy Labelling Directive.

This includes the techno-economic research as well as the operational management particularly of the stakeholder consultation.

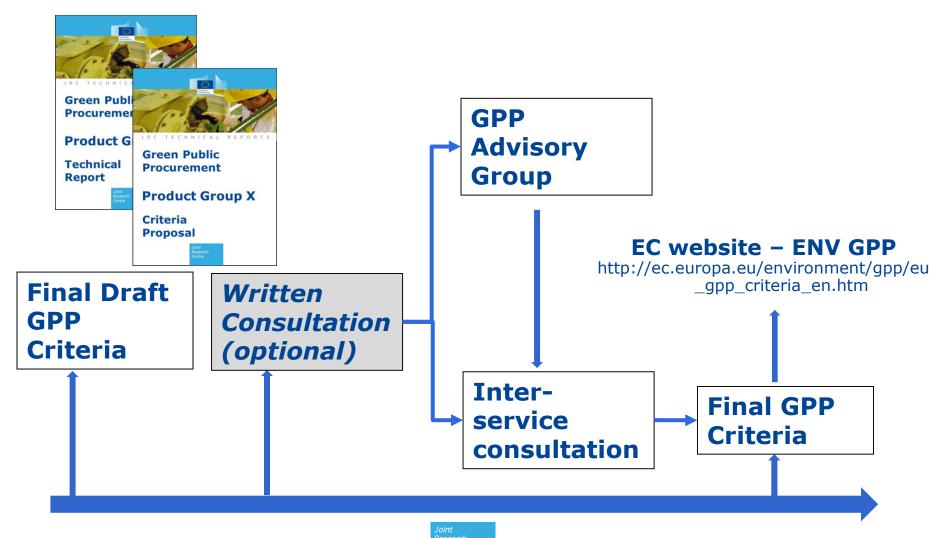






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Today's 2nd AHWG

<u>Agenda</u>

1.	Opening and welcome. GPP criteria process description	09:30-09:45
2.	Project overview and scope proposal	09:45-10:00
3.	Criteria proposal on pavement-vehicle interaction	10:00-10:45
4.	Criteria proposal on resource efficient construction. LCA performance requirements	10:45-11:30
	Coffee break	11.30-11:45
5.	Criteria proposal on resource efficient construction. Recycled content, materials transportation, asphalt	11:45-13:00
	Lunch	13:00-14:00
6.	Criteria proposal on resource efficient construction. Excavated materials and soil management, waste management	14:00-14:30
7.	Criteria proposal on noise emissions	14:30-15:30
8.	Criteria proposal on water and habitat preservation	15:30-16:30
	Coffee break	16:30:16:45
9.	Criteria proposal on congestion	16:45-17:00
10.	Criteria proposal on maintenance and rehabilitation strategies	17:00-17:30
11.	Developing guidance for the procurement of road construction	17:30-17:45
12.	Conclusions, next steps and closure of the meeting	17:45-18:00



Road construction

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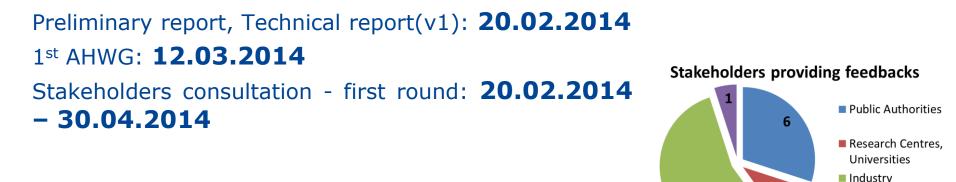
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Project overview and scope proposal





Project overview



Technical report(v2), Draft GPP criteria proposal(v1): **22.12.2014** Stakeholders consultation – second round: **23.12.2014 – 22.02.2015**

 Stakeholders
 EU GPP Advisory Group (MSs + five stakeholders: Industry, NGOs, local/regional government)
 + 121 Registered stakeholders (Public Authorities, Research centres and universities, Industry, NGOs)

Associations

NGOs

11



Definition

Road "Line of communication (travelled way) open to public traffic, primarily for the use of road motor vehicles, using a stabilized base other than rails or air strips" (Eurostat, 2009)

Road construction "the preparation and building of a road using materials, including aggregate, bituminous and hydraulic binders and additives that are used for the sub-base, road-base and surfacing layers of the road" (previous GPP criteria)

Classification of roads	• Market analysis
Eurostat	IRF
Motorway / freeway	Motorways
Express road	Highways, main or national roads
Road outside a built-up area	Secondary or regional roads
	Other roads - Rural
Road inside a built-up area: urban road	Other roads - Urban





Road maintenance (Weninger-Vycudil, 2009 - ERA-NET PO3 project)

Routine maintenance: small measures to **repair local deterioration** (cracks, potholes...) and **operational activities** (e.g. winter maintenance...). The objective of these measures is to keep the road (pavement and the other sub-assets) in a defined (**minimum**) condition level and to avoid progressive deterioration.....

Periodic maintenance: measures with a **long lasting improving effect** to the condition of the sub-asset or component... They are **planned** as soon as the condition of the **component falls below a given warning level** and they have to be conducted according to a **priority rating** (e.g. LCC-analysis)

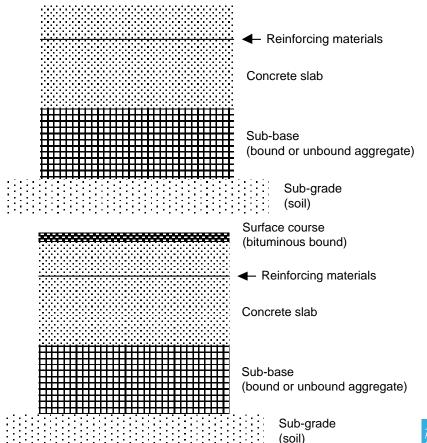
Upgrade and extension: measures which **upgrade** the **existing sub-asset** or component or **extend the infrastructure** to a **higher level** than the original new condition.... Normally only the part of the works which is attributed to the **basic improvement** (**rehabilitation**) is paid from the maintenance budget

Rehabilitation: works undertaken to **extend the service life of an existing facility**. This includes **placement of an overlay** and/or other work necessary to **return an existing roadway**, including shoulders, **to a condition of structural** or **functional adequacy**, for the specified service life. This might include the **partial** or **complete removal** and **replacement** of portions of the **pavement (Caltrans, 2013)**

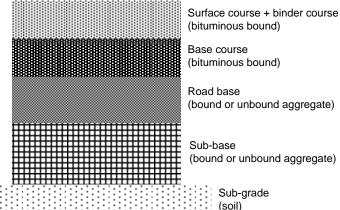


Categorization of roads *Pavement condition*

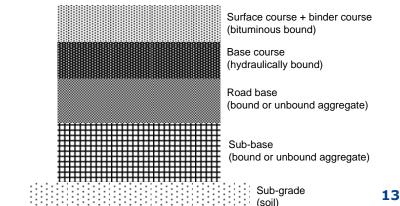
Rigid pavements layer system



Flexible pavement layer system



Semi-rigid pavement layer system





Scope proposal Phases considered

- Materials production including raw materials extraction (including upstream supply chain, transportation, off-site equipment, use of by-products and recycled/reused/recovered materials)
- Construction (including clearance, earthworks, ground works & stabilisation, on-site equipment, pavement and drainage systems construction , congestion, noise)
- **Use** (including the daily traffic and thus vehicle fuel consumption during the road service life). Allocation with structural characteristics and surface texture
- Maintenance (and operation) (including routine and periodic maintenance and rehabilitation, lighting and road ancillary elements, congestion, noise)
- End-of-life (EoL) Surface courses removed during maintenance or decommissioning



Exclusion from the scope

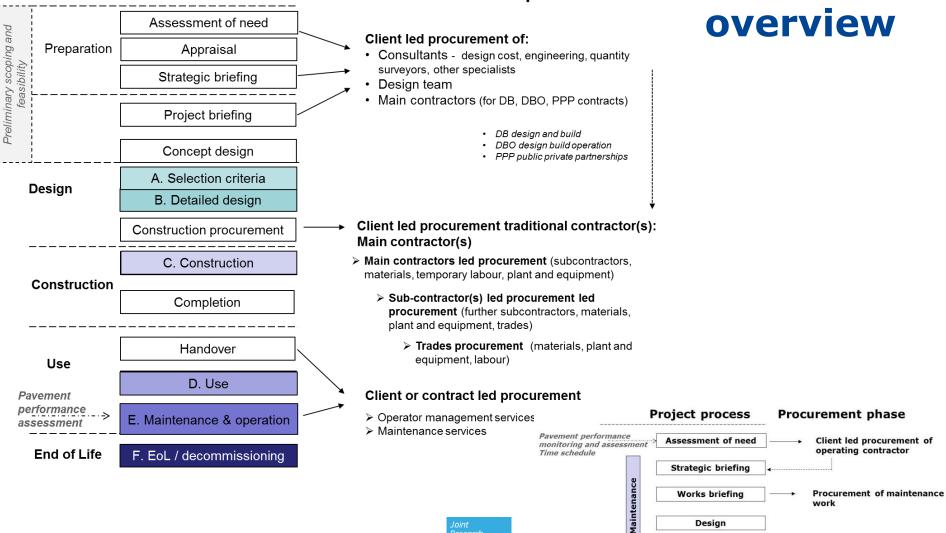
- Traffic signs, because of minor importance (Stripple, 2001; SUSCON, 2006; Loijos et al., 2013)
 - ⇒ approximate influence of the traffic signs below 1% of materials production, construction and maintenance
- Foundations or lighting of traffic signs: small amounts of energy compared to the energy consumption through the full life cycle (Stripple, 2001; Mroueh et al., 2001)
 - **Road markings** (included in GPP criteria for paints and varnishes)
 - Street lighting and traffic signals (dedicated GPP criteria)
 - Information systems
 - Other types of road furniture (pedestrian walkways, bollards, overhead gantries and central reservations)





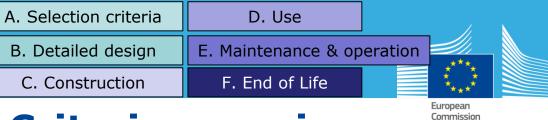
Procurement phase

Project process



Criteria

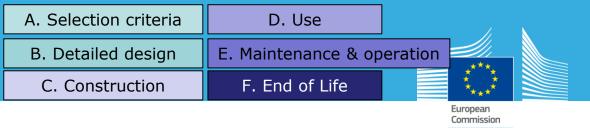
Maintenance works



Criteria overview

GPP criteria grouped by criteria areas (\Rightarrow order in this presentation)

Title of the criterion	Proc. phase	Criterion classif.	Criteria type	
Competencies of the design team and contractors				
Competencies of the project manager and the design team	Α.	Core & Compr.	Selection	
Competencies of the lead construction contractor, specialist contractors a	and/or property developers	5 A.	Core & Compr.	Selection
Pavement-vehicle interaction criteria				
Rolling resistance				
Performance requirements on traffic fuel consumption due to rolling resis	B.	Compr.	Award	
Quality of the completed road - monitoring of the performance parameter	ers	С.	Compr.	CPC
Resources efficient construction				
Life cycle performance				
LCA performance of the main road elements	B.	Core & Compr.	Award	
Commissioning of the road construction	C.	Core & Compr.	General	
				CPC
	resources,			
Minimum recycled content	embodied energy	B.	Core & Compr.	TS
Incorporation of recycled content		B.	Core & Compr.	Award
Incorporation of recycled content		С.	Core & Compr.	CPC
		E.	core & compr.	CFC
Materials transportation				
Performance requirements for CO2e emission from materials transportat	tion	В.	Core & Compr.	Award
Asphalt				
Tar-containing asphalt		E.	Core & Compr.	TS
Low temperature asphalt		В.	Core & Compr.	TS
Monitoring of the low temperature asphalt		C. E.	Core & Compr.	CPC



Title of the criterion	Proc. phase	Criterion classif.	Criteria type
Excavated materials and soils management and waste management			
Excavated materials and soil management plan	B.	Core & Compr.	TS

Demolition waste audit and management plan

Commissioning of the excavated materials and soil management plan

Criteria on water and habitat preservation			
Water pollution control components in drainage system			
Performance requirements for water pollution control components in drainage systems	B.	Core & Compr.	TS
Inspection of water pollution control components in drainage systems	C.	Core & Compr.	CPC
Requirements for water pollution control "soft engineered" components in drainage systems	B.	Core & Compr.	Award
Construction of water pollution control "soft engineered" components in drainage systems	C.	Core & Compr.	CPC
Storm-water retention capacity			
Performance requirements for storm-water retention capacity in drainage systems	B.	Core & Compr.	TS
Requirements for storm-water retention capacity in drainage systems that incorporate "soft engineered" components	B.	Core & Compr.	Award
Inspection of storm-water retention capacity in drainage systems	C.	Core & Compr.	СРС
Inspection of storm-water retention capacity in drainage systems that incorporate "soft engineered" components	C.	Core & Compr.	СРС
Wildlife corridors across the road			
Performance requirements for wildlife corridors across the road	B.	Core & Compr.	Award
Inspection of wildlife corridors across the road and other measures	C.	Core & Compr.	CPC



Core & Compr.

Core & Compr.

