

Joint Research Centre

Institute for Prospective Technological Studies



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Road construction

1st Ad Hoc Working Group Meeting for the revision of the Green Public Procurement criteria

12th March 2014

GPP criteria process description







•IE – Petten, The Netherlands • Institute for Energy



•IRMM – Geel, Belgium • Institute for Reference Materials and Measurements



•<u>ITU – Karlsruhe, Germany</u> Institute for Transuranium Elements

IES/ IHCP/ IPSC – Ispra, Italy Institute for Environment and Sustainability



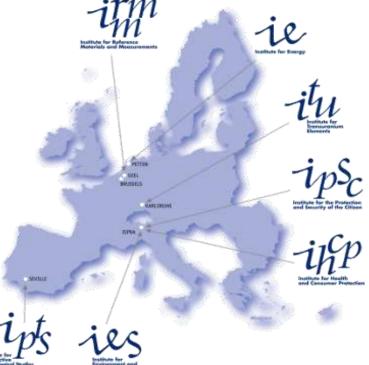
Institute for Health and Consumer Protection

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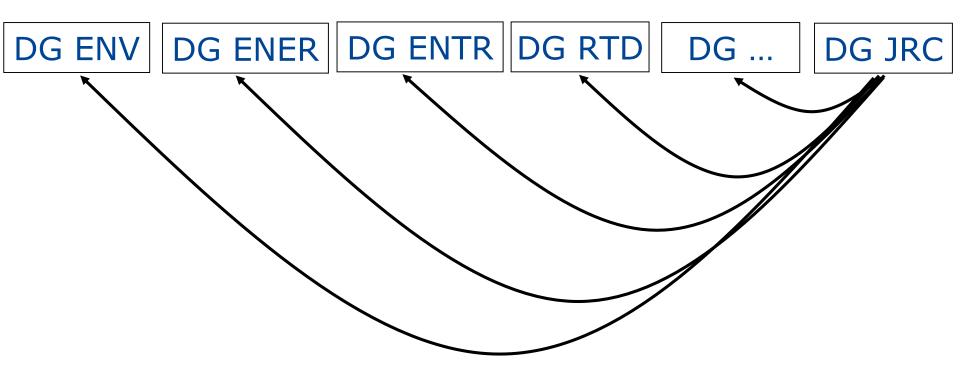
•<u>IPTS – Sevilla, Spain</u>

Institute for Prospective Technological Studies





Joint Research Centre in the context of the European Commission:



Provide support to EU policy making process by developing **science based responses to policy challenges** that have both a socio-economic and a technological dimension.





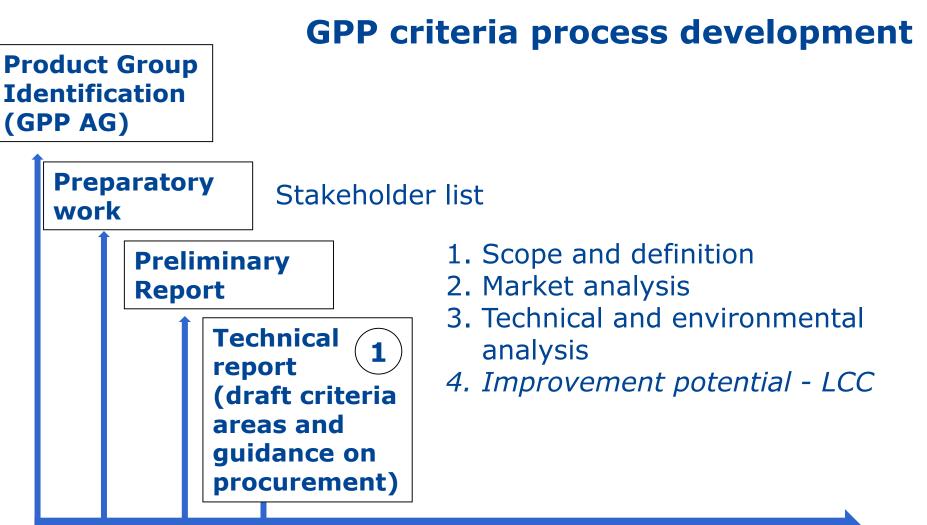
Activities in support of Product Policy

IPTS supports the development and implementation of environmental product policies, amongst them the EU Ecolabel Regulation, the **Green Public Procurement** Communication, the Energy Related Products Directive and the Energy Labelling Directive.

This includes the techno-economic research as well as the operational management particularly of the stakeholder consultation.

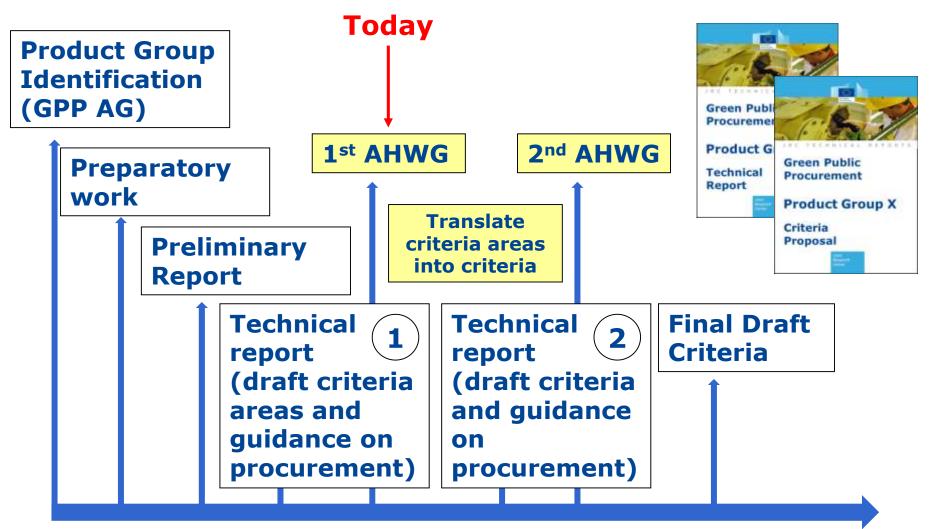














Today's 1st AHWG

Overview:

- Preliminary background to the criteria development
- Discussion and exchange of views on draft criteria areas





Thank you





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Scope and definition proposal





Project overview

2010: EU Road criteria published
2011: Revision process started following some criticism
2012: Decision to "freeze" the current development process and discuss in depth how GPP road guidance could be provided best
End of 2012: JRC-IPTS started the revision of the GPP criteria

Website

http://susproc.jrc.ec.europa.eu/road/

JRC-IPTS-ROADS@ec.europa.eu



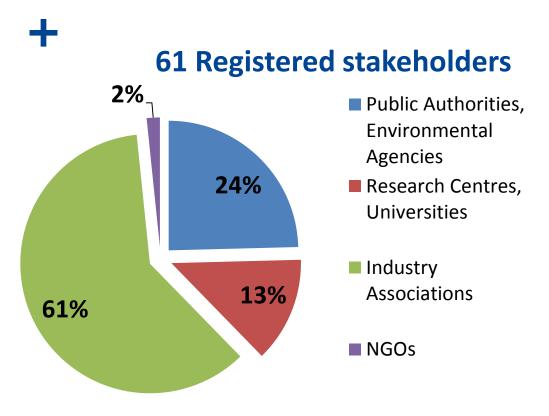




Stakeholders

EU GPP Advisory Group

Members of the AG are the MS + five stakeholders: Industry (BusinessEurope, UEAPME), NGOs (EEB, BEUC), local/regional government (Iclei)







Scope and definition

Definition of roads

A **road** can be defined as "Line of communication (travelled way) open to public traffic, primarily for the use of road motor vehicles, using a stabilized base other than rails or air strips" (Eurostat, 2009, similar to OECD, 2013)

Classification of roads Market analysis Eurostat IRF Motorway / freeway Motorways Express road Highways, main or national roads Road outside a built-up area Secondary or regional roads Other roads - Rural Other roads - Urban



Definition of road construction and maintenance

Road construction

the preparation and building of a road using materials, including aggregate, bituminous and hydraulic binders and additives that are used for the sub-base, road-base and surfacing layers of the road

(previous GPP criteria for road construction and traffic signs, EC 2010 + stakeholders feedback)







Road maintenance (AAPA, 2010)

<u>Routine maintenance</u> is concerned with **minor activities** required to slow down or prevent deterioration of a road pavement. It tends to be **preventive** as well as **corrective** and includes such activities as:

- crack-sealing
- pothole repair
- minor correction of surface texture deficiencies
- minor shape correction

<u>Periodic maintenance</u> primarily involves **preservation** of the asset using **thin surfacings** to restore texture or ride quality, protect the surface against entry of moisture, or prevent deterioration through ravelling and weathering

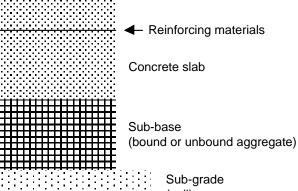
<u>Rehabilitation</u> includes major work carried out to restore **structural service levels**. As such, the treatments are corrective in nature and include:

- non-structural overlays
- structural asphalt overlays
- reconstruction or recycling of pavement materials, etc.



Categorization of roads 1. Pavement condition

Rigid pavements layer system



(soil)

Surface course (bituminous bound)

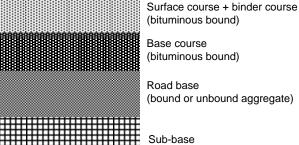
Reinforcing materials

Concrete slab

Sub-base (bound or unbound aggregate)

> Sub-grade (soil)

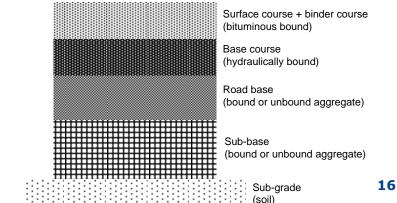
Flexible pavement layer system

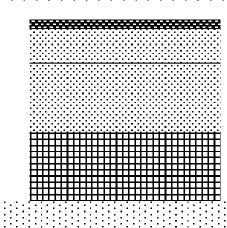


(bound or unbound aggregate)

Sub-grade (soil)

Composite pavement layer system







Categorization of roads 2. Type of construction

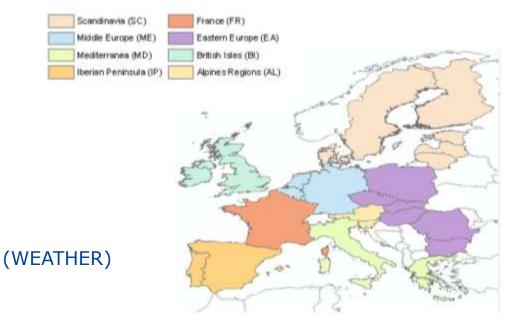
New construction

Maintenance and rehabilitation

Reconstruction

(FHWA, 2006)

3. Climatic zones



4. Traffic loading conditions

Traffic density, expressed as Annual Average Daily Traffic per lane Traffic composition, specially the share of heavy goods vehicles Speed limit

(Dutch GPP criteria – CEDR – MIRAVEC - ARTEMIS)

5. Road gradients

Flat Hilly Mountainous

(ARTEMIS)



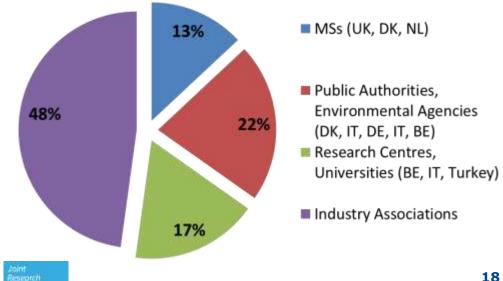
Scope proposal

Initial scope proposal

Phases included:

- the raw materials phase
- the production phase
- the road construction phase
- the use phase
- the maintenance and operation phase
- the end-of-life phase

23 stakeholders' feedbacks



Stakeholders consultation – Questionnaire on product scope (26.03.2013)



Agreement on approach appropriateness (80% feedbacks)

Stakeholders have suggested to include/better specify:

- Design routes, speed and flow, alignment, dimension
- Raw materials transportation
- Recycling phase
- Ground works and earthworks
- Congestion
- Drainage and water run off systems (pollution control and climatic resilience)
- **Noise** reducing surfaces and noise barriers
- Fencing and vehicle restraints systems





The suggestions have been included in the preliminary report

Phases considered:

- Materials production including raw materials extraction including transportation and recycled/secondary materials and by-products
- Construction including earthworks, stabilisation, equipment, drainage system, congestion
- Use (daily traffic during the service life ⇒ pavement is only responsible for a fuel consumption fraction)
- Maintenance (and operation) (repair, rehabilitation, de-icing, salting/gritting, congestion)
- EoL

Noise is included





Exclusion from the scope

- Traffic signs, because they are of minor importance (from literature review - Stripple, 2001; SUSCON, 2006; Loijos et al., 2013)
 - approximate influence of the traffic signs below 1% of materials production, construction and maintenance
 - ⇒ If the use phase is taken into account, the traffic signs only contribute to less than approx. 0,1% of the total potential environmental impacts during the full life cycle of a road

not taken into consideration in the <u>Dutch GPP criteria</u> 2010 and in the <u>Italian GPP criteria</u> under development

 Foundations or lighting of traffic signs: small amounts of energy compared to the energy consumption through the full life cycle (Stripple, 2001; Mroueh et al., 2001)





Exclusion from the scope

- Road markings (included in the EU GPP criteria for paints and varnishes)
- **Street lighting and traffic signals** (covered by EU GPP criteria for street lighting and traffic signals)
- Information systems (small amounts of energy compared to the energy consumption through the full life cycle of a road)
- Other types of road furniture (pedestrian walkways, bollards, overhead gantries and central reservations, as in the current criteria 2010)

LCA literature review ⇒ these elements do not reach the cut-off values in the examined LCA studies: it is proposed to **keep the** exclusions suggested at the beginning of the project





Questions

Do you have additional remarks to the scope proposal discussed with the GPP AG? Opinions?





Thank you





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Preliminary findings from the technoeconomic and environmental analysis





Legislative framework

Legislation

- Mandatory legislation (CPR- SEA EIA WFD)
- Voluntary legislation

GPP criteria

National GPP criteria in EU Countries

- the **Dutch** GPP criteria on roads
- The **French** voluntary commitment between USIRF and the Ministry of Ecology
- The draft Italian GPP criteria on road construction and maintenance
- CEEQUAL rating system
- GPP criteria in non EU Countries
 - Australian and US rating systems

Standards

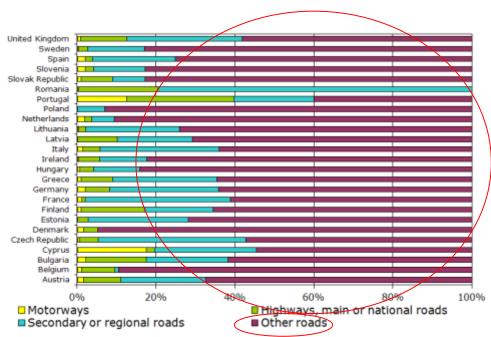
- Asphalt cement concrete aggregates
- Sustainability of construction works
- Construction products assessment of release of dangerous substances
- Drainage noise





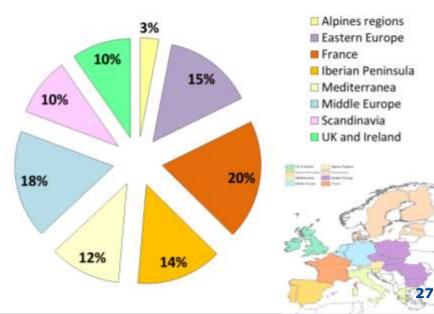
Rusino Gentro

Market analysis



Length of total road network

EU Transport Pocket book 2013 + ERF statistics: **5.3 million km of roads, 1.3%** motorways Data are not comparable from country to country





Data on EU production of road construction materials

Aggregates

- 2.8 billion t/y (6% recycled 2% secondary aggregate)
- At least **10%** used in roads
- in av. 20,000 t/km for a two-lane road 30,000 t/km for a motorway

Asphalt

- o 20 Mt/y bitumen
- 300 Mt/y HMA (hot mix asphalt) 7 Mt/y WMA (warm mix asphalt) 3 Mt/y CMA (cold mix asphalt) – increased use of RAP (reclaimed asphalt pavements) 56 Mt/y

Stakeholders feedback: **96-97% flexible pavements** It is unclear if this simply refers to **surface courses** or to all types of courses involving binders





Data on EU production of road construction materials

Concrete

- 156 Mt/y cement (2012). 556 Mt/y ready mix concrete
- EU road are 90% flexible and 10% rigid (NAPA and EAPA, 2011). Difficult to estimate the quantities of cement concrete used in road construction (around 2%?)

Lime

4 Mt/y lime (2012) – 10-15% in road construction

Waste derived materials and by-products

- C&DW: WFD set a target of 70% of reuse, recycling and recovery by 2020 341-531 Mt/y (recycling 46%)
- **Coal fly ash** 77 Mt/y (23% in road)- **bottom ash** 11 Mt/y (recycling 45%)
- MSWI bottom ash: 20 Mt/y
- slag from iron and steel production: BFS 26 Mt/y (13 MS in 2010), 30% recycled as aggregate steel slag 21 Mt/y (55% in road)
- reclaimed rubber from tyres 0.5 Mt/y





Procurement volume and expenditure

According to stakeholders feedback

New road (km/y)

- UK: 190 lane km/y
- Turkey: 1,250 km/y

Maintenance need (km/y)

- UK: 1,500 lane km/y
- Italy: 1,341 km/y (in 2012) of highways and other roads of national interest (5% of total length of highways)
- The Netherlands: 300 km/y of motorway (10% of total length of motorways)
- Total expenditure in road maintenance 26 billion euro





Technical and environmental analysis LCA literature review

Step 1: preliminary identification of key environmental impacts

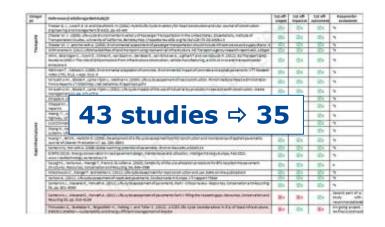
<u>PCR for roads</u> "UN CPC 53211 Highways (except elevated highways), streets and roads" (ENVIRONDEC, 2013) + reviewed LCA studies

1. Energy consumption

- 2. Global warming
- 3. Acidification
- 4. Photochemical ozone formation
- 5. Eutrophication

Step 2: Screening of studies

- 1) Minimal cut-off requirements
 - Functional unit (ISO 14040)
 - Scope coherent for the goal of the study
 - Assumptions







LCA literature review

Step 2: Screening of studies

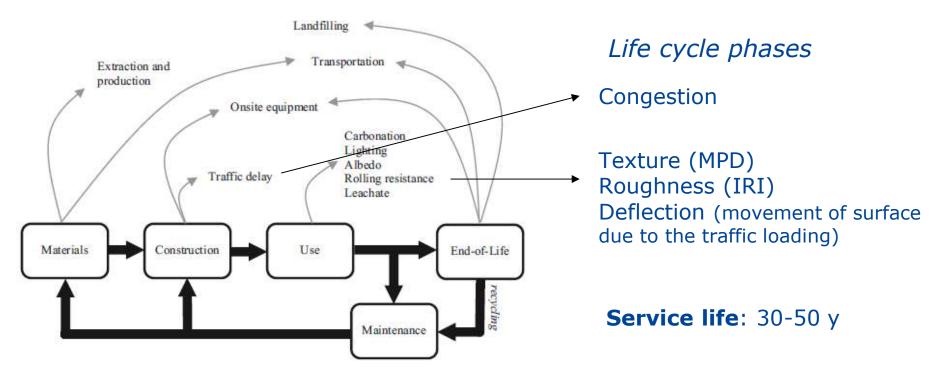
2) Scoring system according to screening rules