<u>С.</u>

F

CPC

ΤS

A. Selection criteria	D. Use	
B. Detailed design	E. Maintenance & op	eration
C. Construction	F. End of Life	
		European

Title of the criterion	Proc. phase	Criterion classif.	Criteria type
Criteria on noise			•
Noise emission during construction and maintenance			
Performance of noise emission during construction and maintenance	B.	Core & Compr.	TS
Monitoring noise emission during construction	C. E.	Core & Compr.	CPC
Low noise pavements			
Minimum requirements for low noise surface pavements	B.	Core & Compr.	TS
Performance of low noise surface pavements	B.	Core & Compr.	Award
Minimum requirements for low-noise pavement	C.	Core & Compr.	Award
Noise barriers			
Noise barrier design and material properties	B.	Core & Compr.	TS
Testing of in-situ constructed noise barrier	C.	Core & Compr.	TS
In-situ performance of the noise barrier	C.	Core & Compr.	CPC
Other environmental criteria			
Lighting			
Performance requirement for lighting installations	B.	Core & Compr.	TS
Criteria on congestion			
Traffic congestion mitigation plan	B.	Core & Compr.	TS
Commissioning of the traffic congestion mitigation plan	<u>С.</u> Е.	Core & Compr.	СРС
Maintenance and rehabilitation strategies			
Durability			
Performance requirements for durability of pavement surface and rehabilitation	B.	Core & Compr.	TS
Maintenance and rehabilitation strategy plan			
Maintenance and rehabilitation (M&R) plan Optimisation to	B.	Core & Compr.	TS
Commissioning of the maintenance and rehabilitation (M&R) plan guarantee desirable performance for RR,	D. E.	Core & Compr.	TS
Commissioning of the road construction Commissioning of the road maintenance durability and noise reduction	C. E.	Core & Compr.	General CP (19



GPP criteria grouped by procurement phases

Core criteria	Comprehensive criteria							
A. Selection of the design team and contractors								
SELECTION CRITERIA								
A1. Competencies of the project manager and design team	A1. Competencies of the project manager and design team							
A2. Competencies of the main construction contractor	A2. Competencies of the main construction contractor							
B. Detailed design and performance requirements								
TECHNICAL SPECIFICATIONS								
B1. Minimum recycled content	B1. Minimum recycled content							
B2. Low temperature asphalt	B2. Low temperature asphalt							
B3. Excavated materials and soil management plan	B3. Excavated materials and soil management plan							
B4. Performance requirements for water pollution control components in drainage	B4. Performance requirements for water pollution control components in drainage							
systems	systems							
B5. Performance requirements for storm-water retention capacity in drainage systems	B5. Performance requirements for storm-water retention capacity in drainage systems							
B6. Performance of noise emission during construction and maintenance	B6. Performance of noise emission during construction and maintenance							
B7. Minimum requirement for low-noise pavement	B7. Minimum requirement for low-noise pavement							
B8. Noise barrier design and material properties	B8. Noise barrier design and material properties							
B9. Performance requirement for lighting installations	B9. Performance requirement for lighting installations							
B10. Traffic congestion mitigation plan	B10. Traffic congestion mitigation plan							
B11. Performance requirements for durability of pavement and rehabilitation	B11. Performance requirements for durability of pavement and rehabilitation							
B12. Maintenance and rehabilitation (M&R) plan	B12. Maintenance and rehabilitation (M&R) plan							
AWARD CRITERIA								
N/A	B13. Performance requirements on traffic fuel consump. due to rolling resist.							
B14. LCA performance of the main road elements	B14. LCA performance of the main road elements							
B15. Incorporation of recycled content	B15. Incorporation of recycled content							
B16. Performance requirements for CO2e emission from materials transportation	B16. Performance requirements for CO2e emission from materials transportation							
B17. Requirements for water pollution control "soft engineered" components in drainage	B17. Requirements for water pollution control "soft engineered" components in drainage							
systems	systems							
B18. Requirements for storm-water retention capacity in drainage systems that	B18. Requirements for storm-water retention capacity in drainage systems that							
incorporate "soft engineered" components	incorporate "soft engineered" components							
B19. Performance requirements for wildlife corridors across the road	B19. Performance requirements for wildlife corridors across the road							
B20. Performance of low noise surface pavements	B20. Performance of low noise surface pavements							





European Commission

	nission
C. Cons	truction
TECHNICAL SPECIFICATIONS	
C1. Testing of in-situ constructed noise barrier	C1. Testing of in-situ constructed noise barrier
CONTRACT PERFORMANCE CLAUSE	
C2. Commissioning of the road construction	C2. Commissioning of the road construction
N/A	C3. Quality of the completed road - monitoring of the performance parameters
C4. Incorporation of recycled content	C4. Incorporation of recycled content
C5. Monitoring of the low temperature asphalt	C5. Monitoring of the low temperature asphalt
C6. Commissioning of the excavated materials and soil management plan	C6. Commissioning of the excavated materials and soil management plan
C7. Inspection of water pollution control components in drainage systems	C7. Inspection of water pollution control components in drainage systems
C8. Construction of water pollution control "soft engineered" components in drainage	C8. Construction of water pollution control "soft engineered" components in drainage
systems	systems
C9. Inspection of storm-water retention capacity in drainage systems	C9. Inspection of storm-water retention capacity in drainage systems
	C10. Inspection of storm-water retention capacity in drainage systems that incorporate "soft
engineered" components	engineered" components
C11. Inspection of wildlife corridors across the road and other measures	C11. Inspection of wildlife corridors across the road and other measures
C12. Monitoring noise emission during construction	C12. Monitoring noise emission during construction
C13. Minimum requirements for low-noise pavement	C13. Minimum requirements for low-noise pavement
C14. In-situ performance of the noise barrier	C14. In-situ performance of the noise barrier
C15. Commissioning of the traffic congestion mitigation plan	C15. Commissioning of the traffic congestion mitigation plan
D. 1	Use
TECHNICAL SPECIFICATIONS	
D1. Commissioning of the maintenance and rehabilitation (M&R) plan	D1. Commissioning of the maintenance and rehabilitation (M&R) plan
E. Maintenance	and operation
TECHNICAL SPECIFICATIONS	
E1. Tar-containing asphalt	E1. Tar-containing asphalt
E2. Demolition waste audit and management plan	E2. Demolition waste audit and management plan
E3. Commissioning of the maintenance and rehabilitation (M&R) plan	E3. Commissioning of the maintenance and rehabilitation (M&R) plan
CONTRACT PERFORMANCE CLAUSES	
E4. Commissioning of the road maintenance	E4. Commissioning of the road maintenance
E5. Incorporation of recycled content	E5. Incorporation of recycled content
E6. Monitoring of the low temperature asphalt	E6. Monitoring of the low temperature asphalt
E7. Monitoring noise emission during maintenance	E7. Monitoring noise emission during maintenance
E8. Commissioning of the traffic congestion mitigation plan	E8. Commissioning of the traffic congestion mitigation plan
F. End	of life
TECHNICAL SPECIFICATIONS	
	F1. Demolition waste audit and management plan
Joint Contract of Cont	
Resea	rrch 2



Road construction

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GPP draft criteria proposal on pavement-vehicle interaction





Pavement-vehicle interaction Rationale

- Traffic during the use phase dominates the life cycle impacts of a road with expected high traffic volume. The authors referred to studies indicating that a 10% reduction in the rolling resistance can lead to 1-2% improvement in fuel economy (Wang et al., 2012a)
- Results \rightarrow very sensitive to traffic flow
- Rolling resistance is a function of many performance parameters, mainly macrotexture, unevenness and stiffness
- The relation of fuel consumption (Fc) and the change of MPD and IRI was investigated
- The results show that **RR is very well correlated to MPD**, while the effect of IRI is less apparent.
- Deflection represents 1 2% of RR



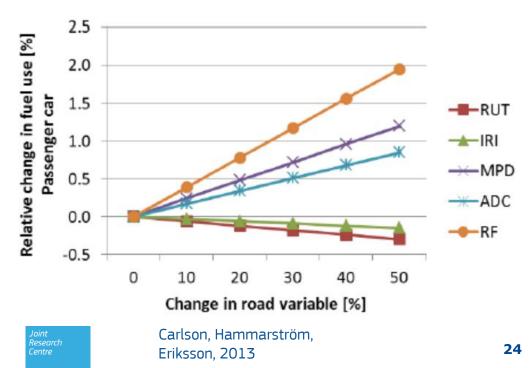


FUEL CONSUMPTION Fc with (_red) and without an IRI speed effect

MIRIAM and MIRAVEC projects:

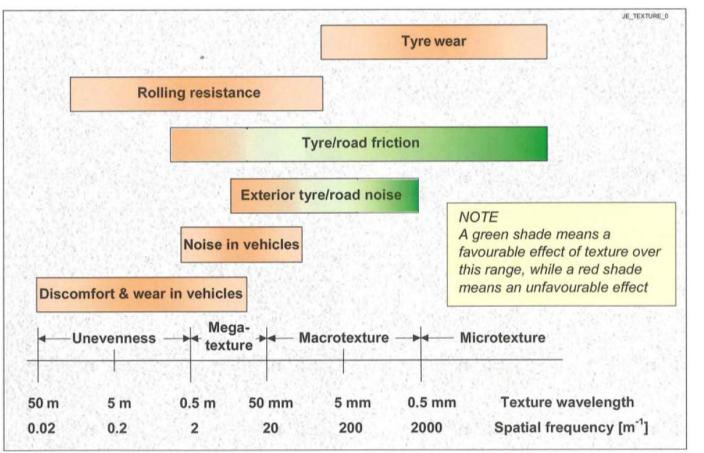
- IRI is not so relevant to save fuel consumption of cars and heavy trucks (potential savings for heavy trucks + trailers) due to speed effect
- Reduction of IRI by 0.5 and MPD by 0.5 is expected to change total Fc by (Hammarström, 2012):
 - 0.0% for just IRI
 - -1.1% for just MPD
 - -1.1% for both IRI and MPD.

Rise and fall (RF), curvature (ADC), macrotexture (MPD), unevenness (IRI) and rutting (RUT)





 An improvement on MPD to decrease the rolling resistance of the road surface can conflict with safety conditions, particularly with skid resistance. <u>Any criterion on MPD shall therefore be framed</u> within the safety requirements for the road surface.



(Haider et al, 2012)



			Skid Resistance	Rolling Resistance	Noise Emission	
aspha	It					
	 shape of aggregates (SI/FI) 	4	+ 0 ¹	?	+ [2]	
	 angularity of aggregates 	↑	+	?	•	
properties	 polishing resistance (Polished Stone Value (PSV)/coarse aggregates) 	Ť	+2	?	o [2]	
e prop	 polishing resistance (PWS /fine aggregates) 	Ŷ	+3	+3 ?		
gat	hardness	^	+	?	?	
aggregate	aggregate composition and Structure (percent of hard fraction by visual examination and petrographic analysis)	Ŷ	•	?	?	
	 abrasion/wear resistance (Micro Deval) 	¥	•	?	?	
s	maximum aggregate size	÷	+4	+	+	
mixture	binder content	÷	•	?	?	
mix	binder type (viscosity)	Ť	+	+	+5	
<u>a</u>	void content (mix design)	4	+*	+		

				Skid Resistance	Rolling Resistance	Noise Emission
laying and compacting	•	chippings – aggregate size	+	•	+	
	•	chippings - PSV/PWS	+	•	?	0
	•	degree of compaction	÷	?	?	-
concr	ete					
	•	shape of aggregates (SI/FI)	+	?	?	+
	•	angularity of aggregates	+	•	?	0
ortes	•	polishing resistance (Polished Stone Value (PSV)/coarse aggregates)	+	•	7	0
d cuid a	٠	polishing resistance (PWS /fine aggregates)	+	•	?	0
aggregate properties	•	hardness	+	?	?	?
900r	•	aggregate composition and structure (percent of hard fraction by visual examination and petrographic analysis)		?	?	?
	•	abrasion/wear resistance (Micro Deval)	÷	?	?	?

Interdependency matrix of surface parameters (Tyrosafe project)

Set of parameters used for optimising road surfacing performance

- low aggregate size
- **polishing** resistance
- aggregates high angularity
- aggregates cubic shape
- binder viscosity
- a **concave surface** texture



Cost 354 "Selection and assessment of individual performance indicators" (COST, 2008)

- Range of 0.75 to 1.5 mm of MPD seems → 'very good' in terms of skid resistance for motorways and other primary roads.
- 0.64 mm is the 'warning limit' in the Czech Republic
- 0.54 mm triggers maintenance measures

COUNTRY	NAME	Performance	THRESHOLD		WARNING		ACCEPTANCE		TARGET	
COUNTRY		indicator	TP	INDEX	TP	INDEX	TP	INDEX	ΤР	INDEX
CZECH REPUBLIC 1	Texture depth MPD	MPD	0,54		0,64					
CZECH REPUBLIC 2	Texture depth MPD	MPD	0,44		0,54					
FRANCE 1	Sand patch value MPD	MPD		40		60				

MPD requirements in some EU Countries

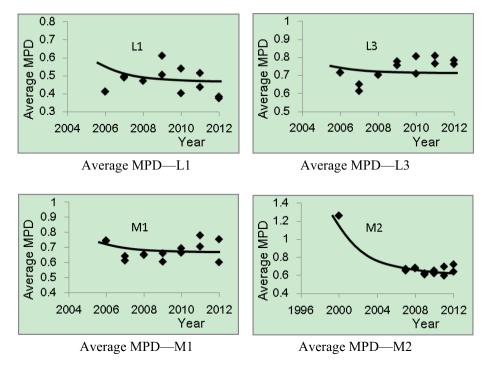
MPD thresholds in Sweden (under consideration)

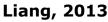
MDP interval	90 - 110 km/h Motorways and other primary roads	70 km/h Secondary roads
0 - 0,3	Not suitable/very poor	Not suitable/very poor
0,31 - 0,5	Not suitable/very poor	Bad/poor
0,51 - 0,7	Bad/poor	Ok/very good
0,71 - 1,0	Ok/very good	Acceptable/good
1,01 - 1,50	Ok/very good	Bad/poor
1,51 - 2,00	Acceptable/good	Bad/poor
2,01 -	Bad/poor	Not suitable/very poor





Evolution of MPD over time





MPD is generally prone to decrease with the road aging due to polishing effect of traffic

<u>Measurement campaign in the</u> <u>Netherlands (2013):</u> ageing effects more apparent in DAC

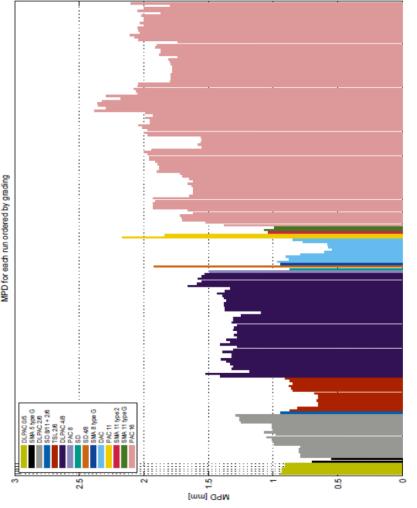
Effect of polishing is determining to define a criterion on low MPD → demand **more frequent maintenance** actions

A **holistic approach** based on **LCA** and **LCCA** should be applied (MIRAVEC D4: VTI report, UCPRC report)

MIRAVEC WP3 \Rightarrow Excel **tool** for estimating fuel consumption associated with a specific route and evaluate the effects of various changes to the road infrastructure



Assessment and verification issue



- Incorporation of MPD as GPP criterion deviations of MPD from the designed valued in the construction phase
- Texture is depending on the mix design (aggregates, bitumen content)
- Measurement campaign in Netherlands:
 - MPD deviation among roads with same surface texture can be large per pavement type, but the average MPD value per pavement type is significantly different from the others
- Rolling resistance parameter instead or MPD?
- Standard test methods



Award

Pavement-vehicle interaction

Criteria proposal

B13. Performance requirements on traffic fuel consumption due to rolling resistance

For those **motorways** and **highways**, **main roads** or **national roads** designed to bear **high AADT** at steady speed, **points** will be **awarded** to those offers that commit

OPTION 1: to a **lower MPD of the road surface**.