- o Scope
- Data (temporal, geographical and technological representativeness)
- Impact assessment: broad environmental impact categories + ILCD
- Relevance of outcomes
- $\circ~$ Robustness of the study
- Reliability: critical review

35 studies ⇒ 27
20 road
infrastructure
7 supply chain



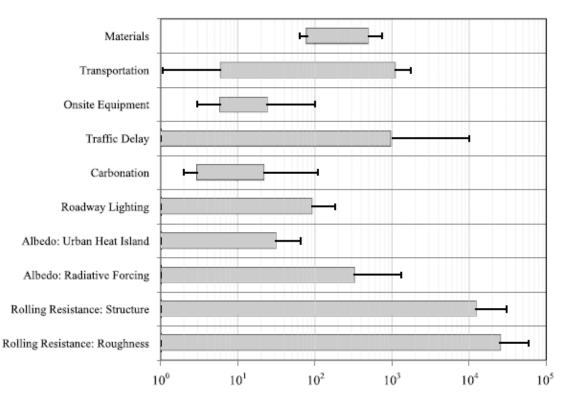
Assumptions in the selected LCA studies



All roads are **unique** ⇒ it is **impossible** to perform straightforward **comparisons** of the results due to the <u>differences in approach, scope,</u> <u>functional units, analysis periods, system boundaries, regional differences,</u> <u>input data (LCIs)</u>



Identified environmental hot-spots



The main environmental impacts arising from daily traffic during the use phase

Rolling resistance (structure and roughness) Congestion (prominent component on motorways and highways)

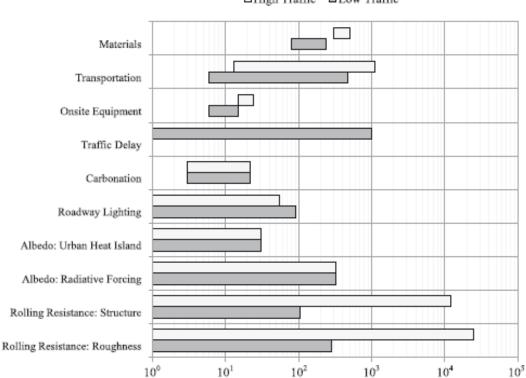
Global Warming Potential (Mg CO2e/lane-km)

GWP impact ranges for components of the pavement life cycle (Santero and Horvath, 2009)





Identified environmental hot-spots



□High Traffic ■Low Traffic

Comparison of GWP ranges for low and high-traffic pavements (Santero and Horvath, 2009)

low volume < 2000 AADT (AASHTO, 1993)



Influence of traffic flow

Second largest environmental impacts: materials production and transportation

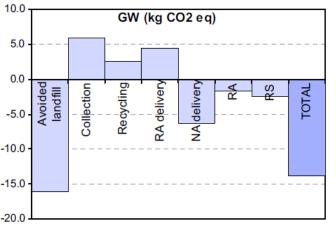
- In concrete pavements, cement production and concrete mix
- In asphalt pavements, bitumen production and asphalt mix

No general rules on the choice of the materials, for example asphalt or concrete

Global Warming Potential (Mg CO2e/lane-km)



Identified environmental hot-spots



(NA natural aggregates, RA recycled aggregates, RS recycled steel) (Blengini and Garbarino, 2010) **Guidance** of the main results from the literature review on **construction materials**

- WMA in substitution of HMA
- Fly ash or calcium sulfo-aluminate cement (CSA)
- Recycled/secondary materials and byproducts + transportation (distance for alternative aggregate can increase 2-3 times compared to the distance of natural materials)

Earthworks: could accounted for the main part of the total emissions and up to 30% of the cost

Maintenance and rehabilitation: increased relevance: not a simple repetition of restoration and repairing activities, but a complex network of design strategies





Environmental hot-spots not identified by means of LCA

Storm-water drainage ⇒ huge opportunity for road drainage systems to provide much needed <u>flood capacity</u>

Noise emissions ⇒ low-noise road surfaces and noise barriers

Recent technologies in road construction materials

According to the stakeholders feedbacks:

- Asphalt (WMA-CMA, RAP, noise reducing asphalt, rubber asphalt, WMA with recycled plastic and wax, phocatalytic asphalt, cool pavement with nanocoatings, asphalt without bitumen, thin and ultra-thin layers)
- Concrete (high strength concrete, self-healing materials)
- New pavement design
- Lime for stabilization and in HMA
- Patching materials (for pothole)
- Photovoltaic panels in/as the surface





Proposed areas of focus for the GPP criteria

Pavement-vehicle interaction

Congestion

Resource efficient construction

- \circ Asphalt
- Concrete
- $\circ~$ Recycled and secondary aggregates and by-products
- o Soils
- Materials transportation

Road drainage system

- Installing flood capacity
- Road drainage system reducing water pollution
- Noise emission
- Waste management plan





Questions on market analysis

- Do you have additional data?
- Could you provide additional reference / data on
 - o procurements volume
 - o forecast of constructed road and need of maintenance?

Questions on the LCA literature review

Is there any **additional evidence** available?





Thank you





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GPP draft criteria area on **pavement-vehicle interaction**





Pavement-vehicle interaction Rationale

Rolling resistance associated with **pavement structure** and **roughness** plays an important role in the **vehicle fuel consumption**

Wang et al. (2012a)

⇒ traffic during the use phase dominates the life cycle impacts of a road construction with high traffic volume: a 10% reduction in the rolling resistance can lead to 1-2% improvement in fuel economy





Pavement-vehicle interaction

Rationale

Wang et al. (2012b)

- ⇒ roads with high traffic volume (examples with 11200, 34000, 86000 AADT)
 - when the roughness and macro-textures were improved, the reduction in energy consumption and GHG emissions can be significantly larger than the emissions from materials production and construction
 - an increase of surface roughness (International Roughness Index IRI) of 1 m/km will increase the fuel consumption of passenger cars by about 2%, independent of velocity (for heavy trucks, increase of 1% at normal highway speed and 2% at low speed)
- ⇒ roads with **low traffic volume** (example with 3,200 AADT), the share of impacts from the use phase is reduced overall compared to the impacts from the material production and construction phases

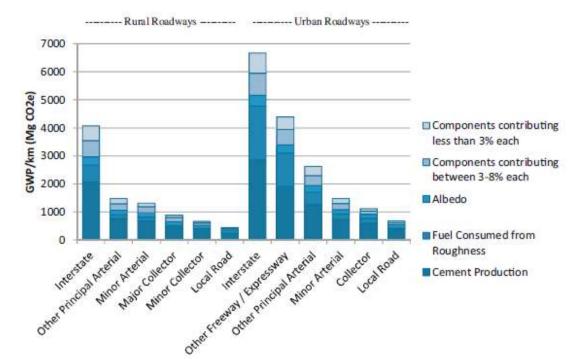


Pavement-vehicle interaction

Rationale

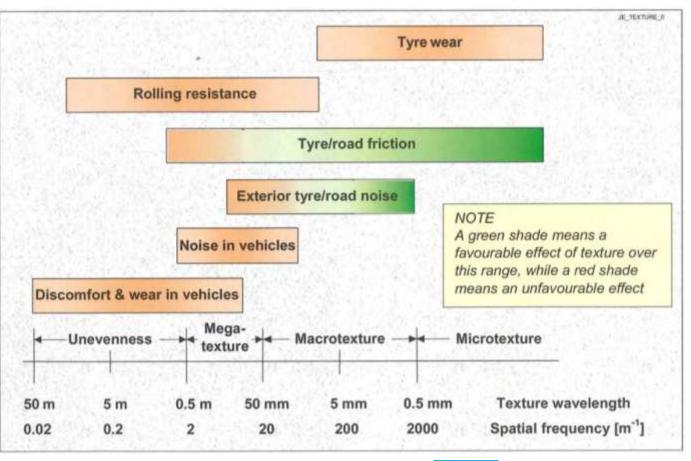
GWP of 1 km of the US concrete roadway network for **40 y** (Loijos et al. 2013)

- ⇒ high-traffic flow roads (>2,000 AADT): losses from vehicle-pavement interaction are an important factor that justifies their measurements
- ⇒ low-traffic roads (<2,000 AADT): fuel consumption during use phase is comparable to other life cycle phases</p>





Pavement-vehicle interaction Potential indicators



 ⇒ Rolling resistance
 ⇒ Texture
 ⇒ Longitudinal unevenness
 ⇒ Transversal unevenness
 ⇒ Surface defects

(Haider et al, 2012)

45



Pavement-vehicle interaction Rolling resistance

Currently no standardised methods

- EU FP7 projects (MIRIAM and COOEE)
- The function that relates rolling resistance to **texture** (mean profile depth MPD) and **unevenness** (International Roughness Index IRI) parameters needs to be developed