OPTION 2: to a **road surface which will reduce traffic fuel consumption**. The contracting authority will provide the tenderers with the Excel tool including the planning data.

The tenderer shall include the design parameters influencing the fuel consumption declaring those values together with their error margins.

The MPD shall ensure the **compliance** with the **skid resistance** required by national, regional and/or local legislation.

The **MPD declared** shall be **guaranteed along the lifetime** of the road, therefore, the maintenance plan shall include the **monitoring** of **MPD** on a regular basis (at least every <mark>5</mark> **years**) and the maintenance works to be implemented.





Award

Verification O<u>PTION 1 - 2</u>:

The design team, DB tenderer or DBO tenderer shall provide the **detailed design** including the **performance parameters** declared together with **test results** on a **representative test sample** of the surface, according to the standard ISO 13473-1. Tests shall be carried out by an **independent laboratory**.

Only in OPTION 2:

The design team, DB tenderer or DBO tenderer shall evaluate the **fuel consumption** by means of the **MIRAVEC tool** or, where existing, other assessment tools including:

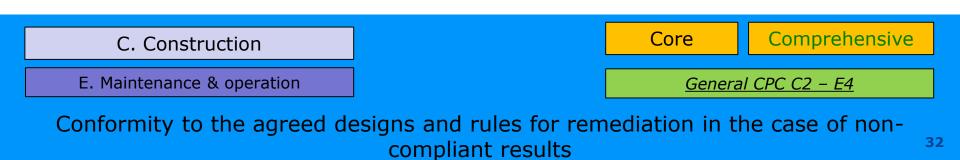
- Fuel consumption model for free flow traffic based on:
 - Vehicle characteristics
 - Rolling resistance, Air resistance, Average degree of curvature, Rise and fall/gradient, Velocity
- Rolling resistance dependent on ambient temperature, IRI, MPD
- **Vehicle velocity**, based on posted speed, vehicle type, traffic volume, gradient, IRI and rutting present
- Idle time





C3. Quality of the completed road - monitoring of the performance parameters

The main construction contractor or DBO contractor shall **monitor** the **agreed rolling resistance performance parameters** affecting the traffic fuel consumption after the construction **before the road opening** and **6 months after** the opening (in-service road), and provide the test results of the monitoring.





Questions to stakeholders

- Is it possible to anticipate in a tender the MPD of the pavement? Which is the range of deviation expected?
- Constraints of verification?
- Is it suitable the use of MIRAVEC Excel tool?





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GPP draft criteria proposal on **resource efficient construction**





Resource efficient construction

The embodied impacts of construction materials production and **transportation** are the second most significant environmental impacts for high traffic roads (the most important for low traffic roads)

The main materials in road construction are asphalt, concrete and aggregates. Main potential environmental savings with:

- WMA, HWMA, CMA in substitution of HMA
- Reused/recycled/rcovered materials and by-products
 - Reclaimed asphalt pavement RAP
 - SCM supplementary cementitious materials, such as BFS, fly ash
 - Recycled aggregates from C&DW
 - Recycled concrete
 - Manufactured aggregates such as iron and steel slag, coal combustion ashes, MSWI bottom ash, reclaimed rubber from tyres
 - Excavated materials and soils
- Assessment of Scenarios and Options towards a Resource Efficient Europe 2030
- Preliminary report





Holistic performance approach

Stakeholders feedbacks:

- Disagreement on **detailed criteria** on different construction materials. Need of flexible criteria
- Need of an holistic performance based approach (evaluation of environmental performance for the whole infrastructure by means of a LCA/LCC)
- Support to the use of recycled materials and by-products, but not for each material (holistic and non-prescriptive approach)

New proposal:

- a LCA performance approach
- a recycled content criterion for the total weight of all construction materials





LCA performance requirements of the main road elements

Rationale

Characterising the different systems used by existing schemes for road and civil works

- **CEN 350** Sustainability of construction works
 - EN 15804 + EN15978 standards on buildings
 - **WG6** is developing standards on **civil engineering works** (timeline?)
- <u>EPD schemes</u> for road construction materials **1 PCR** for road
- Environmental performance assessment schemes for civil works
 - Existing multi-criteria rating systems: Invest, Greenroads and CEEQUAL
 - BREEAM-NL Ecolxbel FP7 project methodology under development
 - Several LCA tools available





CF

Tools for road construction and materials

Specific materials

LCA tools

Scheme	asPECT ¹²	Aggregain	Changer	C02ladder	Dubocalc ¹³	ROAD-RES ¹⁴	Klimatkalkyl	Seve
							15	
Assessment	HA, MPA, RBA and TRL	TRL and funded by	IRF	Rijkwaterstaa	Rijkwaterstaat (NL)	DTU (DK)	STA (SE)	Usirf (FR)
method	(UK)	WRAP (UK)		t (NL)				
Life cycle	Construction	Aggregates used in	Construction	Construction	Construction	Construction	Construction	Construction
phases	Maintenance	construction		Maintenance	Maintenance and operation	Maintenance and operation	Maintenance	Maintenance
	End of life			and operation	End of life	End of life		End of life
	(flexible pavem.)			End of life				
Ref. standard	ISO 14044 IPCC2007	ISO 14040	IPCC2007	150 14040	ISO 14040	150 14040	IPCC2007	
Impact	Global warming (GWP)	Global warming (GWP)	Global	Global	Global warming (GWP)	Global Warming (GW)	Global warming	Global warming (GWP)
assessment		Eutrophication (EP)	warming	warming	Abiotic depletion potential (ADP)	PhotoChemical Ozone	(GWP)	Energy consumption
categories		Acidification (AP)	(GWP)	(GWP)	Ozone Depletion potential (ODP)	Formation (POF)	Energy	(MJ process)
		Photochemical oxidant			Photochemical oxidant creation	Nutrient enrichment (NE)	consumption	Use of resources
		creation potential			potential (POCP)	Acidification (AF)	(LM)	- RAP (t)
		(POCP)			Human Toxicity Potential (HTP)	Human toxicity air (HTa)		- aggregates (t)
		Human Toxicity			Freshwater Aquatic Ecotoxicity	Human toxicity water (HTw)		Transportation (t*km)
		Potential (HTP)			(FAETP)	Human toxicity soil (HTs)		
		Freshwater Aquatic			Ecotoxicity sediments	Ecotoxicity water (ETw)		
		Ecotoxicity (FAETP)			Terrestric Ecotoxicity Potential	Ecotoxicity soil (ETs)		
		Ecotoxicity sediments			(TETP)	After 100 years		
		Terrestric Ecotoxicity			Acidification Potential (AP)	Stored ecotoxicity water		
		Potential (TETP)			Over fertilization	(SETw)		
		Ozone Depletion		A	Depletion of renewable materials	Stored ecotoxicity soil (SETs)		
		potential (ODP)						

Tools in EU projects

CF

-				
Scheme	CEREAL ERA Net II program	Joulesave/ECRPD	LICCER ERA Net program	MIRAVEC ERA Net program
Assessment method	DHV (NL), KOAC-NPC (NL), DRD (DK)	Waterford County Council (IE) and other	KTH, NTNU, Birgisdottir, Wageningen	AIT, TRL, VTI, ZAG, CDV, FEHRL
		partners from CZ, FI, FR, PT, SE and UK	University, Ecoloop	
Reference standard	ISO 14040-14064, EN 15804, CESSM3 Carbon	150 14040	150 14040	
Life cycle phases	Construction	Construction	Construction traffic	Use (Fuel consumption model for free
	Maintenance and operation	Use (traffic)	Use (traffic)	flow traffic)
	Applicable in all Europe	Maintenance and operation	Maintenance	
			End of life	
Impact assessment categories	Global warming (GWP)	Cumulative energy consumption (CED)	Global warming (GWP)	CO2 emissions
			Cumulative energy demand (CED)	31



Proposing different methodologies for assessing the environmental performance of a road

- **<u>Option 1</u>**: **Carbon Footprint (CF)** (as Core criterion)
- Option 2: LCA (as a Comprehensive criterion)
 2.1 Impact Category results: aggregated results for each indicator
 2.2 LCA tool score: A single score by using a national/regional LCA tool (as Dubocalc)

<u>Comparability</u> (see Annexes)

- same LCIA method and life cycle inventory (LCI)
- LCI quality requirements (ISO 14067 for CF and ISO 14040-44 for LCA) + verified primary data and supplementary secondary data

<u>The need for expert evaluation of the design assessments</u> Preparation of the ITT and LCAs critical review (ISO 14044, ISO 14065 and PEF Guide)

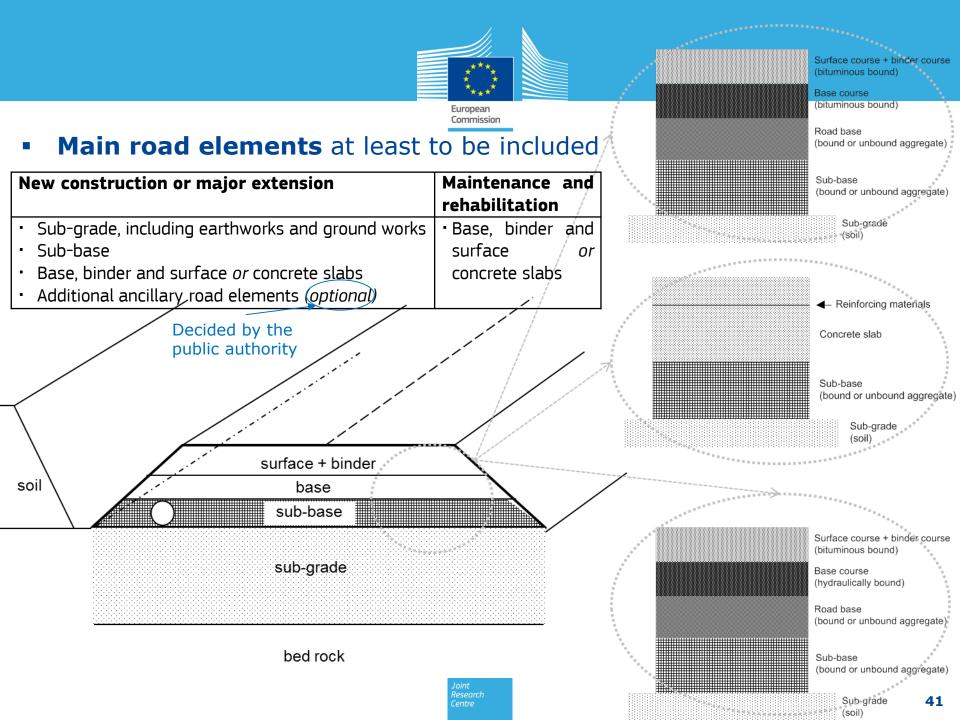
The need of considering the project scale and economic value



Defining the road life cycle, boundaries, main road elements and functional unit

- Boundaries: cradle-to-grave, including construction (+materials production and transportation) maintenance (and operation) and EoL
 - ⇒ The pavement-vehicle interaction during the use phase has not been yet taken into consideration (stakeholders commented that it is too premature) ⇒ a specific criterion on rolling resistance is included
- A common functional unit such as 1 km of road (or lane) and service life in years (usually 50 years)

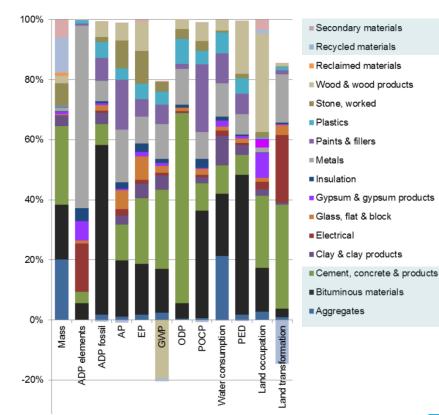






Defining the LCIA Category indicators to be used

- GWP, ODP, AP, EP and solid waste generation ⇔ PED (primary energy)
- relevant impacts related to NOx and VOCs emissions ⇒ POCP
- ADP (elements and energy/fossil fuels) and land use ⇒ under discussion in the scientific community
- mass of non-renewable and secondary resources



- In <u>Option 1 (</u>CF) ⇒ GWP
- In <u>Option 2 (LCA)</u> ⇒

PED (non renewable PED-NR and renewable PED-R)
GWP
POCP
secondary resources in mass

- Assessment of Scenarios and Options towards a Resource Efficient Europe 2030 (UK built Environment)
- LCA studies review + PRC of Environdec



Award

Core

LCA performance requirements of the main road elements

Criteria proposal

B14. LCA performance of the main road elements

This criterion <u>may only be applied</u> where a **Bill of Quantities** for a reference road is to be provided to bidders as the basis for comparison <u>or</u> where **designs** submitted by different bidders are to be **compared** during a **competitive process**.