Trailer method

Coastdown method

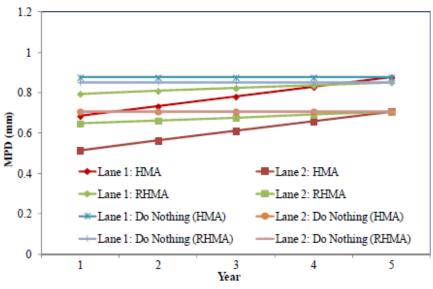
Laboratory drum

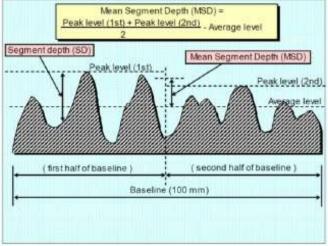




Pavement-vehicle interaction

The **ISO 13473-n:** measurement of pavement texture with profilometers **MPD** (mean profile depth) is the most commonly used parameter





Macrotexture is expected to both decrease and increase during the road use phase, and its progression depends on type of material, traffic flow and composition (heavy traffic) and climate conditions

Wang et al., 2012b



Cost 354 "Selection and assessment of individual performance indicators" (COST, 2008)

MPD requirements in some EU Countries

COUNTRY	NAME	Performance indicator	THRESHOLD		WARNING		ACCEPTANCE		TARGET	
COUNTRY			TP	INDEX	TP	INDEX	TP	INDEX	TP	INDEX
CZECH REPUBLIC 1	Texture depth MPD	MPD	0,54		0,64					
CZECH REPUBLIC 2	Texture depth MPD	MPD	0,44		0,54					
FRANCE 1	Sand patch value MPD	MPD		40		60				

MPD thresholds in Sweden (under consideration)

MDP interval	90 - 110 km/h Motorways and other primary roads	70 km/h Secondary roads
0 - 0,3	Not suitable/very poor	Not suitable/very poor
0,31 - 0,5	Not suitable/very poor	Bad/poor
0,51 - 0,7	Bad/poor	Ok/very good
0,71 - 1,0	Ok/very good	Acceptable/good
1,01 - 1,50	Ok/very good	Bad/poor
1,51 - 2,00	Acceptable/good	Bad/poor
2,01 -	Bad/poor	Not suitable/very poor



Pavement-vehicle interaction Longitudinal unevenness

Measurement of a longitudinal road height profile with a sampling interval of 0.05 m

International Roughness Index IRI (most common)

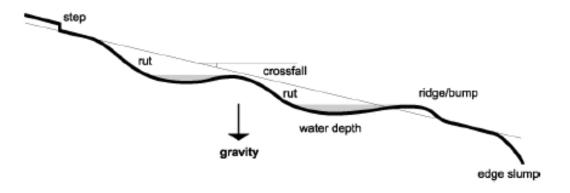
Influence on the vehicle energy consumption:

- Rolling resistance (less than texture)
- Vibrations in the wheel suspensions (conversion of mechanical energy into heat energy)
- High levels of longitudinal unevenness will induce drivers to reduce the vehicle speed





Pavement-vehicle interaction Transversal unevenness



Transversal unevenness measurements by means of **EN 13036-6** and **EN 13036-8**, typically with a straightedge or a laser profilometer

Crossfall and **rut depth** typically constitute the major deviations from an ideal horizontal road surface

The main parameter used for transversal unevenness is average or maximum rut depth



Pavement-vehicle interaction Surface defects

Surface irregularities as **joints or surface defects like cracks, ravelling, potholes, loss of material** may influence on longitudinal and transversal unevenness, and on texture

A classification of relevant surface defects would work as an indicator for the predicted additional fuel consumption

Other parameter that is related to the surface defects on the road pavement is the durability of the material, that should be considered together with the designed bearing capacity of the road





Pavement-vehicle interaction Draft criteria area

1. Evaluation of traffic conditions of the road

- Low rolling resistance is not suitable for roads with frequent stop-start traffic flows, or frequent accelerationdeceleration (road with gradients)
- As preliminary step, it is recommended to evaluate the traffic flow planned during the road design
 - In the case of high-traffic roads (as motorways and highways), the parameters related to the pavementvehicle interaction should be considered within the procurement process
 - In case of low-traffic roads, it is advisable to focus on other criteria areas





Pavement-vehicle interaction Draft criteria area

2. Setting thresholds in relevant parameters

Some criteria options would be to

- Setting a MPD performance, within the safety range of values demanded by the road, and
- Select the most durable materials for the particular needs of bearing capacity

Monitoring and routine maintenance

- Monitoring of MPD and unevenness are recommended to be accompanying to thresholds that trigger the maintenance actions
- Threshold limits for MPD might be defined by a range between minimum required values for skid resistance and maximum desirable values for limiting fuel consumption





Pavement-vehicle interaction Draft criteria area

3. Integration in maintenance activities

This criteria area is linked to the **maintenance and rehabilitation activities**, thus the procurement process of these services should include a **requirement on a maintenance and rehabilitation (M&R) strategies preliminary plan** that includes:

- Monitoring frequency (< X years) and pavement performance assessment on all the parameters related to the pavement-vehicle interaction
- Maintenance activities strategy

A maximum interval for monitoring is recommended (in literature 5 years are suggested)





Questions

- Do you agree on the criteria area on pavement-vehicle interaction aimed at reducing the fuel consumption during the use phase?
- Do you agree on the parameters proposed and the phases where they are suggested to be defined, monitored and corrected? Would it be needed to evaluate the climate conditions in the case of the MPD monitoring?
- Is it possible to set target/threshold values for these parameters? Which constraints may be associated? Any input about this issue is very welcome.
- Which monitoring frequency you consider to be optimal to assess these pavement performance parameters?





Thank you





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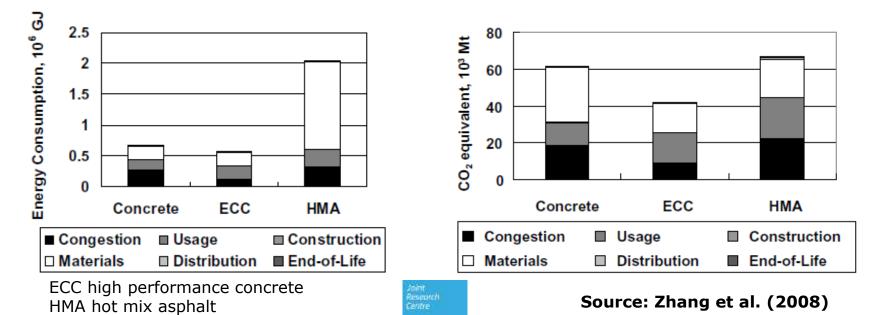
GPP draft criteria area on **congestion**





Congestion Rationale

- ⇒ caused by lane and road closures during road construction and/or maintenance (project specific). It influences the vehicle fuel consumption
- ⇒ low traffic rural and local roads: congestion impacts are negligible
- ⇒ motorways and highways: extra fuel consumption is a prominent component





Congestion Draft criteria area

Traffic congestion mitigation plan providing

- timeline including expected construction and/or maintenance activities during the road service life for an effective traffic management
- alternative routes for **diverted traffic**
- specification on the use of hard shoulders

Contract clauses committing the party responsible for planned maintenance to carry out such works **during off-peak hours** and **during off-season periods**

Equipment to inform the users part of the traffic management requirements



Questions on the draft criteria area for congestion

- How is road congestion evaluated in your public authority? Could you recommend specific models or methods of good practice?
- Would it be possible to set a criterion to manage extraordinary maintenance works, due to extreme weather events as floods or heavy snow fall, and other damages?





Thank you





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GPP draft criteria area on **resource efficient construction**





Resource efficient construction Rationale

Materials production and **transportation** are environmental hot-spots in **construction** and **maintenance**

Multiple factors influencing materials choice: geotechnical and hydrogeological conditions, common practices, climate, availability of natural resources and recycled/secondary resources and by-products, transportation, prices

The decision on applying GPP criteria on sustainable materials depends on the **local strategies** carried out by the PA (list of the most important materials defined in the planning phase) ⇒ the proposed criteria don't oblige contractors to only use certain materials but instead provide a **logical framework** which encourages the use of materials with lower environmental impacts





Resource efficient construction Rationale

Main potential environmental savings

- Assessment of Scenarios and Options towards a Resource Efficient Europe 2030 PE, DG ENV
- LCA literature review in the Preliminary report
 - 1. Recycling of **RAP** (reclaimed asphalt pavement)
 - 2. **stockpiled fly ash** to replace cement in concrete or as aggregate
 - 3. WMA (warm mix asphalt) in substitution of HMA (hot mix asphalt)
 - Use of recycled aggregates from C&DW in road base and building fill
 - 5. Re-use concrete and excavated soil
 - 6. **CMA** (cold mix asphalt)(not considered as prominent)

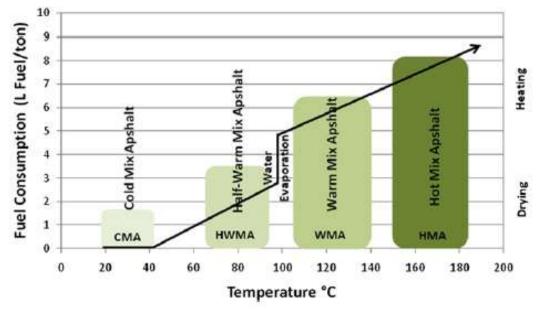




Asphalt Rationale

WMA – HWMA - CMA

- Iower temperature mixing processes save energy and are associated with significantly lower emissions
- improvement of the health and safety conditions of workers



Source: Rubio et al., 2013

- ⇒ Performances with WMA seem comparable to HMA (Capitão et al., 2012)
- ⇒ WMA is still 2% of the EU bituminous mixtures production but in France its production increased by 5 times from 2008 to 2012





Asphalt Rationale

RAP

- ⇒ re-used in asphalt mixtures (from 7 to 50% by mass)
- used as recycled aggregates (bound or unbound in road base and unbound in sub-base)



- ⇒ Production of **56 Mt/y of RAP** 85% re-used into pavements (EAPA, 2013): well consolidated experience
- ⇒ Main benefits related to **avoiding** the need for **bitumen** production
- ⇒ Greater benefits are achieved by means of bound RAP rather than unbound in the sub-base (RE-ROAD project)
- ⇒ Concern about the coal tar content from old pavements





Asphalt Draft criteria area

- Any waste asphalt from mixing operations either on-site or in an asphalt plant off-site should be re-incorporated into later asphalt mixes to result in zero waste of asphalt
- Any RAP used from older pavements (> X yrs) shall be tested for coal tar content and pre-treated to remove the tar if necessary

Potential award criteria – additional points for

- use of lower temperature asphalt mixing operations, specifying the mixing and laying temperature
- planned maintenance and rehabilitation accounting for 100% reuse of RAP into new asphalt (national legislation and EN 13108-8). Re-use in new asphalt mixes for surface courses > re-use in bound base courses, without awarding reuse of RAP in the sub-base course
- Specification of the % RAP in the asphalt mixtures employed during construction



Questions on the draft criteria area for low temperature asphalt

- Do you agree in considering WMA/HWMA/CMA? Would it be better to simply focus the criterion on WMA?
- What is your opinion on the **performance aspects of WMA vs HMA**?
- What **temperature limits**, if any, could be set for laying of asphalt?

Questions on the draft criteria area for RAP

- Do you agree about criteria for RAP content in all the asphalt mixtures? Should a minimum percentage be specified?
- Should waste from mixing operations in off-site asphalt plants also be defined as RAP?
- Would it be better to require that all RAP be reused onsite during maintenance operations (WFD)?





Questions on the draft criteria area for RAP

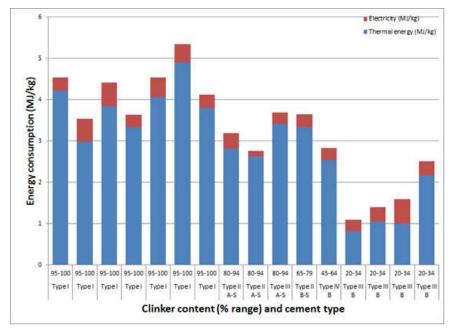
- Do you agree with the requirement for a) analysing for coal tar in RAP and b) if sufficiently high in tar, then pre-treated RAP prior to reuse? Could you provide information about the age of the roads that should be covered by this criterion? What would be a reasonable limit and test method for coal tar in RAP?
- Do you see the possibility for **any technical specification**?
- Do you foresee any problems with the **verification** of this criterion?
- According to stakeholder feedbacks, in EU the main pavement layer type is the **flexible**. Is this data referred to the **surface courses** or to all types of courses involving binders?





Concrete Rationale

- ⇒ Cement has the highest environmental impacts
- ⇒ improved kiln technology and use of alternative fuels for kiln firing are in an advanced stage
- ⇒ reduction of the "clinker factor" (0.95 for CEM I Portland cement = 95% by dry mass clinker)



Source: Josa et al. 2004

- Cement clinker replaced by a number of "supplementary cementitious materials SCM's" (i.e. coal fly ash, blast furnace slag or natural materials)
- ⇒ CEM II-III-IV and V: 6-55% clinker replacement 95% with BFS
- ⇒ Prices and availability in the EU market





Concrete Draft criteria area

Potential award criteria – additional points for

- Portland cement with higher contents of SCM's will be scored higher due to the implied lower clinker content and lower associated environmental impact. Where ranges of clinker only are supplied, different cements with the same range of clinker content shall be scored equally
- Aggregate from wasted batches of fresh concrete (from testing procedures at the ready mix plant) will be reclaimed by washing with high pressure water jets





Questions on the draft criteria area for concrete

- Do you agree that the clinker content of the cement used is a reasonable criterion? Difficulties in verification?
- What are the key technical specification for concrete in road construction?
- Should the cement quantity of the concrete also be an award criterion? (i.e. kg cement / m³ concrete)?
- Is the EN 206 standard sufficiently robust for the verification of cement and concrete technical specifications? e.g. fresh and hardened concrete
- Would it be relevant to mention other cements that are not based on Portland cement?

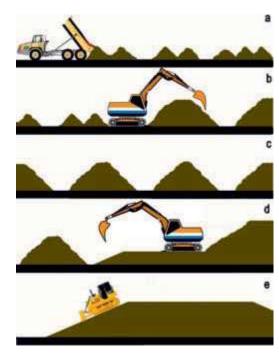




Soils Rationale

⇒ re-use of soil is strategic in the WFD

- ⇒ excavation waste (1350-2900 Mt/y) is significantly larger than what is defined as C&DW (341-531 Mt/y)
- ⇒ LCA review: in complex orography, earthworks impacts can account for the main part of total emissions and account for up to 30% of the project cost (Hampson et al. 2012; Barandica et al., 2013)



Source: DEFRA, 2009

- Where soils are unsuitable as sub-grade material, relative environmental impacts and economic costs of excavation and replacement vs in-situ stabilisation must be considered (Mroueh et al., 2000)
- Valuable topsoil managed separately and reincorporated into the site, particularly in greenfield





Soils Draft criteria area

Soil management plan. Points awarded as a function of:

- Specifying quantities of soil to be moved permanently offsite and an **overall site soil balance**. The tender will be evaluated on the base of the larger proportion of soil reused in the worksite (closed soil balance may be evaluated higher)
- With soil not suitable as sub-grade material, evaluation of the lowest environmental impact stabilisation options (for example, at the same % addition, impacts ordered as Portland cement>lime>lime+fly ash)
- **Management strategies** with **separate management** of topsoil
 - areas of soil to be protected from earthworks and construction;
 - areas, types and volume of topsoil and subsoil and stockpile locations;
 - methods for stripping, stockpiling, re-spreading and ameliorating
 - expected after-use for each soil





Questions on the draft criteria area for soils

- Could the criterion on a soil management plan be applied? Any experience around?
- How is the decision on which soil stabilisation agent to use reached in real-life projects? If environmental criteria are a factor, how are these evaluated?
- Would it be advisable to set a minimum percentage of excavated soil to be re-used on site? As technical specification?
- Do you foresee any problems with the **verification** of this criterion?





Recycled and secondary aggregates and by-products

Rationale

- ⇒ CPR 305/2011: primary, recycled and secondary materials
- Recycled aggregates produced from processing materials previously used in construction
- ⇒ Secondary aggregates and by-products arise from industrial production (coal combustion ashes, slags from iron and steel, MSWI bottom ash, reclaimed rubber, etc.)
- ⇒ **Unbound** (EN 13285/13242) or **bound mixtures** (EN 13242/13043)
- ⇒ National limit values for **leaching** (EN 12457). Associated classification schemes and/or quality assurance to certify the recycled product (BRV et al., 2007; standard LAGA 20; Setra 2011; WRAP 2005)
- ⇒ Some LCA studies state that recycled aggregate has a lower impact than natural aggregate only as long as the transport distance is less than up to **three times**



Recycled and secondary aggregates and by-products Draft criteria area

- Sources and transport of recycled/secondary and natural aggregates
- Where the transport distance from the recycled aggregate source is <3 times longer than that from the natural aggregate source, the bidder shall request conformity of production information relevant to legislation in place of use from the supplier of recycled/secondary aggregate. The bidder shall then evaluate the aggregate according to relevant EN standards relevant to final use of aggregate
- Additional points awarded for using recycled or secondary aggregates and stating the % proportion of total aggregate usage





Materials transportation Rationale

Mass haul, "the **movement of soil**, **aggregate and rock**", is a significant producer of GHG emissions related to fuel consumption. These materials easily account for over 90% of all material mass transported in road construction (Hampson et al., 2012)

Draft criteria area

Materials	Source	Destination	V Volume	g density	d Transport distances	Eventually uphill and downhill Dz
			(m ³)	(kg/m ³)	(m)	(m)

- Design phase: baseline mass haul plan (predefined locations and optimal solutions)
- Construction/maintenance: practical mass haul plan constantly updated



Waste management plan Rationale

WFD target of 70% re-use, recycling and other recovery, including backfilling, of C&DW by 2020: existing level of recycling and re-use varies greatly (10-90%, in average 46% (BIOIS, DG ENTR 2011)

Draft criteria area

- A waste management plan for the construction/maintenance /decomissioning project (technical specification)
- The plan shall demonstrate how, for example as core criteria, that at least 70% of C&DW shall be prepared for re-use, recycling and other material recovery, and referring to RAP and any other bound or unbound materials present in pavement layers. A suggested comprehensive level could require >90%
- The materials itemised in a Demolition Bill of Quantities (% re-use potential + % recycling and recovery)





Questions on the draft criteria area for recycled and secondary aggregates and by-products

- Are the terms **recycled** and **secondary aggregates** appropriate?
- Should there be a minimum recycled content for recycled and secondary aggregates to be included as a technical specification?
- Should recycled/secondary aggregates be limited only to unbound applications?
- Do you have any evidence that the transportation rules for alternative materials could be applied also to by-products?
- Do you foresee any problems with the **verification** of this criterion?





Questions on the draft criteria area for materials transportation

- Do you think the haul plan functional unit should be km, tonne/km or something more generic like total fuel consumption?
- Would any award criteria for fuel efficient trucks be of relevance? For example, data for relatively new trucks in terms of CO2 emissions per km
- Would fuel consumption be easy to verify (for example via GPS online truck fuel consumption systems)?
- What is your opinion on including a contract clause requiring that the contractor must demonstrate sufficient economical/environmental justification for any deviation in the practical mass haul from the baseline mass haul plan?
- Do you see any problem for the verification of this criterion?