Additional technical guidance shall be followed during the procurement process, as provided in Annex A (CF option) - Annex B (LCA option)

A technical evaluator specialised in LCA shall assist in preparing the ITT and shall carry out a critical review

Points will be **awarded** on the base of the improvement of the **carbon footprint (CF)** – **Life Cycle Assessment performance (LCA)** of the road including at least the **main road elements** listed in Table (c-d) in comparison with a **reference road** or other **competing designs**. The basis for the comparison shall be specified in the ITT.

New construction or major extension	Maintenance and rehabilitation				
 Sub-grade, including earthworks and ground works Sub-base Base, binder and surface <i>or</i> concrete slabs Additional ancillary road elements (<i>optional</i>) 	• Base, binder and surface <i>or</i> concrete slabs				



Option 1: Carry out a Carbon footprint (CF)

The performance shall be evaluated by carrying out a **Carbon Footprint (CF)** of the road in accordance with **ISO 14067** or equivalent. The ITT shall specify the method that shall be used for the evaluation (see Annex A).

The **bidder** that shows the **lowest carbon footprint** will be ranked with the **highest value**.

Option 2: Carry out a Life Cycle Assessment (LCA)

The performance shall be evaluated by carrying out a **Life Cycle Assessment (LCA)** of the road in accordance with **ISO 14040/14044** or equivalent. The ITT shall specify which of the following methods shall be used for the evaluation (see Annex B):

- (i) Impact Category results: The aggregated characterisation results for each indicator obtained using the specified LCA method; or
- (ii) LCA tool score: A single score obtained using a national or regional LCA tool used by public authorities;

The methodology shall include, as a minimum, the **Lifecycle Impact Category** Indicators specified in Annex B.



Verification

The Design team (*or* DB-DBO) tenderer shall provide a **bill of materials** for the proposed design. The **comparison** with the **reference road** shall be written up in a **concise technical report** that **compares** the **design option(s)** and **calculates** the **improvement potential**.

The technical report shall be subject to a critical review by the contracting authorities appointed LCA technical evaluator. The critical review shall follow the guidelines in Annex C.





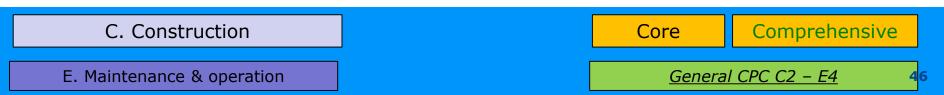
The successful tenderer shall prepare a **handover document** including the **assumptions** and **results** with specific regard to:

- earthworks and groundwork solutions
- materials suggested to be used, techniques applied such as WMA,HWMA,CMA and recycled content
- **transportation distances** from production site to the worksite (baseline mass haul plan)
- % of recycling, reuse of excavated materials and C&DW on-site and off-site
- Maintenance activities and frequencies

The **handover document** will be used by the **procurer** for the **future ITT** in case of **separated design** and **built** contracts or will be **updated** and further **improved** by the main construction contractor (or **DB - DBO contractor**) before starting the construction phase.

The successful tenderer shall conclude the design phase with the preparation of the handover document.

The successful DB - DBO tenderer shall prepare the handover document before starting the construction phase.





Recycled content Rationale

- The use of materials with high recycled content is one of the practices with the greatest potential to improve resource efficiency
 diverting materials from landfill and saving natural resources
- Case studies undertaken for a broad range of civil works: most roads have >10%w recycled content using standard products

Material		(Standard	Good	Best	
			practice	practice	practice	
			(% mass)	(% _{mass})	(% _{mass})	
	Coarse aggregates in concrete		0 د	20 ^{a, b, c}	100 °	
	Coarse aggregate in low strength ma	0 ^c	30 °	100 °		
	Unbound in civil applications	0-50°	25-80°	100 °		
10	Aggregates in hydraulic bound and ce	0 c	60°	100 ^c		
ate	Aggregate in bituminous bound paver	0 c	10 °	40°		
Aggregates	Aggregate in bituminous bound paver	100 °	100 c	100 °		
jĝ	Aggregates in road sub-base		100 e			
Ā	Recycled concrete aggregates	30 ^f				
Asphalt	HMA and/or WMA - RAP hot mix recy		30-80 ^b			
	HMA and/or WMA - RAP hot mix recy		30-50 ^b			
	HMA and/or WMA- RAP cold method i		10-40 ^b			
	CMA - Cold mix recycling in a station		90 ^b			
dg.	HMA and/or WMA - on-site hot mix re			100 ^b		
A	CMA – on-site cold mix recycling of R	100 ^{b, c}	100 ^{b, c}	100 ^{b, c}		
Concrete	Hydraulic bound material and cement bound material		0 c	50 °	98 °	
				10-20 ^b		
	Cast in situ reinforced structural concrete (max C25-C30)		15-24°	30-32°	44-90°	
	Cast in situ reinforced structural conc	0 c	7 ^c	26°		
	Pre-cast reinforced structural concret	20 °	22 °	23°		
	Trench fill foamed concrete	0 ^c	40 ^c	95°		
Inert	Sub-soil	75 °	95 °	100 e		
	^a EC JRC 2012	^c WRAP 2008b	e ICE Protocol 2			
	^b Biois, EC 2011	^d WRAP 2009	fWBCSD 2009			

By using costneutral good practice and available construction products with higher recycled content: 15-30%w recycled content obtained



- Monitoring recycled content: estimation accurately reported
- Verification:
 - Under CPR 305/2011/EU, several products with recycling potential covered by several standards (product performance). CEN is now assessing if and how reliable information on recycled content could be addressed
 - Annual production average for a dedicated production line is readily verifiable
 - Proposal of an approach based on a mass balance for batches of product delivered to site (as ready mix concrete or asphalt for which batch is tested prior to dispatch)
 - During the construction phase, collection of all the certificates including product data sheets, batch documentation, i.e. data from mix design, FPC documentation and supporting certificates for recyclates
 - ⇒ Verification by means of a third party audit





Core

Technical specification

Recycled content Criteria proposal

B1 Minimum recycled content

A **minimum recycled content**, reused content and/or by-products of **10%** by **weight** for the **sum** of the **main road elements** in Table (a)

The **recycled content** shall be calculated on the basis of an **average mass balance of reused**, **recycled materials and/or by-products** according to how they are produced (*as applicable*):

- The total number of **ready mixed batches** delivered to site in accordance with standards on
 - aggregates like EN 13242, EN 13285;
 - asphalt pavement like EN 13043, EN 13108-1, EN 13108-2, EN 13108-3, EN 13108-4, EN 13108-5, EN 13108-6, EN 13108-7, EN 13108-8;
 - concrete pavement like N 206, EN 12620, EN13877;
 - hydraulically bound granular mixtures like EN 14227 part 1 to 5
 - Stabilised soil like EN 14227 part 10 to 15
- On an **annual basis** for factory-made **slabs** and **elements** with **claimed content levels** in accordance with standards like EN 12620 and EN 206, EN 13877 and national legislation



B15. Incorporation of recycled content

Points will be awarded to tenderers that achieve **greater than** or **equal to 15% - 30%** by **weight** of **recycled content**, **reused content and/or by-products** for the **sum** of the **main road elements** in Table (e). **Points** will be awarded in **proportion** to the **total percentage reached**

The **recycled content** shall be calculated on the basis of an **average mass balance of reused**, **recycled materials and/or by-products** according to how they are produced (*as applicable*):

the same as in B1





Verification (B1 and B15)

The Design team (*or* DB - DBO tenderer) shall **quantify** the **proportional contribution** of the **recycled content** and/or **re-used content** to the **overall weight of the specified road elements**, based on the **information** provided by the **potential supplier(s)** of the construction material.

This information must include the **average mass balance calculations** as described above, supported by **batch documentation** and/or **factory production control documentation**. In each case this shall be verified by a **third party audit**.





C4. – E5. Incorporation of recycled content

When **materials** are **delivered** to the **work site**, **recycled content claims** with **clear traceability** shall be **verified** for **each representative batch/batches of product**.

The main construction contractor (*or* DB - DBO contractor) shall **verify claims** by providing either:

- an **independent third party certification** of the **traceability** and **mass balance** for the **product** and/or **recyclate**
- or equivalent documentation provided by suppliers.





Questions to stakeholders

The verification would therefore need to be conducted by auditing of the manufacturer's process control records.

- Is this practical in reality?
- Could you please provide additional information and experience on the verification of these criteria?





Materials transportation Rationale

- Transportation is one of the main hot-spots. It is unique to the specific road projects. Significant GHG emissions are produced
- Stakeholders disagreement on considering materials transportation distances as a stand-alone criterion ⇒ holistic LCA approach
- If criteria on CF or LCA are not proposed, CO2e emission / tonne of material transported can be alternatively evaluated
- Several in-house or internationally available GHG calculators can be used (ENCODE Protocol, ICE Demolition Protocol, DEFRA's Guidelines for Company Reporting on Greenhouse Gas Emissions, WRAP's CO2 Estimator Tool, the Flemish "Carbon Free-Ways")
- <u>Sweden</u>: requirements set on **trucks** and **working machines**. GPS to measure quantities of excavated and filled soils is used but not mandatory ⇒ costs and benefit





Materials transportation Criteria proposal

B16. Performance requirements for CO2e emission from materials transportation

This criterion shall be applied in cases when the criterion on CF or LCA performance B14 is not applied

Points will be awarded on the base of the **reduction** in the **CO2e emission/tonne** of **transported materials** that are employed as a **minimum in the main road elements** listed in Table (g) in comparison with a **reference road** *or* other **competing designs**.

Methods and tools to evaluate the CO2e emissions of transported materials to be specified in the ITT.



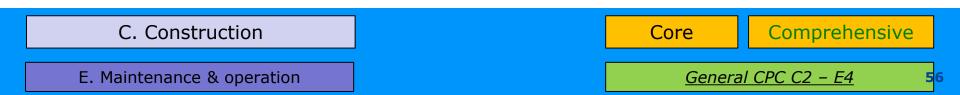


Methods and tools to evaluate the CO2e emissions of transported materials to be specified in the ITT.

The **BoQ** of materials, the transportation distances from the production site to the work site and the CO2e/tonne of transported material shall be included in a **baseline mass haul plan** that constitutes part of the **handover document** prepared by the successful tenderer. The **mass haul** shall be used by the procurer for the **future ITT** in case of separated design and built contracts or **optimised** by the main construction contractor

Verification

The Design team (*or* DB - DBO tenderer) shall provide the **CO2e/tonne of transported material** and the **transportation distances** from the production site to the work site and **multiply** this by the relevant quantities as stated in the **BoQ**.





Asphalt Rationale on tar-containing asphalt

- Analysing the tar content in reclaimed asphalt is relevant if coal tar has been used in the past (in EU different age of roads that might contain tar)
- For pavements older than X years (X shall be fixed by the contracting authority) that could possibly contain tar, the possible tar content can be analysed before reclaiming asphalt by means of initial non-destructive tests (UV-lamp on site), sampling and laboratory analytical tests.

Belgium	Sweden	the Netherlands
< 100 mg	< 70 ppm	< 75 ppm
PAH-10/kg	PAH-16 (appr. PAH-L, PAH-M and PAH-H)	sum of 10-PAH

Limits for tar-containing (reclaimed) asphalt in different MSs





- If the tar content of reclaimed asphalt **exceeds** the **limit set** by the **national legislation**:
 - ⇒ **restrictions** in the Netherlands
 - ⇒ best available techniques that can be used to treat or reuse reclaimed asphalt
 - **binding RAP containing tar**
 - using only CMA and WMA techniques
- Stakeholders suggested the definition of an upper threshold of tar content where the RAP could be reused and encapsulated using a cold process off-site and, above this limit, then only on-site cold recycling should be used ⇒ definition related to the national legislation and it cannot be generalised for EU-28





Technical specification

Core

Asphalt Criteria proposal

E1. Tar-containing asphalt

(For pavements older than X years that could possibly contain tar according to the public authority)

The **possible tar content** of **surface layers** (surface + binder) shall be **analysed before reclaiming asphalt** by means of **initial non-destructive tests**, **sampling** and **laboratory analytical tests**.

If the **tar content** of reclaimed asphalt **exceeds** the **limit** set by the **national legislation**, **best available techniques** to **treat** or, eventually, **reuse reclaimed asphalt containing tar** shall be **specified** in a **technical report**.

X shall be fixed by the contracting authority according to the knowledge, available database and inventory





Technical specification

Verification

The main construction contractor (*or* DB - DBO contractor) shall submit a technical report consisting of:

- (i) results of the sampling and analytical tests
- (ii) **best available techniques** to treat or, eventually, use reclaimed asphalt containing tar through cold mixing on site and/or off site options

A system shall be used to **monitor** and account for tar-containing reclaimed asphalt and to track off site destination and on site reuse, specifying **amount** of materials and identifying the **location** (maps, GIS). **Monitoring data** shall be provided to the contracting authority and to the NRA or local authority.





Questions to stakeholders

A stakeholder underlined that surface dressing using cutbacks containing aromatic oils, such as creosote, have been used fairly recently and will give a positive testing result for tar. Therefore it would be difficult to gauge road age, because any road surface dressed up to the mid '90s could have had tar/tar oils included in the cutback or emulsion

 Do you have any experience in this specific issue? Could you please provide further information?





Asphalt

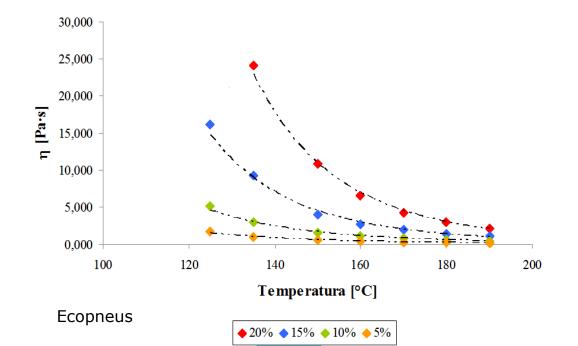
Rationale on low temperature asphalt

- The environmental benefits of using low temperature asphalt are now included in the holistic LCA performance approach. HMA/WMA/HWMA/CMA free to be chosen
- Reduction of mixing and laying temperature ⇒ decrease VOC, PAH, CO, SO2 and NOx emissions ⇒ significant improvement of the health and safety conditions of workers
- In some MSs, technical specifications on a maximum laying temperature for bituminous mixtures are proposed (Italian GPP draft criteria, WMA Task Force of the Flemish Road Authority)
 - ⇒ 120°C -140°C proposed in the criteria





- Higher temperatures needed in case of specific performance bituminous mixtures realized with special binders with higher viscosity (such as rubberised asphalt pavements)
- At around 155° C, differences in viscosity between the bituminous mixtures with different pulverised rubber contents decrease (Santagata et al., 2012 and Ecopneus)





Technical specification

Core

Asphalt Criteria proposal

B2. Low temperature asphalt

The design team (or DB -DBO tenderer) shall propose **best practice** and **techniques** for **laying bituminous mixtures** in order to **decrease** the **health** and **safety exposure risk of workers**.