Environmental performance improvement of road (based on LCA)

- ⇒ resource efficient materials with low energy and resource consumption and related emissions during the full life cycle of the materials could be also evaluated by means of a LCA analysis
- ⇒ To be taken into consideration:
 - transportation distances
 - need for maintenance over the service life
 - road use phase (i.e. less durable road surface could be justified if it presents a lower rolling resistance and thus lower fuel consumption for vehicles)
- ⇒ CEN TC 350 WG 6: working on a framework for the assessment of sustainable performance of civil engineering works and calculation methods





Environmental performance improvement of road (based on LCA)

Several tools, mainly focused on CO2 emissions, country-specific

- Dubocalc contains a detailed inventory of Dutch data
- Aspect (asphalt pavement embodied carbon tool) and Aggregain of UK data
- CHANGER
- SEVE (used in France)
- ROAD-RES in the Scandinavian countries
- Joulesave
- CO2nstruct
- EU research project CEREAL (CO2 Emission Reduction in roAd Lifecycles) is developing a tool that will be concentrated on maintenance and rehabilitation activities in Europe





Questions on the environmental performance improvement of road (based on LCA)

- Shall the procurer award points based on the improvement in the life cycle performance of the main road elements? In that case, which would be an optimal approach?
- Is it realistic to ask for an LCA for all road construction projects or only projects above a certain scale?
- Do you think that the LCA criteria could potentially substitute other criteria for materials previously mentioned?
- Would it be too complicated to include the use phase in the LCA assessment to due uncertainties over the final surface roughness/rolling resistance on vehicle fuel consumption?
- Could the selection of a preferred pavement design be based on an assessment of the material types by the presentation of available Ecolabels or EPD (according to EN 15804)?





Thank you





Road construction

1st Ad Hoc Working Group Meeting for the revision of the Green Public Procurement criteria

12th March 2014

GPP draft criteria area on **road drainage system**





1) Flooding

The road drainage system

Basic design aim:

to prevent storm-water accumulating on the road surface

Main environmental impacts:

(a <u>quantity</u> thing) **2) Watercourse pollution** (a <u>quality</u> thing)

Consider these as separate criteria





1 - Flooding

Rationale

Flooding in the EU during the period 1998-2009 resulted in insured economic losses of **€52 billion** and the displacement of around **500,000 people**

- ⇒ Traditional systems convey water **<u>rapidly</u>** to watercourse
- ⇒ A need for modern drainage systems that <u>retain</u> storm-water and only release it <u>slowly</u>
- ⇒ A need for extra **storm-water retention capacity**
- ⇒ Road drains cover large areas and often run across public land
 → great **opportunity** for installing capacity

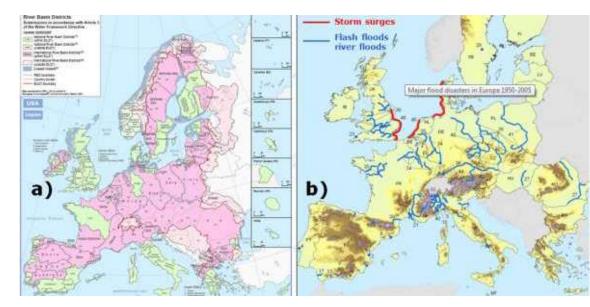




Should drainage criteria be standard?

Across EU – NoAcross river catchment - YesRationale

- Huge range of climates across the EU
- Flood risk is managed at catchment level
- EU Floods Directive 2007/60/EC
- Co-operation between neighbouring authorities needed







1 - Flooding Draft criteria area

The drainage system shall be shown to not induce flooding onsite or increase run-off rates to watercourses under a **specified design storm event**

Verification shall be by modelled hydraulic <u>simulations</u> and visual <u>inspection/technical drawings</u> prior to adoption





2 - Water pollution Rationale

Road drainage represents the **input** of a significant range of other **pollutants** to watercourses.

- ⇒ **Zn** and **S** in tyre particles (up to 9,000mg/kg and 12,000mg/kg)
- ⇒ Variable loads of **Na**, **K** and **CI** due to the use of road grits
- ⇒ **PAH's** from deposition of exhaust gases/particles
- ⇒ **Oils** and aromatic compounds from vehicle leaks
- ⇒ Metals from brake pad wear (**Cu, Zn, Fe, Ni** and **Cr**)
- ⇒ Precious metals (**Pt, Pa** and **Rh**) from catalytic converters

LCA review ⇒ **salt from de-icing** operations can be the dominant factor behind **ecotoxicity** during the road use phase





Drainage solutions that reduce pollution Three main pollutant types:

- **1. Soluble species.** → difficult to control once emitted
- 2. Suspended solids / colloidal matter → sedimentation/filtration
- 3. Floating species (litter, leaves, oils/fats) → underflow devices

Two main types of drainage system components:

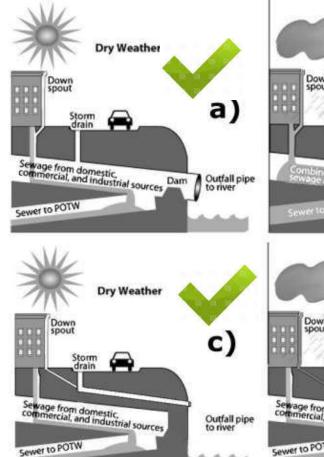


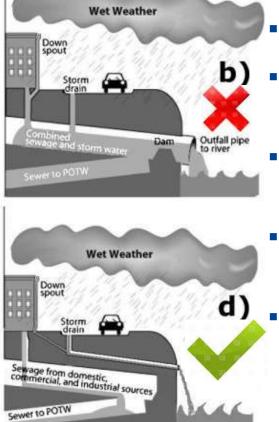
Optimum solution will <u>depend on site specific conditions</u>





The problem with combined sewers





- Often the "easy option"
- Often original sewer design was decades ago
- Today many sewers already at full capacity
- During heavy storms, raw sewage \rightarrow watercourse
- Combined sewers complicate correct operation of WWTP





2 - Water pollution Draft criteria area

- 1. That road drainage should **not** be connected to combined sewers.
- Specifying the drainage system to achieve a minimum degree of sediment removal efficiency and oil interception capacity.
- 3. If the road surface is non-porous, **grit** (lower salt content) and not road salt shall be used for de-icing.

Possible award criteria

- a) The installation of **soft engineered** drainage components (**i.e. SuDS**) with proven <u>sediment removal capacity</u>
- b) The installation of **soft engineered** drainage components (**i.e. SuDS**) for <u>habitat creation / better aesthetics</u>





Questions to stakeholders – 1: flooding criteria

- Any examples of **design storm events** in road construction contracts?
- Any examples of calculation methods for defining design storms in your Member State?
- Experience with minimum drainage system capacity requirements in road drainage systems?
- Roles and responsibilities before authority **adopts** drainage system?
- Experiences of **upgrading** existing drainage systems?

Questions to stakeholders – 2: water pollution criteria

- Is it realistic to define a minimum degree of sediment/oil removal capacity? Can this be verified or is design enough?
- Would separating storm sewers potentially cause a problem with **poor** flushing of sewers (i.e. sewers with low longitudinal gradients)?





Thank you





Road construction

1st Ad Hoc Working Group Meeting for the revision of the Green Public Procurement criteria

12th March 2014

GPP draft criteria area on **noise emissions**





Noise emissions

Rationale

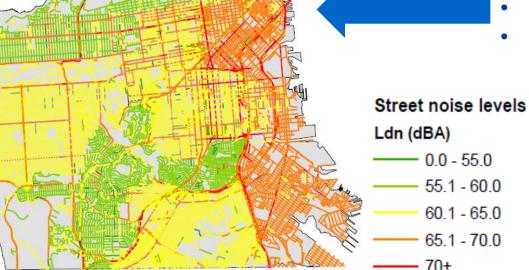
Environmental noise is a serious issue in the EU

- reflected in Directive 2002/49/EC
- MS \rightarrow produce noise maps for i) roads with \geq 6m vehicles/yr

ii) urban areas <a>>250,000p

Noise map of San Francisco*:

- Looks like a road map
- Or a traffic density map



Because

the dominant source of environmental noise is <u>TRAFFIC.</u>



Types of noise emissions from traffic

Three main sources of emission:

1. Engine noise

2. Tyre-road surface contact

3. Air turbulence

The only source directly relevant to road construction.

But installing noise barriers can help reduce all 3 (in target areas)

Therefore two potential criteria areas:

- 1. <u>Road surfaces (reduce noise emission)</u>
- 2. <u>Noise barriers (shield receptor from existing noise)</u>





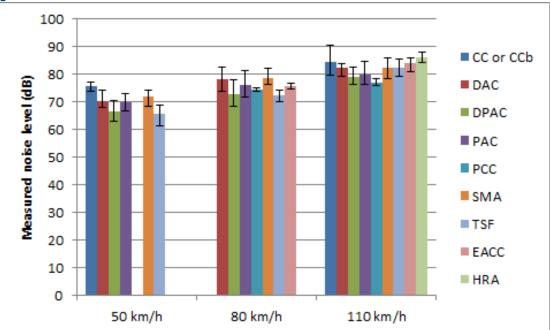
Road surface criteria:

The key road surface properties are:

- a) Texture
- **b)** Porosity

What surface is best?

- Vehicle speed
- Vehicle type
- Envi. Conditions
- Age of surface



Porous surfaces generally good but need more comprehensive data for all surface types





Low noise pavements Draft criteria area

- The road surface type specified shall be proven to present noise reductions compared to normal road surfaces based on laboratory studies and literature.
- For porous surfaces, the open porosity of test mixes by the contractor shall be measured as per relevant EN standards.

Possible award criteria

- Measurement of road surface macrotexture prior to opening
- Measurement of noise emission via SPB + CPX methods prior to opening
- Monitoring of noise emission of same road section by SPB and CPX at regular periods during the lifetime of the road





Noise barriers

Rationale

Many different noise barriers available:

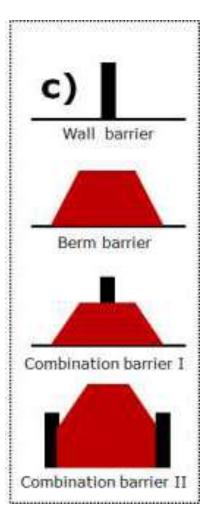
- Different structures
- Different materials

More control and testing experience regarding acoustic performance than with road surfaces:

- CEN/TS 1793-5, EN 1793-6
- EN 14388 and 14389

Draft criteria area

The noise reduction requirement of the noise barrier between a defined source and receptor area shall by X dB (where X is any value ≥ 5 and typically ≤ 20 and chosen by the procurer)





Questions to stakeholders

- Should there be a mandatory requirement for a shift to low-noise pavements?
- If so, should this be only in certain situations (like free flowing/ accelerating traffic sections) or by default?
- Is it feasible to require macrotexture analysis of new road surfaces? If so, what values would be specified?
- Any suggestions/opinions about possible award criteria related to materials used in noise barriers?
- Should criteria for noise only apply to road construction projects above a certain minimum scale? If yes, which scale?





Questions to stakeholders – verification

- Is there any existing relationship between the authority responsible for noise mapping in agreement with Directive 2007/60/EC and road maintenance authorities? Any experience in such partnerships could be of significant interest.
- Would the availability of specialised equipment/personnel for road surface assessment for macrotexture and noise emission be a problem in your Member State?





Thank you





Road construction

1st Ad Hoc Working Group Meeting for the revision of the Green Public Procurement criteria

12th March 2014

Preliminary information on the **guidance document** for road construction **procurement**





Preliminary information for the guidance document for road construction procurement

aimed at providing procurers with orientation on **how to effectively integrate the GPP criteria** for road construction **into the procurement process**

Taking into consideration the common contracts employed in road infrastructures

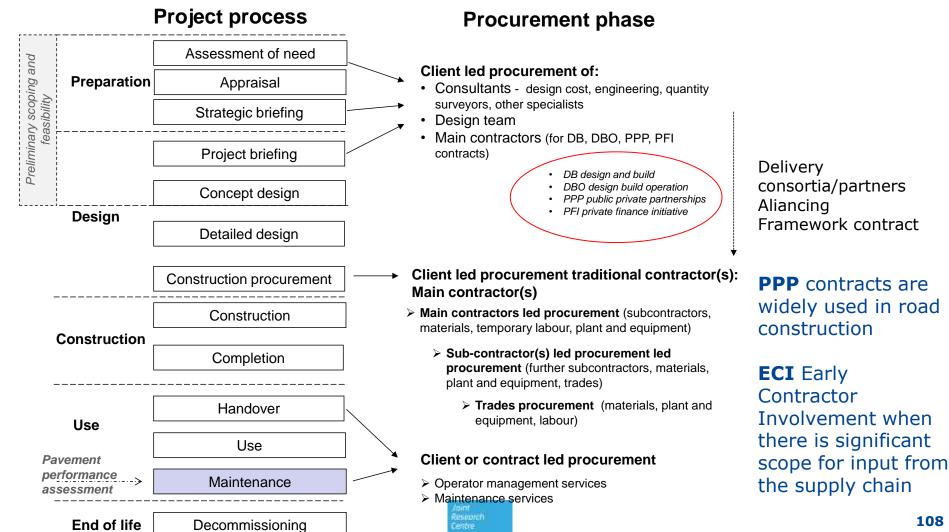
- Separation of design (D) and build (B) works
- Design and Build (**D-B**)
- Design, Build and Operate (D-B-O) with project financing (D-B-F-O)



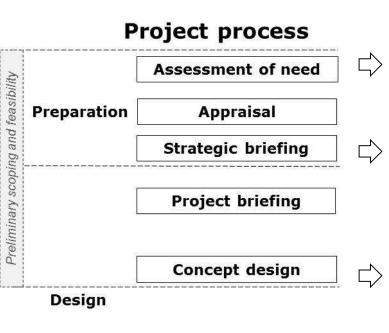
According to SCI guide



Indicative sequence of procurement activities







Strategic level – master plan. First discussion on alignments

In-house or **ITT** for consultants Feasibility study: least **LCC**

Sufficient detail including inputs on materials, alignment and transport requirements for the CBA, EIA/SEA

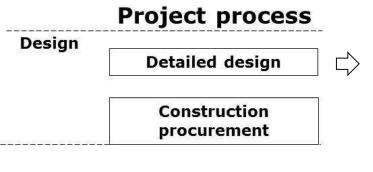
Environmental planning: SEA Fundamental for road network planning

Establishing environmental performance objectives in the preliminary stage to support the procurement process

Putting together the team in the preliminary stages

Early assumptions about LCC





Specifying the brief and performance requirements:

a) Under conventional contracting arrangements (D and B)

A design is procured and then a contractor. The brief forms part of the ITT

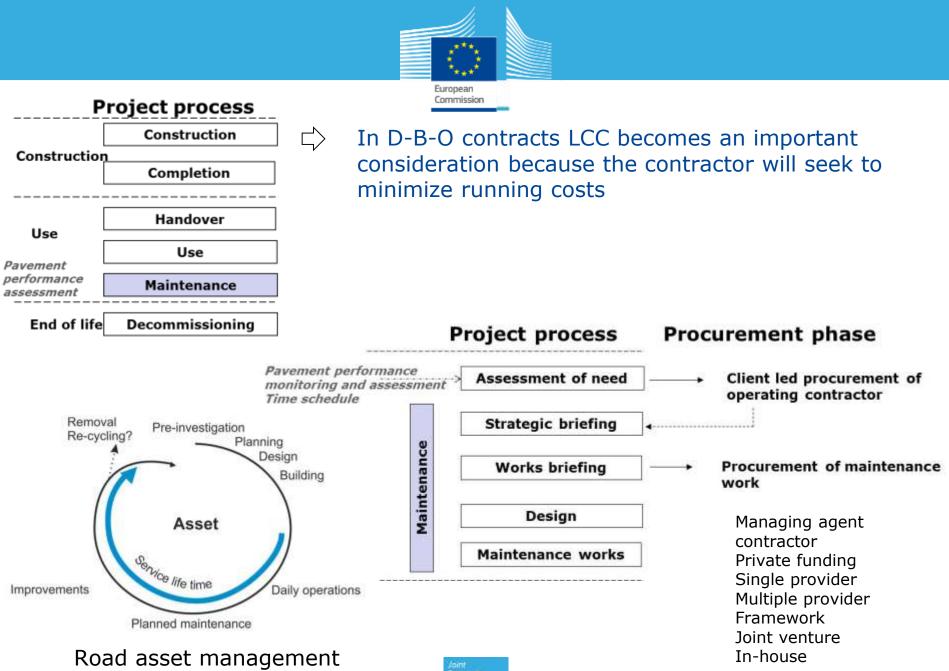
b) Under DB, DBO arrangements

The contracting authority performance requirements will form the basis for the ITT and the GPP criteria have to be fully addressed \Rightarrow it may be necessary to procure external expertise

Putting the team together (reform of the public procurement Directive **art. 66** explicitly stated that the organization, qualification and experience of staff assigned to performing the contract can be a criterion for **awarding a contract**

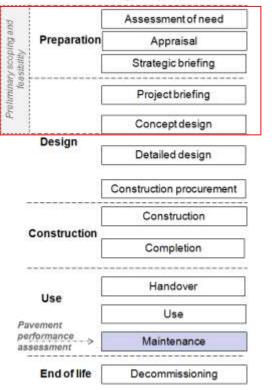
Commencing the detailed design Technical tools used by design team to meet GPP requirements will include LCA







Project process



Preliminary scoping and feasibility

Rolling resistance: evaluation of the expected <u>traffic</u> <u>flow</u> expected in the road

Congestion: comparison of <u>road capacity design</u> with modelling of <u>future traffic</u> flow (considering land-use planning future demographic scenarios)

Resource efficient construction

Soils: ECI

Recycled/secondary aggregates and by-products: PA strategic objectives and policy on waste minimization (SSM Sustainable Supply Mix)

Transportation: <u>ECI</u> (Australian case study in which ECI helped achieve savings in fuel consumption of 60% by optimizing the mass haul)





Project process

ary scoping and eastbrilly		Assessment of need						
	Preparation	Appraisal Strategic briefing						
	[
olimina. fea	[Projectbriefing						
ě.	[Concept design						
	Design [Detailed design						
	[Construction procurement						
-	[Construction						
Construction		Completion						
	Use	Handover						
Pavement performance assessment		Use						
		Maintenance						
	End of life	Decommissioning						

Detailed design and performance requirements

Rolling resistance: <u>requirements for surface roughness</u> <u>and surface texture</u> of materials and their expected service life. <u>Maintenance and rehabilitation (M&R)</u> <u>strategy plan</u>. New more durable materials, new technologies and best available maintenance strategies should be identified while updating the plan

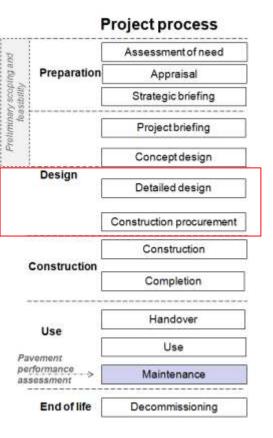
Congestion: <u>preliminary traffic congestion mitigation</u> <u>plan</u>

Drainage: one or more drainage system option complying with the requirement via hydraulic modelling. Technical drawings will clearly demonstrate connection to main sewers

Noise: any noise barriers included in technical plans for site. Calculations predicting acoustic performance







Detailed design and performance requirements

Resource efficient construction

Asphalt: specification of the use of WMA, the mixing temperature and % of RAP, both for construction and maintenance

Concrete: specification of type of cement, required strength class and other technical criteria

Soils: quantification of the maximum amount of re-used soils within the soil management plan and the management activities on the reserves of topsoil and subsoil

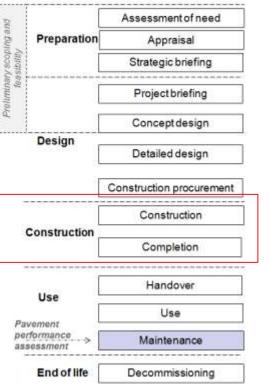
Recycled/secondary aggregates and by-products: quantification of the proportional contribution of the recycled content to the overall value of the road infrastructure.