The **maximum temperature** for **laying** the **bituminous mixtures** of **surface** and **binder courses** shall **not exceed 140°C** - **120°C**.

Only in cases of **higher viscosity special bituminous mixtures**, laying temperatures up to **greater than 140°C - 120°C**, but **lower than 155°C**, shall be allowed.

Verification

The design team (or DB -DBO tenderer) shall provide a **technical report** and a **workplan** of the design activities, indicating the **mixing** and **laying techniques** and the **maximum temperatures** required by these techniques.





C5. Monitoring of the low temperature asphalt - E6. Monitoring of the low temperature asphalt

The **laying temperature** of the **low temperature asphalt** shall be verified for **each representative batch/batches** of **product** at the worksite.

The main construction contractor (or DB -DBO contractor) shall provide either:

- an **independent laboratory certification** of the **maximum temperature** of the **asphalt**
- or equivalent documentation provided by asphalt supplier





Questions

- Could this technical specification be applied in all MSs, or is it better to proposed it as an award criterion?
- Could you please provide additional information and experience on the verification of these criteria?





Excavated materials and soil management Rationale

- In complex orography, when embankments and ground works are needed, the impacts related to earthworks can account up to 30% of the project's emissions.
- Environmental impacts are evaluated by means of the holistic LCA performance approach (including stabilization and maximum amount of excavated materials reused on site)
- Aim of an excavated materials and soil management plan (Code of practice on soil management of DEFRA 2009)

Optimization of recycling/reuse of materials and best practise

⇒ In greenfield, the separate management of topsoil





Technical specification

Core

Excavated materials and soil management Criteria proposal

B3. Excavated materials and soil management plan

Waste production during excavation, excluding C&DW, shall be recorded.

An **excavation materials and soil management plan** shall be prepared establishing **systems** for the **separate collection** of:

(i) **excavated materials** resulting from excavation activities (for example from site preparation and levelling, foundation, basement and trench excavation), typically soil and stones, including subsoil

(ii) topsoil.

Closed loop reuse on-site for both excavated materials and topsoil should be **maximised** according to the results of the **carbon footprint** or **LCA performance** assessment (see criterion B14).

Separate excavated material collection for **re-use**, **recycling** and **recovery** shall respect the **waste hierarchy** in Directive 2008/98/EC.





Technical specification

Core

Verification

The design team (or DB-DBO tenderer) shall provide **a excavated materials and topsoil management plan** consisting of:

- (i) A BoQ with estimates for excavated materials based on good practices, as defined in the Code of practice on soil management of DEFRA (2009) and/or in the ENCODE Protocol (2013)
- (ii) Estimates of all materials diverted from landfill and identification of potential hazardous substances

(iii)Estimates of the % reused and/or recycled materials on site,

(iv)Estimates of the % reused and/or recycled materials off site,

(v) Total amount of topsoil and strategies to preserve its quality





Core

C6. Commissioning of the excavated materials and soil management plan

The main construction contractor (*or* DB - DBO contractor) shall implement a **system** to **monitor** and **report** on **actions** involving **excavated materials** and **soil** during the progress of construction work **on-site**. This system shall include **data accounting** for the **weights** generated (topsoil and excavated materials), the **percentages reused/recycled on site** and percentages **reused and/or recycled off site**.

It shall also **track** and **verify** the **destination of consignments** of excavated materials. The **monitoring** and **tracking data** shall be **provided** to the **contracting authority** and to the **NRA or local authority** on an agreed **periodic basis**.





Questions to stakeholders

A stakeholder underlined that soil managements plan are mandatory in construction projects.

 Are the performance requirements proposed (such as the estimations of materials diverted from landfill, the % reused and recycled on-site and off-site, the best practices for topsoil) already applied in all road projects?





Waste management Rationale

- C&DW has been identified as a priority waste stream in the WFD
 ⇒ minimum recycling target of 70% for reuse, recycling and other material recovery of C&DW by 2020
- In EU, average recycling percentage of 46% of recycling and reuse of C&DW (2011)
- Demolition waste management plan allows defining projectspecific targets for total waste arisings (WRAP)
- A pre-demolition audit allows the identification of hazardous waste (risk assessment), a Demolition BoQ, estimates of the % reuse and recycling potential and of the % potential for other forms of recovery





- BIOIS, EC 2011 ⇒ 30-80% of RAP potentially absorbed by off-site recycling , 100% by on-site. Up to 75% of concrete waste potentially absorbed by recycled aggregates for road 40-50% by recycled aggregates for concrete production
- WRAP, ENCODE and the ICE Demolition Protocol ⇒ at least 80% of C&DW to be reused/recycled/recovered (best practice in some MSs)
- EMAS Document (EC, JRC, 2012a) ⇒ backfilling not considered as best practice (down cycling)
- Backfilling can be considered in road construction due to the common practices of cut and fill and environmental rehabilitation with the following limitations
 - ⇒ **not** be allowed in **greenfield** outside of the roadway
 - ⇒ in permeable areas of the roadway (shoulders and embankments) backfilling only realised with (non-hazardous) excavated materials and soils



F. End of Life



Technical specification

Core

Waste management Criteria proposal

E2. Demolition waste audit and management plan - F1. Demolition waste audit and management plan

A **minimum** of **70%** - **90%** by **weight** of the **non-hazardous waste** generated during **demolition**, **including backfilling**, shall be **prepared** for **re-use**, **recycling** and other forms of material **recovery**. This shall include:

- (i) Concrete, RAP, aggregates recovered from the main road elements;
- (ii) Materials recovered from ancillary elements.

Backfilling shall **not be allowed** in **greenfield** outside the roadway. Backfilling in **permeable areas** of the roadway shall be realised only with **excavated materials** and **soils**.





The main construction contractor (*or* DB- DBO contractor) shall carry out a **predemolition audit** in order to determine what can be **re-used**, **recycled** or **recovered**. This shall comprise:

- (i) Identification and risk assessment of hazardous waste;
- (ii) **A BoQ** with a breakdown of different road materials,
- (iii)An estimate of the % re-use and recycling potential based on proposals for systems of separate collection during the demolition process.

The materials, products and elements identified shall be itemised in a Demolition BoQ.

Verification:

The main construction contractor (*or* DB-DBO contractor) shall submit a **pre-demolition audit** that contains the specified information.

A system shall be implemented to **monitor** and **account** for **waste production**. The **destination** of **consignments** of **waste** and **end-of-waste materials** shall be **tracked** using **consignment notes** and **invoices**.

Monitoring **data** shall be provided **to** the **contracting authority**.





Questions

- Could further limitations regarding backfilling conditions (such as the definition a maximum percentage of backfilling that can be accounted as a recovery operation) be defined?
- Could specific limitations regarding leaching limits set by national legislation in specific situations be set?





Road construction

2nd Ad Hoc Working Group Meeting for the revision of the Green Public Procurement criteria

28th January 2015

GPP draft criteria proposal on **noise emissions**



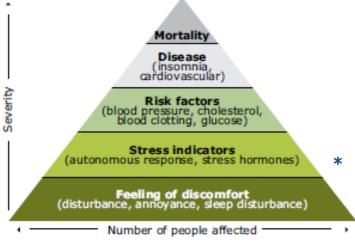


Noise emissions – importance of reducing them

- COM(2011) 321: external costs of noise in EU-27 = €52 billion
- Difficult to assume direct costs -> multiple assumptions
 - Reduction in real estate value..... About 1% each dB
 - Annoyance....(>55dB L_{den} = 125 million EU citizens...)*
 - Premature deaths....(30,000 EU citizens per year...)*
 - Hospital admissions...(130,000 EU citizens per year...)*

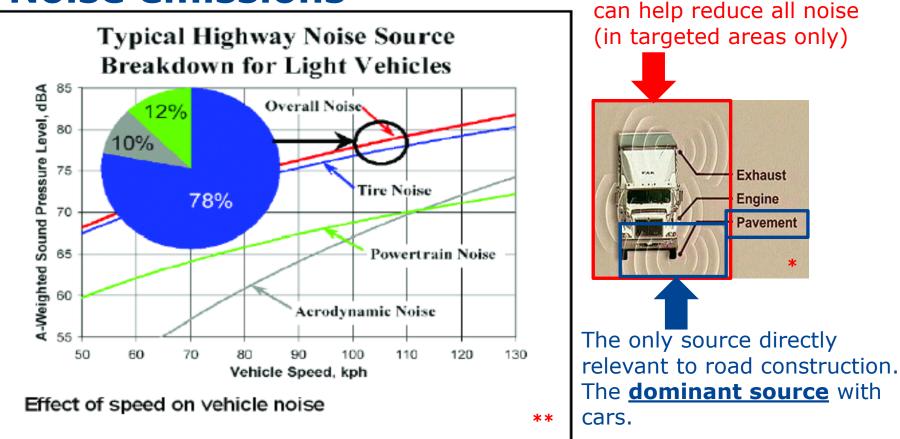
Research

- Road pavement technology (up to 7dB reduction in noise
- Just a 3dB reduction is equivalent to 50% less to halving the traffic





Noise emissions



Criterion 1: Low-noise pavements (reduce noise emission)

Criterion 2: Noise barriers (shield receptor from existing noise)



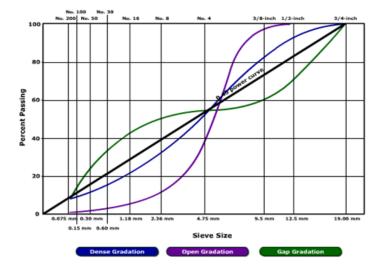
Installing noise barriers



Low-noise pavements – benefits of porositv

- Developed in 1960's-1970's
- Primary concern was safety (water spray)
- Became clear that it was beneficial for noise emissions as well





Design porosity control:

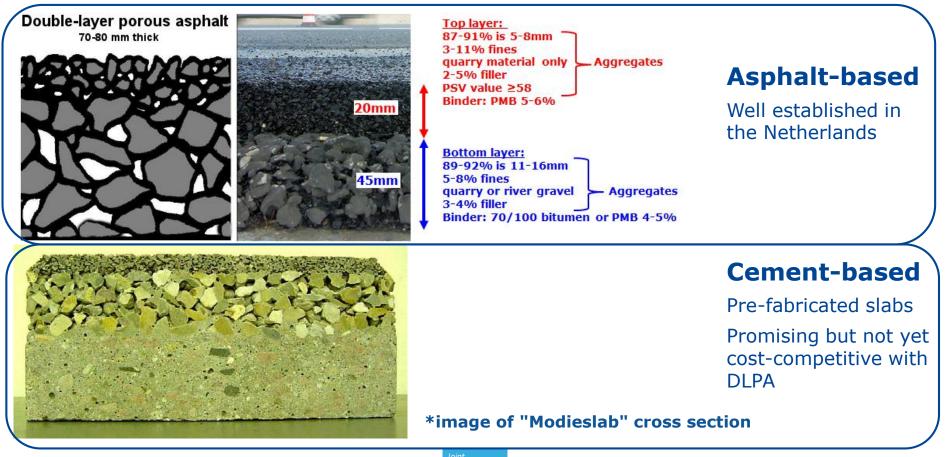
Same basic principles for concrete & asphalt 1) aggregate grading 2) binder content





Example of double porous layer pavements

- Clogging an issue (top layer protects lower layer)
- Further improve noise reduction performance (but also cost?)





Approaches to low-noise pavements in GPP in different countries

(i) Denmark

- Provide specific guidance to tenderers about how to measure/show compliance.
- Only required in "*priority areas*", i.e. residential and recreational areas where annual average L_{den} >58dB
- >30 low-noise pavement contracts up until 2012
- From 2012 onwards ⇒ changed approach
- Now performance is specified <u>not against a reference pavement</u>, but against SPB limits as a function of vehicle speed:

Speed (kph)	50	60	70	80	90	100	110
SPB reference* values (dB)	72.0	74.6	76.9	78.9	80.8	82.5	84.1

- But, taking SPB measurements is time consuming and only gives spot data
- So, they allow CPX data to be converted to estimated SPB data like this:
- *SPB_{ref} = 0.921 x CPX 13.68
- Not sure about technical basis for equation, but very practical approach.



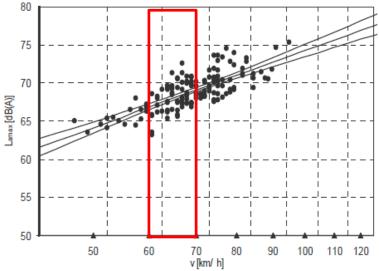


(ii) The Netherlands

Regulations that push for low-noise road surfaces (primary + non-primary roads)

- Thin-surfacings used if <80kph (PA not suitable in low speed roads)
- SLPA / DLPA used if >80kph
- Uses the concept of C_{road} (C_{wegdek}) value.
- Based on SPB measurements of a new road
- Compared to standard DAC 0/16.
 - At least 100 car measurements
 - At least 50 truck measurements
 - Over at least 5 test sections
 - Temperature corrected (rain?)
 - Plot A-weighted max noise vs speed
 - Data quality (95% CI **≤0.3dB**)
 - Single SPB value from regression line
- Examples of some durability requirements
- E.g. Groningen: **4dB(A)** reduction in new road
- Plus 2dB(A) reduction after 5 years → penalties/bonuses??

\mathbf{v}	L _{A,max}	95% CI		
[km/h]	[dB(A)]	[dB(A)]		
40	61,6	1,1		
50	64,8	0.7		
60	67,5	0,3		
70	69,7	0,3		
80	71,6	0,5		
90	73,4	0,7		
100	74,9	0,9		







Noise criteria: minimum tech. spec. or award?

Really depends on individual project, local regulations and procurer. Possible noise barrier vs low noise pavement conflict too. So, approach is to provide minimum technical criteria with the following caveats:

• For noise emissions during construction:

When planning permission or local/national legislation requires, or when specifically requested by the contracting authority

• For noise emission reduction performance of the road pavement:

When local or national legislation requires, or when low noise levels from this road are considered a priority

- Distinction between core (3.0dB) and comprehensive (4.5dB) ambition levels.
- Award criteria to encourage higher performance roads.
- Durability of performance requirements introduced (potential big impact)





Core

Technical specification

Noise emission in construction/maintenance Criteria proposal

B6. Performance of noise emission during construction and maintenance

(When planning permission or local/national legislation requires, or when specifically requested by the contracting authority)

The design team (or DB - DBO tenderer) shall provide details of **how temporary noise barriers** (or permanent if part of the final design) shall be erected to **reduce noise** levels in the defined receptor area to **less than X dB(A)** as **averaged L**_{den} and **Y dB(A) as averaged L**_{night} values as defined in Annex I of the Environmental Noise. Directive (2002/49/EC).

Verification: The design team (or DB - DBO tenderer) shall submit:

- a **plan** of the **works site** and **receptor area** as defined by the Environmental Impact Assessment, legislation or contracting authority where relevant.
- a **timetable** of **works**, highlighting when the most noisy works are to take place.
- specification of the **noise barrier location** and approximate properties coupled with **basic acoustic calculations** that demonstrate that **noise mitigation** in the receptor area will be feasible





C12. – E7. Monitoring noise emission during construction - maintenance

During construction/maintenance works, the main construction contractor (or DB or DBO contractor) shall ensure that:

- an **appropriate noise barrier** is in place in accordance with or exceeding the design,
- **noise levels** in the **receptor** area shall be **monitored** during the timetable agreed with the contracting authority.
- noise data is processed to produce singular L_{den} and L_{night} values for each day during the works timetable that can be compared to the limits agreed upon with the contracting authority.

If the L_{den} and or L_{night} values during the agreed monitoring period are found to exceed the limits defined in the accepted tender, the contracting authority can stop the works or introduce penalties as defined in the invitation to tender. Any penalties shall increase in proportion to the product of the number of dB(A) by which the limits were exceeded and the time during which non-compliance occurred





Technical specification

Core

Low noise pavements Criteria proposal

B7. Minimum requirement for low-noise pavement

(When local or national legislation requires, or when low noise levels from this road are considered a priority)

The design team (or DB -DBO tenderer) shall provide basic **technical details** of the **proposed low-noise pavement with claims**, supported by their **own technical data** and any **third party published** reports indicating that:

Conformity of production:

A **minimum 3.0 dB(A) – 4.5 dB(A)** reduction in noise emission will be achieved in the **new pavement** compared to a **reference dense asphalt** concrete (0/16) surface (or other reference material defined by the contracting authority).

Durability of performance

A minimum 2.0 dB(A) - 3.0 dB(A) reduction in noise emission will be achieved in the pavement during the **first 5 years of service** life compared to a **reference dense asphalt concrete** (0/16) surface or other reference material defined by the contracting authority.



Technical specification

Verification

The design team (or DB - DBO tenderer) shall describe the **nature** of the proposed low **noise pavement** such as **aggregate grading**, aggregate **maximum size**, **binder** used, expected **voids volume** and expected **minimum noise reduction** of **at least 3.0 dB(A)** or **4.5 dB(A)**.

The expected noise reduction performance of the new pavement values shall be based on laboratory and real life measurements of test road sections, either by the tenderer themselves or from peer-reviewed published literature.

The expected noise reduction performance during the **5 year service life** will be estimated based on the tenderers experience and relevant data, where available. With respect to the **reference surface**, this shall be **defined** by **any national** or **local systems** in place. In the **absence** of such a system, noise reduction should be compared to a "**virtual" reference** road and **corrections applied** for aggregate size where necessary



B20. Performance of low noise surface pavements

Points will be awarded if the **pavement design** claims to achieve a **noise reduction performance** that **exceeds** the **minimum technical requirements** (see previous criterion). The allocation of points shall be as follows:

Conformity of production

- That the new pavement performance claim is >1.0dB(A) better than the minimum technical requirement (0.25X points)
- That the new pavement performance claim is >2.0dB(A) better than the minimum technical requirement (0.50X points).

Durability of performance

- That the pavement performance after 5 years of service life is >1.0dB(A) than the minimum technical requirement (0.25X points)
- That the pavement performance after 5 years of service life is >2.0dB(A) than the minimum technical requirement (0.50X points)

Verification: Same as stated in the verification for the previous criterion



C13. Minimum requirements for low-noise pavement

The main construction contractor (or DB - DBO contractor) shall submit to **testing** of **noise emissions** from the road surface and **provide test reports** using **SPB** and **CPX data** gathered according the methodology defined in ISO 11819-1 and ISO/CN 11819-2 respectively.

Where **CPX equipment** is **not available**, certain **other techniques** may be used as proxy measures by following the guidance set out in the **SILVIA Guidance Manual**.

The **initial measurements** shall be taken within **1-3 months after the opening** of the road surface and used to demonstrate **conformity** of **production** with **3.0 dB(A) – 4.5 dB(A)** (or other higher claimed value) of **noise reduction**.

After 4-5 years of service life, the noise emission measurements shall be repeated on the same test sections and ideally under the similar meteorological conditions as when the conformity of production test was carried out.





The **noise reduction** performance claims for **low noise pavements** that are made by the design team, DB contractor or DBO contractor at the design stage shall be **used as a benchmark** to determine if any **penalties or bonuses** shall **apply** when the "*conformity of production*" testing of new pavements and "*durability of performance*" testing of **5 year old pavements** is carried out.

The framework for any applicable penalties, bonuses or remedial action shall be clearly stated in the invitation to tender.





Questions to stakeholders

Should the monitoring of noise emissions be specifically mentioned as being carried out by qualified and independent 3rd parties or may this create a potential conflict if for example, it is measured by a government agency responsible for implementing the Environmental Noise Directive which could be argued as not being completely independent of the National Road Authority which also forms part of the government?





Technical specification

Core

Noise barriers Criteria proposal

B8. Noise barrier design and material properties

(When planning permission or local/national legislation requires, or when low noise levels from this road are considered a priority)

The design team (or DB - DBO tenderer) shall provide basic technical **details** about the **noise barrier placement**, **dimensions** and **material(s**). For barriers using modular or prefabricated elements, the details shall include as a minimum the performance class according to EN 1793-2 for reflective noise barriers, EN 1793-1 for absorbing noise barriers and the expected durability of performance according to EN 14389-1 for either type of barrier. The tenderer shall also declare a **minimum noise reduction** performance of **X dB(A) - Y dB(A)** across the noise barrier **from** a **fixed point** on the road to a defined receptor area that shall be achieved with their proposed design.

Verification: The tenderer shall provide **design details** of the proposed noise barrier as well as a test report of noise barrier material assessment carried out in accordance with the requirements of **EN 14389-1** and **EN 1793-1** or **EN 1793-2** (or equivalent). The tenderer shall state the minimum claimed noise reduction performance across the noise barrier between defined points.



C1. Testing of in-situ constructed noise barrier

During an **agreed period after construction** of a noise barrier, the tenderer shall submit to **conformity** of **production testing** of the noise barrier by an independent body, in accordance with EN 1793-6 or other standard tests specified clearly in the invitation to tender. Results shall comply with the **minimum X dB(A)** – **Y dB(A) noise reduction requirements** stated in the original proposal.

Verification

A **test report** produced by an **independent body** stating compliance with the **in-situ sound insulation values** (if tested according to EN 1793-6) shall be provided.



Core

C14. In-situ performance of the noise barrier

The contracting authority shall provide plans of the site drawn to scale and with existing features marked and a clearly defined receptor area or areas which should be protected by the noise barrier. **Reference points** shall be marked which shall be used to define where noise measurements should be taken to later measure the in-situ performance of the constructed noise barrier. A minimum required noise reduction performance of **X dB(A)** – **Y dB(A)** shall also be clearly communicated in the invitation to tender.

European Commission

After construction, the main construction contractor (or DB - DBO contractor) shall submit to **independent testing** of the **in-situ performance** of the **noise barrier**. Testing may be carried out according to EN 1793-6 or other relevant and equivalent methods that are agreed upon with the contracting authority.

If the noise reduction performance across the noise barrier fails to meet the minimum technical requirements, the main construction contractor (or DB - DBO contractor) shall undertake remedial **action at no additional cost** to the contracting authority.





Questions to stakeholders

Considering possible criteria on noise barrier material embodied energy would you support:

A. A minimum technical specification? If so, how would you propose to set it?

B. Only as an award criterion? If so, how would you propose to set it?

C. As a combination of a minimum technical specification and award criterion? Again if so how would you propose to set it?

D. No criterion on this subject would be preferred? If so, any supporting reasons for this opinion?





Road construction

2nd Ad Hoc Working Group Meeting for the revision of the Green Public Procurement criteria

28th January 2015

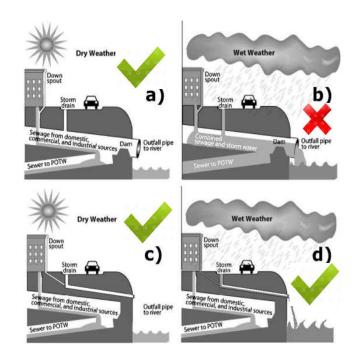
GPP draft criteria proposal on water and habitat preservation





Water and habitat preservation Why are combined sewers relevant?

- Road and drainage networks = key infrastructure \rightarrow linked together
- Huge impermeable areas = Huge quantities of stormwater
- If drainage \rightarrow <u>combined sewers</u>
 - e.g. complicates WWTP design/operation e.g. overflow of raw-sewage \rightarrow rivers
 - e.g. backflow of raw sewage \rightarrow streets
- But if drainage → <u>natural watercourses</u> Need to consider:
 - Transport of sediments & pollutants
 - Rapid run-off → decreased flood risk on but increased flood risk downstream.





Water and habitat preservation Why is drainage system design relevant-1:habitat

- Big infrastructure = big impact on natural land and land use
 e.g. habitat loss, fragmentation, wildlife road deaths
- Road drainage infrastructure → should be designed for: Pollutant removal from stormwater Flood risk management (retention capacity)
- Can achieve by traditional or **<u>green</u>** designs:
 - i.e. SuDS → potential <u>habitat creation</u>



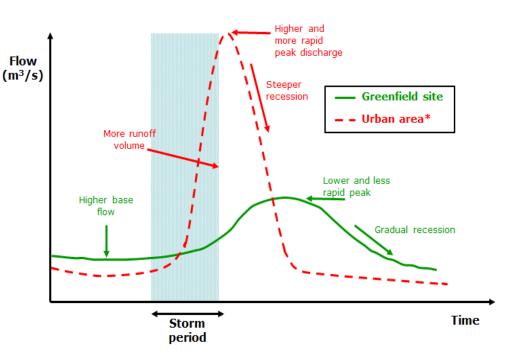




Water and habitat preservation Why is drainage system design relevant-2:flood risk

- Flooding a major concern in certain parts of EU
- In period 1998-2009: insured losses due to flooding = \in 52 billion
- EU Floods Directive 2007/60/EC
- Flood risk maps
- Impermeable areas
- Climate change uncertainty
- Traditional drainage inadequate
- Green drainage mimics nature

 i.e. retention on or near site
 i.e. restricted runoff rates

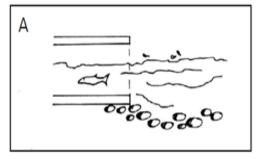


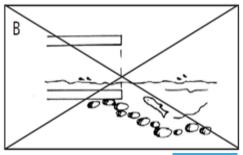


Water and habitat preservation

Why is drainage system design relevant-3: link to wildlife corridor

- Roads fragment habitat
- Wildlife mortality, especially with small mammals and frogs
- Special concern in areas of high conservation value
- Over-land passes out of scope (like bridges), but not low-kerbs
- Underpasses can be included if linked with drainage culverts
- Key is to ensure safe passage
- Dry paths (for mammals)
- Minimum water depth (for fish)









Water & habitat criteria: min. tech. spec. or award?

- Really depends on site-specific constraints, local regulations and procurer..
- Higher priorities in areas of high watercourse quality.
- Higher priority in areas of high flood risk
- So the approach is to provide minimum technical criteria with the following caveats:
- For preventing connections to combined sewers:
- "Unless sewer connections are specifically required by local regulations or specific circumstances"
- For drainage designs that incorporate stormwater drainage capacity:
- "When local or national legislation requires, or when specifically requested by the contracting authority"

Green drainage system solutions are subject to award points in all cases





Core

Introducingwaterpollutioncontrolcomponentsin drainage systemsCriteria proposal

B4. Performance requirements for water pollution control components in drainage systems

(Unless sewer connections are specifically required by local regulations or specific circumstances)

a) Road drainage systems shall not be connected to mains sewers.

b) The drainage system shall also contain **drainage components** that aid the **removal** of **any sediment** and **solid particles from storm-water**.

Verification: The design team (or DB - DBO tenderer) shall make it clear where **drainage water** shall be **routed to** and **where** and **which sediment removal devices** shall be **incorporated** into the drainage system.