Transportation: inclusion of a specific requirement for the mass haul table





Project process



Construction

Rolling resistance: verification of surface roughness and texture

Resource efficient construction

Asphalt: assessment of test mixtures. Re-use of any asphalt waste and recording of quantities

Soils: conformance to the soil management plan via site inspections

Recycled/secondary aggregates and by-products: recording quantities of total and of recycled/secondary aggregates. <u>Contract clauses</u> for the verification of the incorporation of the recycled content

Drainage: Constructor should demonstrate to the client by site inspections that the drainage system match the plan

Noise: presentation of open porosity data for test mixtures. Prior to road opening, carrying out any comprehensive criteria testing for noise emission by SPB and CPX methods or macrotexture measurement



Project process	European Commission
Assessment of need	Use
n Appraisal	L

	E						
		Assessment of need					
	Preparation	Appraisal Strategic briefing					
Sthifty	[
fustion of	[Project briefing					
	[Conceptdesign					
	Design [Detailed design					
	[Construction procurement					
1	[Construction					
	Construction	Completion					
	Use	Handover					
Use		Use					
001	formance essment	Maintenance					
	End of life	Decommissioning					

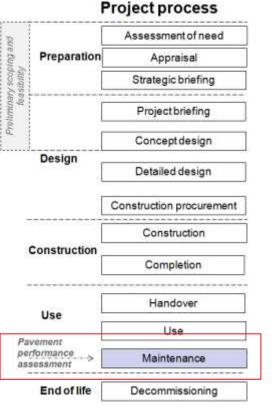
Rolling resistance: pavement performance assessment and monitoring and verification of surface roughness and texture

Noise: in-situ performance of noise barriers will be assessed at regular intervals as specified in the contract. Optional further monitoring of noise emissions





Maintenance



Rolling resistance: activities realised according to the M&R strategy plan, taking into account the target values for IRI and MPD set in the detailed design

Congestion: <u>specific contract clauses</u> related to planned maintenance commitments

Resource efficient construction

Asphalt: re-use of any waste asphalt onsite. Any asphalt taken from site shall be recorded and sent to an off-site asphalt plant for re-use





Conclusions

GPP criteria	Scenario where GPP criteria has little or no beneficial impact	Scenario where GPP criteria can have a potentially large beneficial impact						
Rolling resistance		-						
Roughness (IRI)	Smooth pavements with low vehicle traffic	Rough pavements with high vehicle traffic						
Macrotexture	High stiffness pavement structures on low traffic section. Low heavy traffic	Low stiffness pavement structures on high traffic sections. High heavy traffic						
Congestion	Pavement sections with low traffic or where capacity is much higher than demand. Sections with readily available detours. Use of lane closures during off-peak traffic periodsPavement sections with high traffic or where capaci comparable to demand. Sections where detours are readily available. Lane closures occur during peak t periods							
Materials	Pavements with low structural demands (e.g., low AADTT, temperate climate) that require less material.	Pavements with high structural demands (e.g., high AADTT, extreme climate) that require more material. Use of virgin materials.						
	Use of recycled or other low-impact materials. High quality construction practices that facilitate longer service lives.	Low quality construction practices that decrease pavement service lives.						
Transportation	Low overall material demand. Locally available materials, especially aggregates. Use of in situ recycling strategies. Any long-distance travel utilizes efficient transportation modes (i.e. by train)	High overall material demand. Materials need to be shipped over long distances, especially aggregates. Long-distance travel using inefficient modes. Use of virgin materials for each process.						
Noise – low noise pavement	Roads remote from populated areas. In low traffic roads. In low speed limit roads (<50km/h).	In medium-high speed roads (>50km/h) of freely flowing traffic.						
Noise barriers	In areas with limited available space. Roads with low speed limits. Roads remote from populated areas.	In rural areas near villages. Roads with medium-high speed limits. Roads with high surface roughness.						
Drainage -flooding	In arid areas with no previous history of flooding.	In river basins with identified flood risks. In areas with high urban development.						
Drainage - water pollution	In arid areas with little rainfall. In areas remote from sensitive water bodies. In low traffic flow roads.	In areas near sensitive water bodies. In high traffic flow roads.						



European

Commission										
	Rolling resistance	Congestion	Construction materials	Soils	Materials Transportati on	LCA	Drainage - flooding	Drainage water pollution	Noise – low noise pavements	Noise barriers
Low traffic flow										
High traffic flow										
Freely flowing										
Not freely flowing										
Low speed road (<50km/h)										
Medium-high speed road (>50km/h)										
Rural road near populated area										
Rural road remote from populated area										
Urban road										
Within river catchment with known flooding risk										
Within arid area with no previous flooding risk										
Road area with unsuitable subgrade soil										



Questions on the sequence of procurement activities

- Is the indicative **sequence of procurement activities** well described?
- Do you think that the described type of procurement models could be applied usually to the common infrastructure projects?
- Are the **process stages** well identified?
- Do you think that the described type of procurement models for maintenance activities could be applied usually to the common maintenance and rehabilitation projects?





Questions on procurement process for

1. rolling resistance

- Do you think that the tender could include specific values performance requirement for surface roughness and texture? Both immediately after construction for verification of conformity and as trigger values for subsequent maintenance tasks?
- Would it be feasible to include a M&R strategies plan in the detailed design and using it as a baseline plan?

2. congestion

Does the construction company usually assume responsibility for maintenance? Are **maintenance activities fixed** in the contract regardless of road condition or is the contractor required to maintain the road surface in suitable condition?

3. soils

Do you have any experience with a **soil management plan in construction projects**?





Thank you





Road construction

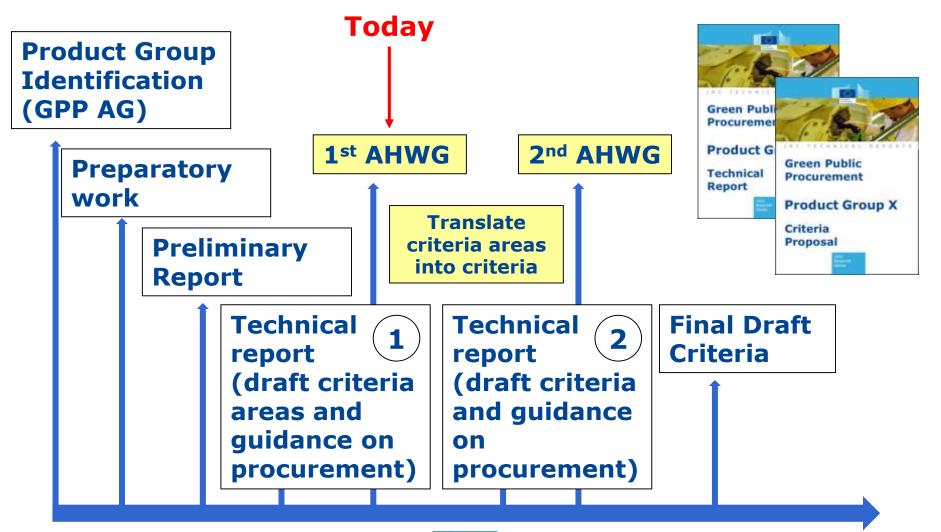
1st Ad Hoc Working Group Meeting for the revision of the Green Public Procurement criteria

12th March 2014

Next steps and closure









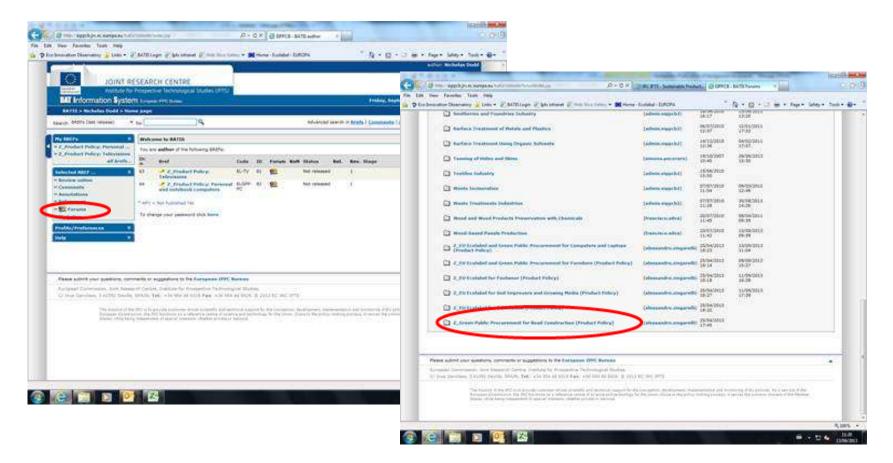
Next steps

- **1. Minutes** of the meeting will be sent in the coming weeks
- Stakeholders can provide comments on working document until April 30th 2014
- 3. Comments need to be transmitted in BATIS
- 4. Draft criteria proposals will be prepared and published about 4 weeks ahead of the second AHWG
- 5. Second AHWG will take place in end 2014 in Brussels





Using the BATIS system







Thanks for your attention

Contact

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European Commission

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