B17. Requirements for water pollution control "soft engineered" components in drainage systems

Points shall be awarded for drainage systems that incorporate "**soft engineered**" components that incorporate storm-water pollutant load removal, improved aesthetics and potential habitat creation in drainage infrastructure as follows:

- Filter trenches with low or no kerbs at roadside covering at least 40% of the roadside (0.25X points)
- Grassed swales covering at least 40% of the roadside (0.5X points)
- Vegetated retention basins with unlined bases for infiltration through which all road drainage is directed prior to reaching the local surface watercourse (0.5X points)
- Vegetated retention ponds with linings to create artificial wetlands and/or a permanent water body in all or part of the basin which all road drainage is directed through prior to reaching the local surface watercourse. (0.75X points)

Verification:

The design team (or DB -DBO tenderer) shall provide details of these drainage solutions and clearly indicate them in the design. Where relevant, reference shall be made to best practice design details and how these are incorporated in the design





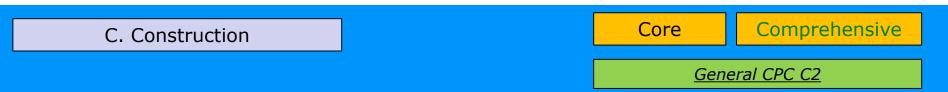
Core

C7. Inspection of water pollution control components in drainage systems

The contractor shall perform **site inspection** to establish the drainage system **dimensions**, **pathways** and **connections** between drainage components and that these are in accordance with the design plans. Information shall be sent to the NRA or local authority based upon an agreed timetable.

C8. Construction of water pollution control "soft engineered" components in drainage systems

The contractor shall perform **site inspections** both **during** and **after** the **installation** of the vegetated drainage components and ensure that appropriate measures are taken in accordance with **best practice guidelines** for the establishment of vegetated covers in **SUDS** drainage components. Information shall be sent to the contracting authority based upon an agreed timetable.





Core

retention

Introducing storm-water capacity in drainage systems Criteria proposal

B5. Performance requirements for storm-water retention capacity in drainage systems

(When local or national legislation requires, or when specifically requested by the contracting authority)

The **drainage system** shall be designed so as to be **capable of**:

- retaining the rainfall from a design storm with a return period (frequency) of 1 in X years and duration of Y minutes across a defined drained area.
- **restricting maximum runoff rates** from the drainage system to **no more than that of an equivalent greenfield site** or another specific value clearly defined by the procuring authority in the invitation to tender.





Technical specification

Verification

The design team (or DB - DBO tenderer) shall be provided with the appropriate **rainfall data** for the **design storm** by the procuring authority. Using this data, they shall run a hydraulic simulation using appropriate modelling software. The simulation shall show that:

- At no point during the design storm event is the capacity of the drainage system exceeded and,
- At no point during the design storm event does the **runoff rate exceed** the **value specified** by the procuring authority.

. . . .



B18. Requirements for storm-water retention capacity in drainage systems that incorporate "soft engineered" components

Points shall be **awarded** for **drainage systems** that incorporate **"soft engineered" components** (often referred to as **SuDS**) that incorporate **storm-water retention devices** that improve site aesthetics and contribute to potential habitat creation as follows:

- Grassed swales with check dams and an orifice plate at the base to act as retention devices during intense rainfall events but normally be dry (0.50X points)
- Vegetated retention basins with unlined bases for infiltration and overflows for severe conditions through which all road drainage is directed prior to reaching the local surface watercourse (0.50X points)
- Vegetated retention ponds with linings to create artificial wetlands and/or a
 permanent water body in all or part of the basin which all road drainage is directed
 through prior to reaching the local surface watercourse. (0.75X points)

Verification: The design team, DB tenderer or DBO tenderer shall provide **details** of these drainage solutions and clearly indicate them in the design. Where relevant, reference shall be made to **best practice** design details and how these are incorporated in the design



C9. Inspection of storm-water retention capacity in drainage systems

The main construction contractor (or DB - DBO contractor) shall **inspect** the **drainage system** during the **construction stage** to ensure that it follows the **agreed design** and **ensure** that it meets the **dimensions**, **slopes** and other **technical details** specified in the design.

C10. Inspection of storm-water retention capacity in drainage systems that incorporate "soft engineered" components

The main construction contractor (or DB - DBO contractor) shall be **responsible** for carrying out **site inspections** both **during and after the installation** of the vegetated **drainage components** and ensure that **appropriate measures** are taken in accordance with **best practice guidelines** for the establishment of vegetated covers in SuDS drainage components.

C. Construction	Core	Comprehensive
	Gene	eral CPC C2



Award

Core

Introducing wildlife corridors across the road and other measures to reduce the likelihood of wildlife fatalities on the road Criteria proposal

B19. Performance requirements for wildlife corridors across the road

Points shall be **awarded** for **drainage infrastructure** (culverts or underpasses) that aids the **safe passage** of **small fau**na and **amphibious** or **aquatic species** across the road. Points shall be awarded as follows:

- Filter trenches with low (<25 mm) or no kerbs at roadside covering at least 40% of the roadside (0.5X point).
- At least 60% of all culverts shall provide flat and dry walkways for small fauna (0.5X point).
- All culverts that channel permanent surface water courses do not prevent the upstream migration of fish or amphibious species (0.5X point).





Culverts that permit the passage of small fauna or aquatic species shall be designed according to best practice guidelines, for example as published in the COST 341 Handbook or any similar documentation suggested by the procuring authority.

Verification

the design team (or DB -DBO tenderer) shall highlight the **details** of any **filter trenches** or **culverts** that meet the award criteria in the road drainage design and comparison shall make to the best practice guidelines





C11. Inspection of wildlife corridors across the road and other measures

The main construction contractor (or DB - DBO contractor) shall undertake **inspection** of **any filter trenches** or **culverts** included in his offer both **during** and **immediately after construction** and ensure that they meet the **minimum requirements** of the technical details specified in the design and that they meet the **conditions required** for the **award** of **points**.

C. Construction	Core	Comprehensive	
	Gene	eral CPC C2	112



Road construction

2nd Ad Hoc Working Group Meeting for the revision of the Green Public Procurement criteria

28th January2015

GPP draft criteria proposal on **congestion**





Congestion Rationale

- Congestion is caused by lane and road closures necessary for road construction and/or maintenance. It can greatly influence vehicle fuel consumption due to queues and associated slowdown
 - ⇒ low traffic rural and local roads: impacts are negligible
 - ⇒ **motorways** and **highways**: extra fuel consumption is prominent
- Effective traffic management (lane closure, traffic diversion) and phasing of the roadwork into off-peak hours (night shifts) reduce the environmental impacts of road maintenance works
- Planning the use of hard shoulders during peak-hours could be beneficial
- Specific design requirements: tidal flow lanes and devices to support the Intelligent Traffic Systems (ITS) of the Traffic Management Authorities



Technical specification

Core

Congestion Criteria proposal

B10. Traffic congestion mitigation plan

A **traffic congestion mitigation plan** shall be presented including:

- **Timeline** with expected construction and/or maintenance **activities** for the road service life.
- **Alternative routes** for diverted traffic during such activities, if necessary.

If the design team (or DB -DBO tenderer) includes congestion solutions based on **tidal flow lanes** or **hard shoulders** to be used as lanes, they shall present a **LCC analysis**, including user cost **externalities** due to congestion.

For those roads where **ITS** are implemented for traffic management, the road shall be equipped with the **devices** needed to support the ITS: cameras, traffic lights, information screens and variable road signs

Verification:

The design team (or DB - DBO tenderer) shall provide the **detailed traffic congestion mitigation plan**, the LCCA in accordance with **ISO 15686-5** (if required) and the descriptions of the ITS devices (if required)



C15. – E8. Commissioning of the traffic congestion mitigation plan

The main construction contractor (*or* DB -DBO contractor) shall provide documentary **evidence** of the correct implementation of the congestion mitigation plan.

The **Road authority** will **verify** the specific **requirements** for congestion (ITS devices, tidal flow lanes and hard shoulder) after the construction **before** the road **opening** and **6 months after** the opening (in-service road)





Road construction

2nd Ad Hoc Working Group Meeting for the revision of the Green Public Procurement criteria

28th January 2015

GPP draft criteria proposal on maintenance and rehabilitation strategies







- Materials deterioration rate, dependent on their mechanical and chemical properties, and the appropriate design and construction of the road
 biggest influence on the service life of the road and its needs for maintenance
- Most durable materials might entail larger construction costs, but those expenses could be offset by less demand of maintenance
- Ageing effects can be monitored during operation, but ex-ante criteria aimed at selecting the most appropriate design in terms of durability would lead to an optimized maintenance strategy





Procurement guidance:

Examples of **expected maintenance frequencies** on rigid, semi-rigid and flexible pavements ⇒ **dependant** on type of material, road and proportion of truck traffic borne by the road (in flexible pavements)

Draft Italian GPP criteria: minimum serviceability of surface course (5 years), binder course (10 years) and base course (40 years) Perpetual pavements (APA, 2000) designed to last longer than 50 years; periodic resurfacing within 20 years. Superpave (US projects)

- A common minimum durability for the surface (applicable to asphalt surface on rigid and flexible pavements) and for the binder course
- ⇒ For the base: relevant differences between rigid and flexible pavements





Technical specification

Core

Durability Criteria proposal

B11. Performance requirements for durability of pavement surface and rehabilitation

The road pavement road shall comply with the following minimum durability:

- **5 years** for the **surface course**
- **10 years** for the **binder course** (excluding the surface)
- **40 years** for the **base course**

Verification

The Design team (or DB - DBO tenderer) shall provide a **technical report** specifying the **minimum durability** (service life) of the surface, binder and base courses. The report shall include the evaluation of the **bearing capacity** and the **fatigue resistance**, the **viscoplastic** and **fracture strains** of the road pavement layers and materials. The report shall include appropriate **data** and information, specifically related to **materials** physical-mechanical **performances**, construction **technologies** and **process**, design activities **workplan**

C. Construction	Core	Comprehensive
E. Maintenance & operation	Genera	<u> I CPC C2 – E4</u>



Questions to stakeholders

- Do you think that is feasible to include the durability of pavement surface and rehabilitation as a technical specification?
- Could you please provide durability data for rigid and semirigid pavements in order to set a similar criteria proposal?





Maintenance and rehabilitation plan Rationale

- It is widely agreed that the maintenance of road network is a relevant part of the road management ⇒ proposed criteria on rolling resistance, noise, congestion, durability are related to this phase
- The results of the maintenance effort must be measured to assess to what degree the objectives are achieved and also to assess the effectiveness of maintenance
- Maintenance activities should be planned and scheduled in time so congestion can be minimized
- The maintenance strategy needs to be structured by means of
 - a monitoring plan covering target and thresholds values of the performance parameters
 - A maintenance plan describing the actions to be taken along the service life of the road





• Definition of the **main parameters** and of the proper **monitoring**, **data acquisition method** and **threshold values**

Performance parameter	Monitoring frequency	Acceptance threshold	Warning threshold	Action threshold	Maintenance action
Unevenness					
Rutting					
Other structural defects (ravelling, bleeding, etc.)					
Bearing capacity					
Texture (optional)					
Noise (optional)					

- The maintenance actions, defining methods, frequency, amount and cost of the maintenance and rehabilitation, for each section of road
- The maintenance plan consistently linked to the performance parameters and the congestion mitigation plan

	Cost	First year	Frequency	Performance parameters affected	Congestion mitigation plan			
Routine maintenance								
Periodic								
Rehabilitation								
Joint								



Technical specification

Maintenance and rehabilitation plan Criteria proposal

B12. Maintenance and rehabilitation (M&R) plan

The design team (or DB - DBO tenderer) shall include in the detailed design a **maintenance plan**. For each section of road specifically characterised by specific construction methods, materials, environmental conditions, meteorological conditions and use, the tenderer shall define **as a minimum** the following aspects:

a) Monitoring plan:

- Including **performance parameters** to be monitored, **frequency of monitoring**, **data acquisition method**, **threshold values**, and the **maintenance actions** triggered by the thresholds values.
- Including also; **safety, service quality** and **durability parameters** and their respective frequency:

(to be defined by the Road Authority)

• The monitored parameters shall include **MPD** and **noise**, if the respective award criteria on rolling resistance and noise apply





Technical specification

Core

b) Maintenance and rehabilitation (M&R) plan

- Including **routine**, **periodic** and **rehabilitation** actions
- Optimizing the **cost-benefit ratio** of the maintenance works
- Aligning with the environmental performance of the main road element (carbon footprint CF - LCA if applicable).
- Including the cost, the first year after the construction, frequency, the congestion mitigation plan and the waste management plan for each action.

Verification:

The Design team (*or* DB - DBO tenderer) shall provide a **technical report** including appropriate data and information and the design activities workplan





D1. Commissioning of the maintenance and rehabilitation (M&R) plan

The main construction contractor (*or* DB - DBO contractor) shall **commit** to **monitor** the **road performance parameters** according to the monitoring plan presented in the design phase. Any update/improvement of this plan shall be previously discussed with the contracting authority and the NRA/local authority.

Verification:

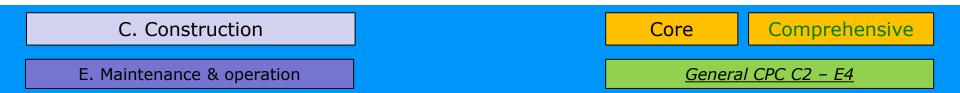
Provide a **report** with the **results of the monitoring** for all the performance parameters, and the maintenance activities carried out

E3. Commissioning of the maintenance and rehabilitation (M&R) plan

The main construction contractor (*or* DB - DBO contractor) shall **commit** to **maintain** the road according to the **M&R plan** presented in the design phase...

Verification:

Provide a **technical report** including appropriate data and information and the activities workplan





Road construction

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Developing guidance for the procurement of road construction - LCC



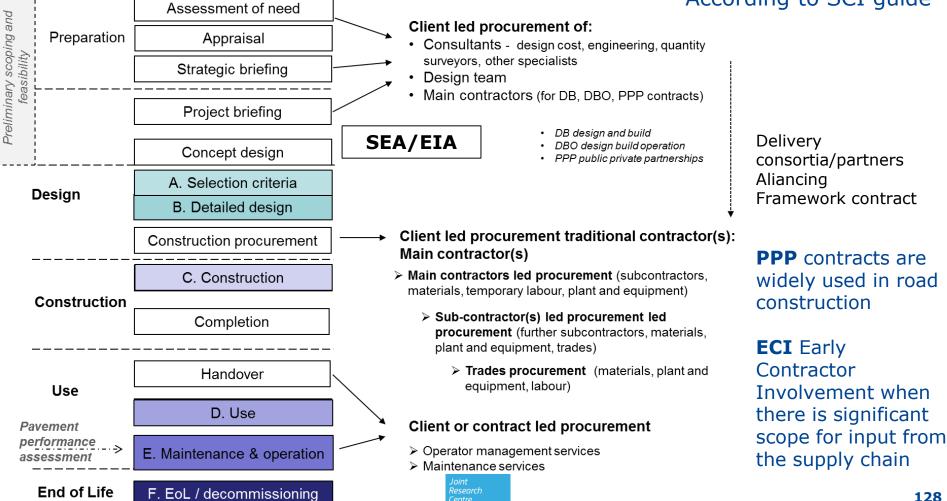


Indicative sequence of procurement activities

Project process

Procurement phase

According to SCI guide





Questions to stakeholders

A stakeholder suggested that NRAs and local authorities should compare and select alternative types of pavement structure and materials through the use of **alternate bids** (process developed by the FHWA,US)

 Could you please provide further information on alternate bids, providing specific examples of application in Europe?







Detailed design

Putting the team together ⇒ reform of the **Public Procurement Directives** (published in the OJ 28.03.2014 and requiring transposition by MSs within 24 months), it is explicitly stated (**Art. 66** of Directive 2014/24/EU) that the **organisation**, **qualification** and **experience** of **staff** assigned to performing the contract can be a **criterion** for **awarding** a contract

A1. Selection criteria on the competency of the project manager and the design team

Verification: This shall be supported by CVs for personnel who will work on the project.

A2. Selection criteria on the competency of the construction/maintenance/rehabilitation contractors

Verification: Evidence in the form of information and references related to relevant contracts in the last 3 years in which the above elements have been carried out. This shall also be supported by CVs for personnel who will work on the project and their relevant project experience.





LCC

Total cost of infrastructure in EU - IMPACT study (Doll and van Hessen, 2008)

Externalities - Handbook on external costs estimation (Maibach et al., 2008 + Ricardo AEA, 2014)

Life Cycle Cost Analysis (LCCA)

LCC to support the development of GPP criteria for road construction

Several **examples** of road construction and maintenance costs data collected from different LCC analyses for the following scenarios:

- 1. Motorway and/or highway (with 2 lanes per carriageway)
- 2. Secondary or regional road
- 3. Local road (urban and rural)

Collection of cost data of highways and motorways (OECD, 2005)





Collection of additional cost data for road construction and maintenance

Cost adapted from [€/km-lane]	Course	Thickness (mm)	WMA*	CMA*	
	Surface	40 40	<u>Motorway/highway</u> High: 33,000 Medium: 29,000-31,000 Low: 29,000 <u>Secondary/regional</u> High: 30,000 Medium: 26,000-29,000	<u>Motorway/hiqhway</u> High:30,000-33,000 Medium:26,000-31,000 Low: 26,000-30,000 <u>Secondary/regional</u> High: 26,000-30,000 Medium: 23,000-29,000	Motorway/highway CMA not used Secondary/regional High: 29,500 Medium:26,000-29,000 Low: 26,000
ARA (2011)	Binder	100-140	Low: 26,000 <u>Motorway/highway</u> High: 90,000 Medium: 70,000-83,000 Low: 64,000	Low: 23,000-26,000 <u>Motorway/highway</u> High: 81,000-90,000 Medium: 63,000-83,000 Low: 58,000-64,000	Motorway/highway CMA not used
a)	binder	80-100	<u>Secondary/regional</u> High: 60,000 Medium: 48,000-50,000 Low: 48,000	Secondary/regional High: 54,000-60,000 Medium: 43,000-49,000 Low: 43,000- 48,000	<u>Secondary/regional</u> CMA not used
		150-200	<u>Motorway/hiqhway</u> High: 18,000 Medium: 16,000-18,000 Low: 16.000	<u>Motorway/highway</u> High: 16,000-18,000 Medium: 15,000-18,000 Low: 15,000-17,000	<u>Motorway/hiqhway</u> CMA not used
	Base	80-100	Secondary/regional High: 17,000 Medium: 16,000 Low: 16,000	Secondary/regional High: 15,000-17,000 Medium: 15,000-17,000 Low: 15,000-17,000	<u>Secondary/regional</u> CMA not used
		35	Motorway/highway 67,000	Motorway/highway 60,000-67,000	Motorway/highway CMA not used
	Surface	35	<u>Secondary/regional</u> 67,000 Local road	Secondary/regional 60,000-67,000 Local	<u>Secondary/regional</u> 67,000 Local
		25	55,000 Motorway/highway	50,000-55,000 Motorway/highway	55,000 Motorway/highway
COWI (2014) ^{b)}	Binder	56 56	70,000 Secondary/regional 70,000	63,000-70,000 Secondary/regional_63,000- 70,000	CMA not used Secondary/regional CMA not used
			<u>Local road (Omm)</u> No binder	<u>Local road (Omm)</u> No binder	<u>Local road (Omm)</u> No binder
	Base	144 60	<u>Motorway/highway</u> 140,000 <u>Secondary/regional</u> 60.000	<u>Motorway/highway</u> 126,000-140,000 <u>Secondary/regional</u> 54,000- 60.000	<u>Motorway/highway</u> CMA not used <u>Secondary/regional</u> 60,000
X		70	<u>Local</u> 82.000	Local road 74.000-82.000	Local road 82,000
\mathbf{N}	Surface	200	Motorway/highway 18.000	n.a.	n.a.
Federbeton (2010)	Binder	260	Motorway/highway 47,000-59,000	n.a.	n.a.
	Base	300	Motorway/highway 16,000-18,000	n.a.	n.a.
Motorway/highway High: AADTT 10000 ^{a)} Converted from C ^{b)} Converted from D *calculated based o	Medium: AAD AD – 1.4781 e KK – 7.4557 e	TT 5000-7000 Lov exchange rate (July exchange rate (July	(2014)	Secondary/regional roads (1 lane pe High: AADTT 1500 Medium: AADTT A lane width of 3.5-3.75 meters COWI, 2014)	

Cost of road construction

Cost of earth works, ground works, soil preparation and stabilization Cost of surface, binder and base courses Cost for rigid and semi-rigid

pavements

Cost of maintenance

Cost of routine maintenance Cost of periodic maintenance Cost of rehabilitation



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Conclusions





Conclusions

GPP criteria application in different scenarios

GPP criteria	Scenari	o where
	Little or no potential benefits	Large potential benefit
Pavement-vehicle		
interaction	Low traffic flow. Low heavy traffic	High traffic flow. High heavy traffic
Macrotexture		
Materials	Pavements with low structural demands (e.g., low AADTT,	Pavements with high structural demands (e.g., high
	temperate climate) that require less material	AADTT, extreme climate) that require more material.
	High availability of recycled materials and by-products in	Under development market for recycled materials and by-
	local area.	products in local area.
Transportation	Low overall material demand. Locally available materials,	High overall material demand. Materials need to be
	especially aggregates.	shipped over long distances, especially aggregates. Long-
	Use of on site recycling strategies.	distance travel using inefficient modes.
	Any long-distance travel utilizes efficient transportation	Use of virgin materials for each process.
	modes (i.e. by train)	
Noise – low noise	Roads remote from populated areas. In low traffic roads.	Roads from densed populated areas and/or high speed
pavement and	In low speed limit roads (<50km/h).	roads. In medium-high speed roads (>50km/h) of freely
noise barriers		flowing traffic.
Drainage -flooding	In arid or rural areas with no previous history of flooding.	In river basins with identified flood risks. In areas with
		high urban development.
Drainage - water	In arid areas with little rainfall. In areas remote from	In areas near sensitive water bodies. In high traffic flow
pollution	sensitive water bodies. In low traffic flow roads.	roads.
Congestion	Pavement sections with low traffic or where capacity is	Pavement sections with high traffic or where capacity is
	much higher than demand. Sections with readily available	comparable to demand. Sections where detours are not
	detours. Use of lane closures during off-peak traffic	readily available. Lane closures occur during peak traffic
	periods	periods 134



Eu		

Scenarios	hicle		Re	source ef construct		ha	er and bitat ervation	Nois emissi		and
	Pavement-vehicle interaction	Congestion	Constructio n materials	Soils	Materials Transportat ion	Drainage - flooding	Drainage water pollution	Noise – low noise pavements	Noise barriers	Maintenance rehabilitation
Low traffic flow										
High traffic flow										
Freely flowing										
Not freely flowing										
Low speed road (<50km/h)										
Medium-high speed road (>50km/h)										
Rural road near populated area										
Rural road remote from populated area										
Urban road										
Within river catchment with known flooding risk										
Within arid area with no previous flooding risk										
Road area with unsuitable subgrade soil										

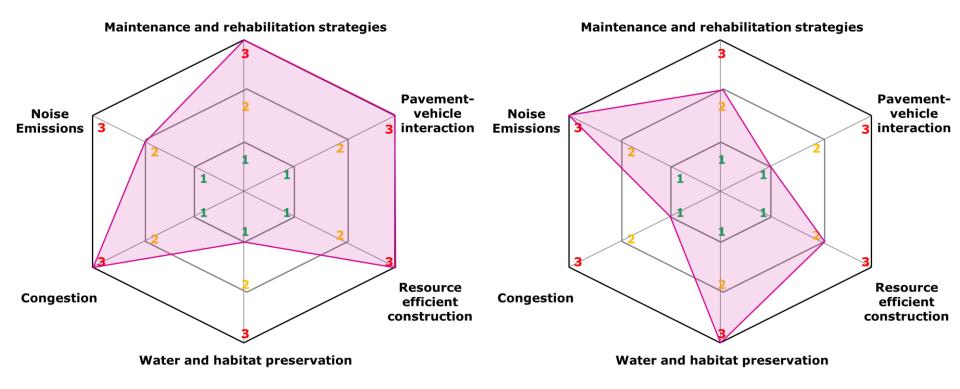
* green the criterion is not important for the scenario stated

**yellow indicates that the criterion may be important but it would depend on other information.

*** red indicates that the criterion is important under that particular scenario.



Criteria selection web



Example of criteria selection web for a high traffic rural road close to populated areas with congestion problem Example of criteria selection web for a low traffic rural road close to populated areas or in urban areas with flooding risk





Road construction

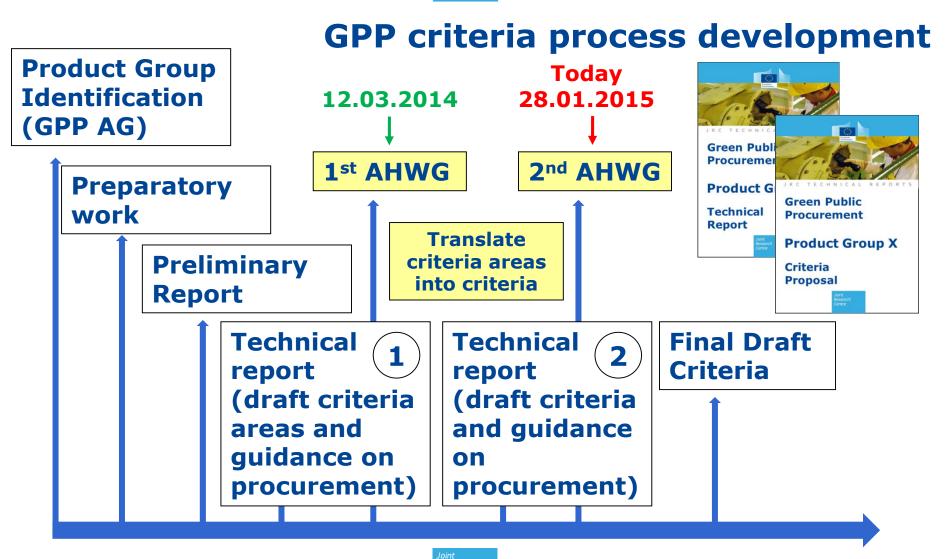
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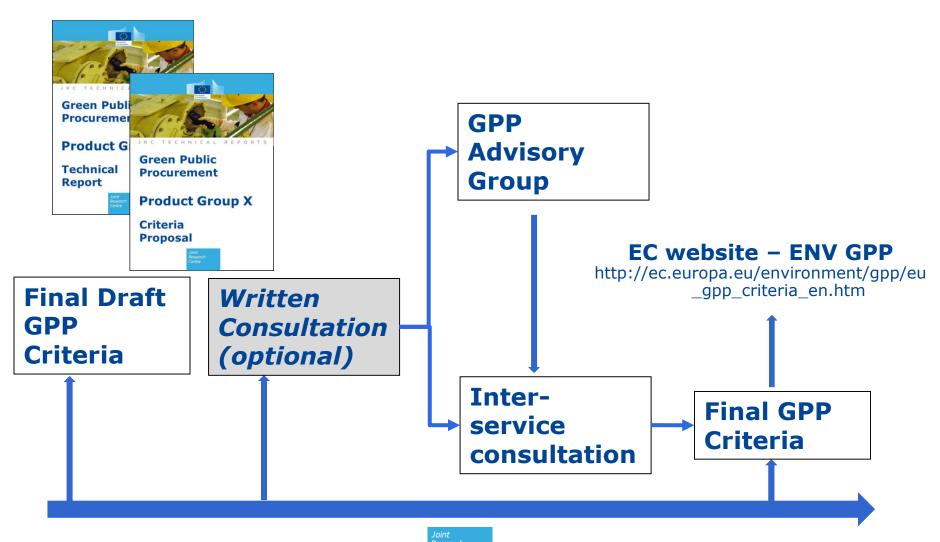
Next steps and closure













Next steps

- 1. Minutes and presentations of the meeting will be sent in the coming weeks
- 2. Stakeholders can provide comments on working document until **22.02.2015**
- 3. Comments need to be transmitted in BATIS. Using the BATIS system (HTML + folder)
- 4. Comments will be used to prepare the **final draft GPP criteria.** *If needed a further written consultation will be carried out*





Thanks for your attention

Contact

t Elena Garbarino, Rocio Rodriguez Quintero, Shane Donatello, Miguel Gama Caldas, Oliver Wolf



European Commission

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